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CTC 35watt

......

The TCSUI soldering station with the XTC50 watt -24/26 volt soldering iron or the CTC35 watt - soldering iron for pin point precision and exceptionally last recovery time. We have put at least twice as much power into irons which are already well known for good recovery time. The temperature control stops them from over heating. Inc "all-sale" electronic circuit provides protection even if the thermocrouple fails TCSUI soldering station with XTC or CTC iron £38.88 inclusive of VAT postage extra.

Model SK3 Kit



Model SK4 Kit With the model X25/240 x25/240 general purpose iron and the ST3 stand, this kit is a must

to every toolkit in the home. Priced at E6.21 inclusive of VAT and P & P

Model CX 17 watts

a miniature iron with the element enclosed first in a ceramic shaft then in a stanless steel. Virtually leak-free. Only 71% irong. Fitted with a 3/32" to 16.3.3 ministree of VAT and P.8.P. Range of 5 other bits available from $\frac{1}{3}$ down to 3/64

Model X25 - 25 watts

J. A general purpose iron also with a ceramic and steel shaft to give you toughness combined with near perfect insulation. Fitted with $1/8^\circ$ bit and priced at **24.37** inclusive of VAT and P, &P, Range of 4 other bits available.

Model MLX Kit

The soldering iron in this kit can be operated from any ordinary car battery. It is fitted with 15 feet fiexible cable and battery close. Packed in a strong plastic envelope it can be left in a car, a beat or a carvan neady for soldering in the field. Price **54.83** inclusive of VAT and P.& P

Model SK1 Kit

This kit contains a 15 watt miniature soldering iron, complete with 2 spare bits a coil of solder a heat sink and a booklet 'How to solder' Priced at **E6.48** inclusive of VAT and P.&P.



1 2

(illustrated)

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0-22,0-33 (3p):0-47 (5p):0-82 (3p):1-0 24p):1-5 27p):2-3 3p. 1100/F 350V 8p ELECTROLYTIC CAPACITORS: Axial isad type (Values are in SF) 560V 10 40p) 47 64p; 540V:100 65p; 63V 0-47,1-0,1-5; 2-2; 2-5; 3-3,4-7; 8-8; 10,75; 22 8p; 47,32; 50 (1p):183,100 27p 50 [50,100; 220 28p; 470 32p]:100 50p; 40V 122; 35, 8p; 100 72p; 320 68p; 3300 52p; 470 68p; 51V:10,37 1p; 130,470 33p; 1300 48p; 38V 10; 22,37 8; 40; 100 72p; 1200 68p; 120; 250 (5p; 120; 250) 68p; 120; 250; 15p; 470, 240 51V:10,37 1p; 1300, 100 24p; 1200 48p; 13V 10; 22,47 8; 40; 100 169; 1200 169; 1200 150; 150; 1200 24p; 1200 140; 1400 140; 1200 140	7440 17 74151 95 4023 22 4029 143 CA3051 199 ROM2513★ 550 7440 17 74151 64 4024 64 160 109 CA3051 199 ROM2513★ 550 7441 74 74153 64 4024 64 160 109 CA3051 210 SF76334£± 1150 7442 68 7415 189 4026 199 4161 109 CA3051£ 210 SF76334£± 1150 7443 115 74155 53 4027 4185 109 CA3150± 200 SN7603N 170 7444 12 74156 80 4028 81 4174 110 CA3160± 85 SN7603N 140 7446 94 74157 67 4029 94 175 95 CA3160± 80 SN5603N 140 7446 94 74157 67
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MINIATURE TYPE TRIMMERS 0.25W log and linear values 60mm Sed Displays 233 2-5*6pF, 3-10pF, 10-40pF 22p 10K Ω-500K Ω angle gang 70p 15400 233 3-550F, 5-45pF, 10-40pF 22p 10K Ω-500K Ω dual gang 80p 711312 C An 3" 105 5-250F, 5-45pF, 50pF, 58pF 30p Self Stick Graduated Basels 22p 711312 C An 3" 105 3-40pF, 10-80pF, 25-190pF 25p PEEF POTENTIOMETERS 711322 C An 3" 113 C An 3" 98 0-500pF 25p 0.50Ω-3MΩ Miniature 8p D1704 C C th 3" 113 0-500pF 33p 0-25W 200Ω-47MΩ Verti 10p D1707 C.A6" 180 POLVSTYRENE CAPACITORS 0-25W 200Ω-47MΩ Verti 10p FND357 127 10pF to 1nF 8p; 1: 5nF to 47nF 19p. RESISTORS-Eris mAN3640 175	7481 86 74177 78 6045 143 4400F 685 LM382 122 124 726 727 7482 697 747 80 726 727 7482 697 747 81 724 727 7480 85 4047 87 4501 19 LM3900 ★ 60 TDA1008 ★ 2590 7478 97 7418 95 7463 95 7418 98 4047 87 4501 19 LM3900 ★ 60 TDA2020 330 7454 95 7418 165 404 4503 69 LM3900 ★ 70 TL061CP ★ 76 7485 95 74183 135 4064 48 4503 69 LM3911 ★ 125 TL081CP ★ 76 7485 91 74185 135 4051 72 4007 55 M253A ★ 735 TL081CP ★ 36 7490 210 74185 135 4051
4-7. 6-8. 10. 12, 18, 22, 33, 47, 55, 68 Low noise PANGE VAL 1 59 100 159 100 256, 62, 55, 100, 120, 150, 220 5p each W 2-2Ω-4 7M E24 1 59 100 15p 15p TOGGLE 2A 250V 500, 820 180, 830, 380, 380, 380, 180 each W 2-2Ω-4 7M E12 2p 1 5p TOGGLE 2A 250V 1000, 1800, 2000, 2200 20p each Y 2-2Ω-147M E12 2p 4p 5p 5T 380 FT CERAMIC TRIMMER CAPACITORS 155 Metal Film 10.1M 10p 5p 200 en/off 35p 2-7.0F, 4-15pF, 6-23pF, 8-30pF 20p 20p 20p ach type not mixed values. 5P changeover 35p	TRANSIBTORS BF182+ 33 OC82+ 165 ZTX109 14 2N3102 32 AC117+ 35 BC160C 16 BF183+ 35 OC28+ 165 ZTX301 15 PN3121 40 AC127+ 30 BC170 16 BF183+ 35 OC28+ 166 ZTX301 15 PN3121 43 AC128+ 20 BC171 16 BF184+ 35 OC28+ 160 ZTX301 15 PN3123 43 AC128+ 20 BC171 11 BF184+ 12 OC38+ 160 ZTX302 20 N3133 43 AC128+ 30 BC172+ 16 BF188 12 OC48+ 32 ZTX304 24 PN3252 30 AC141+ 34 BC172+ 16 BF198 12 OC48+ 52 ZTX314 21 PN3302 30 AC141+ 34 BC172+ 16 BF198 <t< td=""></t<>
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Rd., W1, W1, TSD TOT III. IT 18/1.4 GA91 6 TA/400V 28 TIC44 25 5.7 B.17, W1, TSD 15.7 B.17, 11 15.7 B.17, 12 16.6 B.17, 12 16.7 B.17, 12 16.7 B.17, 12 16.7 B.17, 12 16.7 B.17, 12 17.6 B.17, 12 17.	BC135 20 BD145 + 198 MPF106 50 TP41A + 66 2N2646 + 44 40325 + 52 BC138 18 BD222 + 78 MPF107 50 TP418 + 73 2N274 55 40327 + 62 BC137 20 BD55A + 85 MPSA05 + 23 TP42A + 73 2N2745 + 54 40328 + 105 D120 + 55 BD55A + 85 MPSA05 + 23 TP42A + 72 SN2845 + 104 40346 + 105
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Everyday Electronics, April 1979

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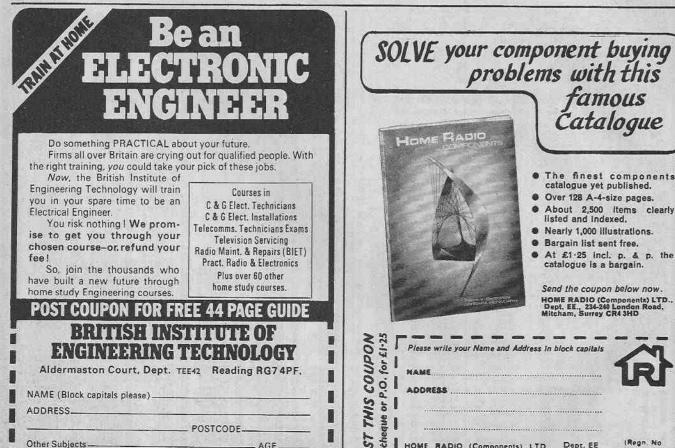
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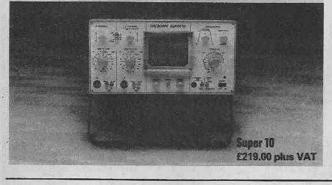
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AC176/187 1		39	7401		spec.	A20 3×BF180, 1 or
	5 TIP31A	39		12	A15×741.8 pin 90	Constant and a stanting of T
	8 TIP32A	46	7404	- 11		*A21 5×BF198 5
	TIP41A	61	7405	11	*A3 25×AA119 75	A22 4×BF324 8
	9 TIP42A	82	7408	13		*A23 4×BFR80 7
	4 ZTX301/2*	12	7409	13	A53×AD161 or 162	A24 5×BFY50 or 5
BD131/2 3		5	7420	12	90	Annu cana a rata a rata i
BD135/6/7 3		6	7427	23	*A625×BAX13 70	A25 5× BS× 19 or 2
BD138/9/40 3	5 IN4006/7	7	7430	11	*A7 5×BB105A or B	
BF115 1	8 2N706	12	7440	11	70	*A26 10×BY127 8
BF167* 2	3 2N1304/8	40	7445	62	*A8 5×BC117 or 118	A27 3×C106D 12
BF180/1/4 2	8 2N1305	30			60	*A28 25×15 44 or 94
BF194/5	2N3053	20	7472	22	*A9 10×BC132 90	
BF197* 1	2N3054	46	7473	24	*A10 10×BC147, 8 or	A29 5×2N930
BF200 2	2N3055	48	7474	24	9 70	*A30 10×2N3702, 3.
	5 2N3819	21	7480	62	*A11 10×BC172 65	or 5
BF336* 3		80	7482	86	*A12 10×BC182, 3 or	
BF337* 2		~~	7483	68	4 70	preset 0.25W
BT106* 11		10	7490	32	*A13 10 × BC204B	*A32 50 × mixed
BU205* 15		10	7491	45	cropped leads 50	W/W resistors
BU208 16		27	7495	49		
	5 LM3900N	60	7496	50	*A14 10×BC212, 3 or	etc. 15
			74107		4 70	*A33 50 × 2 5W W/V
			74121	23 23	A15 5×BC301 or 303	
			74123	39	110	
		170	74128	74	*A16 10× BC547, 8 or	
OC35 71		160	74151	49	9 80	
OC140/202 8			74155	50	A17 10× BCY70 110	
	2 TBA8105*		74100	50		with preformed
						pins 22
S A E for lie	to Wheleed		A I - DIES	58 800	8% except those mark	ed - which are 12-5%
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HY50 25 Watts into 80

HY120 60 Watts into 8Ω



into 8Ω

HY400 240 Watts

into 4Ω

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The HY50 leads 1.L.P.'s total integration approach to power amplifier design. The amplifier features an integral heatsink together with the simplicity of no external components. During the past three years the amplifier has been refined to the extent that it must be one of the most reliable and robust High Fidelity modules in the World.

FEATURES: Low Distortion—Integral Heatsink—Only five connections—7 amp output transistors—No external components APPLICATIONS: Medium Power HI-Fi systems—Low power disco—Guitar amplifier

SPECIFICATIONS: INPUT SENSITIVITY 500mV OUTPUT POWER 25W RMS Into 8D LOAD IMPEDANCE 4-16D DISTORTION 0-04% at 25W at 14Hz SIGNALINOISE RATIO 75dB FREQUENCY RESPONSE 10Hz-45kHz-3dB. SUPPLY VOLTAGE ± 25V SIZE 105 50 25mm Price £8 18 + £1 02 VAT P&P free

The HY120 is the baby of I.L.P.'s new high power range. Designed to meet the most exacting requirements including load line and thermal protection this amplifier sets a new standard in modular design.

modurar design. FEATURES: Very low distortion—Integral heatsink—Load line protection—Thermal protec-tion—Five connections—No external components APPLICATIONS: HI-FI—High quality disco—Public address—Monitor amplifier—Guitar and

organ SPECIFICATIONS INPUT SENSITIVITY 500mV. OUTPUT POWER 60W RMS into 8Ω LOAD IMPEDANCE 4-16Ω DISTORTION 0-04% at 60W at 14Hz SIGNALINOISE RATIO 90dB FREQUENCY RESPONSE 10Hz-45kHz-3dB SUPPLY VOLTAGE ± 25V SIZE 114 50 85mm

Price £19-01 + £1-52 VAT P&P free.

The HY200 now improved to give an output of 120 Watts has been designed to stand the most rugged conditions such as disco or group while still retaining true Hi-Fi performance. FEATURES: Thermal shutdown—Very low distortion—Load line protection—Integral heatsink —No external components APPLICATIONS: HI-FI—Disco—Monitor—Power slave—Industrial—Public Address

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APPLICATIONS: Public address—Disco—Power slave—Industrial

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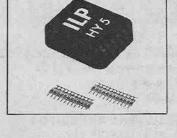
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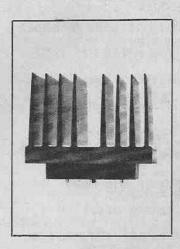
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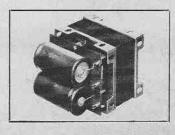
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Projects... Theory ... and Popular Features ...

Spring is a curtain raiser. It is the time plans are made for holidays in those long, bright and warm days we confidently anticipate in the months ahead.

Amongst our readers will be many motorists who are already preparing for that touring/camping holiday. They should include in their plans the building of our *Shaver Inverter*. Then no matter where their car may rest, whether here in the UK or abroad, a 240V 50Hz supply will be available at all times to run an electric shaver.

Looking back, one of the advantages of an absorbing indoor hobby is that it does take your mind off unpleasant things like the weather, the last winter especially. Constructors working on the 2020 Tuner Amplifier will at any rate have had plenty to occupy themselves with, and we imagine the winter passed quite rapidly for them!

This month the penultimate article in the 2020 Series gets to grips with the final and major building operation. Now the fruits of the last few months' labours are gathered together and the task of integrating all into one equipment commences. At this stage the work takes on a greater significance with completion now clearly within sight. The rising expectancy of soon listening and enjoying the results of one's handiwork will inject extra incentive and excitement into the current task.

Now a seasonal message to those interested in electronics but who have not yet taken the plunge into the constructional business. Remember electronics is a hobby for all seasons. Throughout the year the constructor can enjoy this pastime. Most projects featured in EE are of a modest nature, and inexpensive in cost of parts. These designs are often of direct use in other indoor or outdoor activities. The time you spend at the workbench can be the odd half-hour or longer sessions, as you are so disposed. The smaller designs can be built in the course of an evening. A week-end should be sufficient for all but the largest projects.

Spring is the time of awakening and growth. It's a very good time to discover a new exciting and rewarding hobby. So why not give it a try now?

Sorry about this final piece, but I have now to advise readers that the price of EVERYDAY ELECTRONICS will be increased to 45p as from the May issue. Despite this, EE still remains unrivalled in value for money. And be assured we're going to keep it this way!

Fed Bernet

Our May issue will be published on Friday, April 20. See page 227 for details.

Readers' Enguiries

We cannot undertake to answer readers' letters requesting modifications, designs or information on commercial equipment or subjects not published by us. All letters requiring a personal reply should be accompanied by a stamped self-addressed envelope.

Telephone enquiries should be limited to those requiring only a brief reply. We cannot undertake to engage in discussions on the telephone, technical or otherwise.

Component Supplies

Readers should note that we do not supply electronic components for building the projects featured in EVERYDAY ELECTRONICS, but these requirements can be met by our advertisers.



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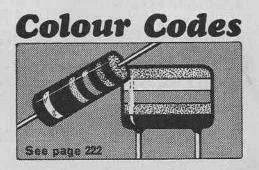
FREE ENTRY COMPETITION Antex soldering kits and irons to be won

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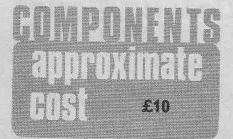


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ANYONE who has had to use a battery shaver whilst on holiday will know that these devices are a very poor substitute for the real thing. This unit is designed to operate a normal 50Hz mains shaver from a 12 volt car battery and so is ideal for caravan and camping enthusiasts.

When loaded with a shaver it takes just about 1 amp from a 12 volt battery, which is quite acceptable since it is only required for a few minutes per day. If a somewhat heavier drain on the battery can be tolerated the unit will supply a small soldering iron (25 watts maximum). This will enable keen constructors to continue their hobby whilst on holiday.



CIRCUIT CONSIDERATIONS

Sha

Many shavers contain a vibrator which is mechanically tuned to 50Hz and so it is important that the inverter should operate at exactly 50Hz or the shaver will not operate at maximum efficiency. This ruled out a simple self oscillating inverter circuit since the frequency would then be a function of the transformer, the supply voltage and the load presented by the shaver. Instead, in this design, the output transistors are driven by a multivibrator which oscillates at 50Hz.

CIRCUIT DESCRIPTION

The circuit diagram of the Shaver Inverter is shown in Fig.1.

Transistors TR2 and TR3 form the heart of the multivibrator. The extra diodes, D2, D3, D4, and D5 make the circuit look more complicated than the usual astable multivibrator but it works in just the same way.

Assume that TR2 has just been turned on. This turns on the output transistor TR1 via R1 and R2 and at the same time diode D3 conducts and takes the top end of R3 to about +10.5 volts. This in turn takes the base of TR3 up to about +21 volts and cuts off TR3.

However C1 now starts to discharge through R4 and as it does so the voltage on TR3 base drops. When the base voltage drops to +10.5 volts TR3 starts to turn on and its collector voltage rises. Diode D4 now conducts and the top end of R7 starts to go positive. This turns off TR2 and the collector voltage of TR2 drops to zero. Diode D3 is cut off and capacitor C1 recharges via R3 and the base of TR3, turning TR3 and its associated output transistor TR4 hard on.

The same sequence then repeats ending with TR2 being turned on and TR3 cuts off.

PROTECTION DIODES

Now we come to the functions of diodes D2, D3, D4 and D5. Silicon transistors generally cannot stand a reverse bias on their base of more than about 5 volts. If this is exceeded the base/emitter junction breaks down and a reverse current flows, which upsets the timing of the circuit and may also cause long term damage to the transistor. In this circuit TR2 and TR3 are subjected to a reverse bias of about 10 volts, but the bases are protected from breakdown by D2 and D5 which prevent any reverse current flowing in the base/emitter junctions.

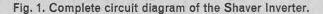
Now to diodes D3 and D4. If these diodes were not present the circuit would still operate, but when, for example, TR2 turned off its collector voltage would not immediately drop to zero because of the need to recharge C1. This would delay the turn off of TR1 and there would be short periods when both TR1 and TR4 would be conducting at the same time. This would reduce the efficiency of the circuit and result in overheating. Diodes D3 and D4 solve the problem by isolating the collectors of TR2 and TR3 from the timing capacitors.

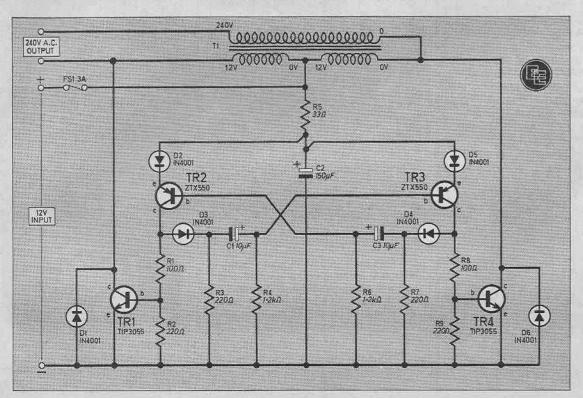
The only other components whose function might not be obvious are D1 and D6. These diodes are required because a shaver presents a highly inductive load to TO THE SOLUTION OF THE SOLUTIO

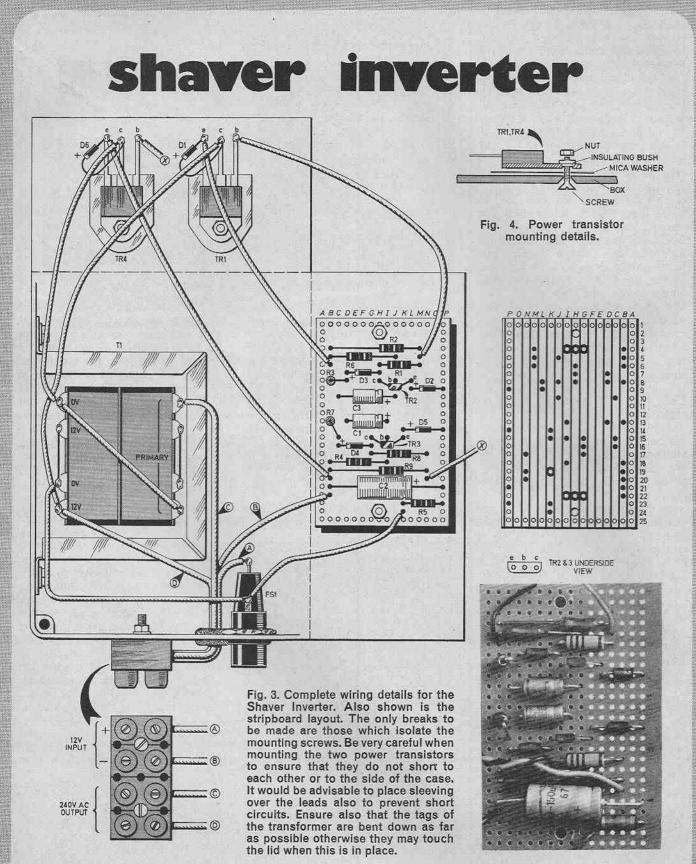
A squarewave oscillator operating at 50Hz, supplies push-pull (out of phase) waveforms to two output transistors. These transistors switch on and off alternately and generate a 50Hz squarewave across the primary of the transformer. In this application the transformer is used the "wrong way round", hence the voltage is stepped up, and 240V appears at across the secondary and the load. The inductance of the shaver filters the square wave thus producing a close approximation to a sinewave.

the inverter. This causes overshoots on the collector voltage waveform which could result in the collectors of TR1 and TR4 being driven negative momentarily, with a risk of damage to the transistors. This is prevented by D1 and D6 which conduct if the collectors are driven negative and hence prevent any reverse current from flowing in TR1 and TR4.

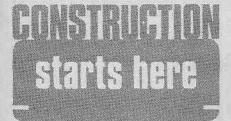
Finally, it will be noted that the transformer secondary is connected in series with the primary. This increases the output voltage by 10 per cent to compensate for voltage drops in the transistors and in the winding resistance of the transformer. If you use a different transformer to the one specified it will be necessary to experiment with the connections to determine the correct phasing, since if the phasing is incorrect the output voltage will be *reduced* by 10 per cent.







Photograph of the completed circuit board.



CONSTRUCTION

The unit is constructed in an aluminium diecast box with dimensions of 118×90×55mm, which provides both a rugged "drop proof" enclosure and also a heatsink for the output transistors. The box should be drilled taking particular care to remove any burrs from the transistor mounting holes.

Most of the components are mounted on a piece of 0.1 inch matrix stripboard having 16 strips by 25 holes. Take care to clip off all component leads as close to the board as possible as they may otherwise short to the box. All the components are standard readily

COMPONENTS STOR

Resistors

R1	100Ω	R4	1.2kΩ
R2	220Ω	R5	33Ω
R3	220Ω	R6	1.2kΩ
All	↓W carbor	$n film \pm$	5%

	Ro	3312	
		1.2kΩ	
rbon	film \pm	5%	



220Ω





-1-	TOUF 25 V elect.
C2	150µF 16V elect.
2020	
C3 -	10µF 25V elect.

Semiconductors

TR1	TIP3055 silicon npn
TR2	ZTX550 silicon pnp
	ZTX550 silicon pnp
	TIP3055 silicon npn
	D6 1N4001 silicon rectifi

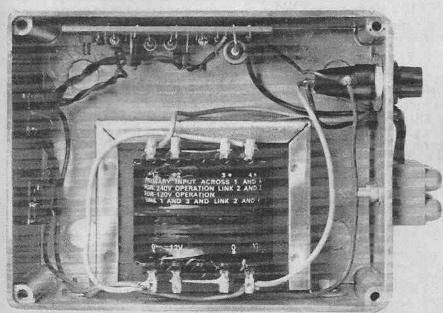
silicon rectifier (6 off)

Miscellaneous

T1 Mains transformer, 0-20V, 0-20V 1.6A secondaries (RS type 207 144 or similar).

FS1 3 Å 20mm fuse.

Stripboard 0.1 inch matrix, 16 strips × 25 holes; diecast box 118 × 90 × 55mm or similar; panel mounting fuseholder for FS1; mica insulating kits for TR1 and TR4 (2 off); four-way 5A plastic connecting block; 1 inch grommet; 4BA and 6BA hardware as required; connecting wire.



Internal view of the Shaver Inverter showing the relative positions of the components. Note how the component board is mounted using 6BA hardware. As a further safety measure to that already mentioned, some insulating tape can be stuck to the inside of the lid to prevent the tags of the transformer touching, and possibly causing a short circuit.

available types and should not present any problems.

A full wiring diagram is shown in Fig.3. Note that the output transistors should be mounted with insulators and mica washers and that diodes D1 and D6 are connected directly between the collector and emitter of the output transistors. Mounting details for these transistors are shown in Fig.4.

The tags of the transformer come rather close to the lid of the box and so to avoid the possibility of shorts a small piece of insulating material should be glued

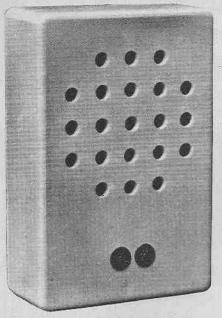
inside the lid, over the transformer. The tags should also be bent down as far as possible.

IN USE

There is no connection between the circuit and the case, so the unit may be used with either positive or negative earth systems. When testing the unit initially it might be as well to reduce the fuse rating to 1 amp in case there has been a wiring error. If all seems to be in order the fuse can then be increased to 3 amps and the unit installed.

So now you no longer have an excuse to come home from holiday with a beard! M







F YOU HAVE ever had the problem of trying to work when a child with the irritating habit of playing with and inevitably breaking the equipment on your workbench is present, this is the project for you. The author has found that it keeps most children quiet and occupied, the only problem being to get it back!

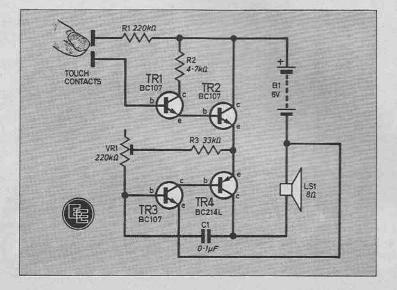
The Touch Bleeper is operated by means of a pair of touch contacts, a finger on the contacts produces a loud tone. The tone ceases when the finger is removed from the contacts. The device needs no mechanical on/off switch as the standing current is nearly negligable—a question of microamps —and so batteries should last a long time. The unit could also be used for, say, a doorbell, or perhaps the audio stage of an alarm system, or even as a rain or moisture sensor. The applications are possibly endless.

CIRCUIT DESCRIPTION

The circuit for the Touch Bleeper is shown in Fig. 1 and can be conveniently separated into two sections: a touch switch and an oscillator.

The touch switch is basically a very high gain amplifier consisting of TR1 and TR2. To achieve very high gain, the Darlington pair configuration has been used. The total gain of this arrangement is approximately equal to the product

Fig. 1. Complete circuit diagram for the Touch Bleeper.



of the individual gains of TR1 and TR2—a gain of at least 15,000.

To turn on the device, a finger is placed across the touch contacts. This allows base current for TR1 to flow through the finger. Resistor R1 limits the base current of TR1 to about 21 microamps in the event of a dead short-circuit across the contacts.

The resistance of the finger across the touch contacts controls to an extent the purity of the note, as it controls the amount of base current to TR1. If a moist finger is used, the Darlington pair saturates and the note is clear. A dry finger produces a fuzzier tone.

The oscillator is a complementary pair relaxation oscillator comprising TR3 and TR4, which produces a squarewave at audio frequency. This type of oscillator must drive a low impedance loudspeaker, and if a speaker with a coil impedance above 15 ohms is used, the circuit may become unstable.

The circuit draws about 30 milliamps when the tone is being produced, so if another battery is substituted—the circuit will also work on 9 volts—be sure that it can supply this current.



STAPIS TREE

The unit is constructed in a plastic case type PB1 with approximate dimensions of 114mm by 76mm by 38mm. It is recommended that this case be used, but another can be substituted providing it is no smaller than the dimensions given.

The case has a lid secured by two self-tapping screws. This is regarded as the base. The top is drilled with a pattern of 5mm holes to form an aperture for the speaker. The speaker can be glued in place behind the aperture with a strong glue such as Araldite.

Two plated drawing pins are used as the touch contacts. Two 1.5mm holes are drilled to accommodate the drawing pins, but the pins are not put in place yet.

STRIPBOARD

Most of the components, excluding the battery and the speaker, are mounted on a piece of 0.15inch matrix stripboard 16 strips by 16 holes. This has to be cut from a larger piece of board. There is only one break in the copper strips as indicated in Fig. 2.

The two links should be soldered first, then the resistors, the capacitor and the four transistors. Keep all the components, including the transistors, as close to the circuit board as possible.

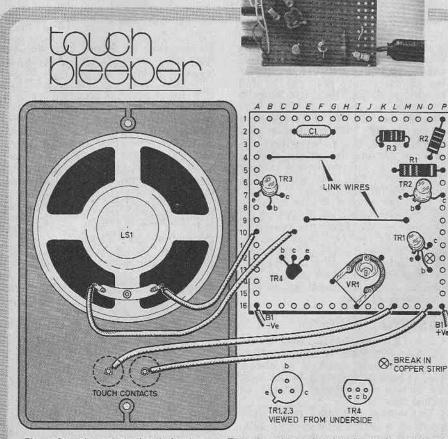
The battery leads can now be soldered to the circuit board, and the speaker leads connected similarly.

Next solder one end of each of the leads to the touch contacts (drawing pins) to the circuit board, and pass the other ends through their holes from the inside to the outside of the case.



Solder the outside ends of the leads to the shaft of each drawing pin. Now the touch contacts can be pushed into their holes, and their shafts (with leads soldered on) bent flat against the inside of the case. A smear of Araldite can be used to secure them.

The battery, which consists simply of four HP7 cells in a battery holder, can now be connected to the battery clip, and the circuit tested by placing a finger on the touch contacts. A loud tone, which can be varied to some extent by turning VR1, should be heard. If this does not happen, check the wiring, or adjacent copper strips on the board which may be bridged by a blob of solder. If all is well however, the battery can now be put in place beside the speaker. A large blob of Blu-Tack is used to secure the battery in place. Another blob is put on the speaker magnet, and the circuit board with the components facing the front of the case, pushed firmly in place on top. The lid can now be secured with the screws supplied after which the unit is ready for use. M



R2 4.7kΩ R3 33kΩ page 236 All 1 W carbon ± 10% Potentiometer VR1 220kΩ standard horizontal preset Capacitor C1 0.1µF polyester Semiconductors

COMPONENTS

TR1 BC107 silicon npn

- TR2 BC107 silicon non
- TR3 BC107 silicon npn
- TR4 BC214L silicon pnp

Miscellaneous

Resistors R1

OF STRI

DIRECTION

220kΩ

LS1 8 ohm 66mm diameter speaker

6V battery (4 off HP7) **R**1 Stripboard, 0.15 inch matrix 16 strips by 16 holes; battery holder to suit four HP7 batteries; battery clip to suit holder; small plastic box type PB1, 114 \times 76 \times 38mm or similar (Maplin); two drawing pins for touch contacts; connecting wire.

Fig. 2. Complete wiring details for the unit. There is only one break to be made, and is at O12. Resistor R3 is a vertically mounted component.

DOING IT DIGITALLY

LAST month we showed a system for displaying the numbers 0 to 99. It counted pulses produced by the inbuilt clock. We can think of this system as being made up from a number of sub-systems, or *modules* connected together, see Fig. 7.1. Some of the modules (clock, latch) are built up from several logic gates and additional components. Other modules are complete and ready-assembled on a single i.c.

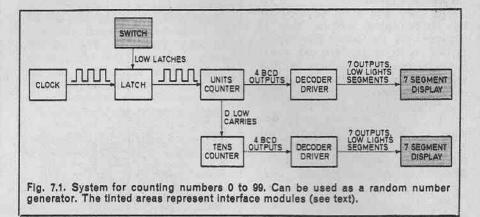
The switch and the display modules are different from the others because they connect the system to the outside world—we can call them *interface* modules. By means of these, information or data can enter or leave the system. If we look at digital systems in this way, it is much easier to understand what they do and how they operate as systems, even though we may not be entirely clear about how some of the individual modules work.

For example, we know that the 7447 receives four BCD inputs and gives seven outputs for driving the display, but we have never gone into any detail about the internal circuitry of this i.c. We have treated it as a black box, and this is all we need to do when designing digital systems.

From a few different kinds of module it is easy to design and build scores of different digital systems. The Test-Bed already has several useful built-in modules—clock, latch, bistable, counters, decoders, displays and also now a keyboard module. With these and a few extra gates we can already build quite a number of digital systems. But before we go on to do this, we need a few more modules—particularly interfaces. Let us look at the circuits for these, and test them on the Test-Bed before building them into more elaborate systems.

LIGHT SENSOR

A light sensor interface module allows information about light intensity to be fed into a logical system.



By O. N. Bishop

It detects whether light intensity is above or below a predetermined level and accordingly produces a high or low digital output that can be fed to other modules. The circuit for such a sensor is shown in Fig. 7.2a. Assembly details on the Test-Bed are shown in Fig. 7.2b. Its output goes to one of the l.e.d.s. Investigate the effect of varying the amount of light falling on the light-dependent resistor (l.d.r.) PCC1. Can you write out a truth table for this module?

The l.d.r. consists of a semiconductor material, cadmium disulphide. In darkness or low light, the resistance of the l.d.r. is very high, usually several thousand ohms. As the intensity of light falling on it is increased, its resistance decreases until, in full daylight, its resistance is only a hundred or so ohms.

POTENTIAL DIVIDER

The l.d.r. and Rl together act as a potential divider so that, in darkness, voltage at point A is almost $V_{\rm CC}$, or logical "high". In bright light the voltage falls almost to zero, or logical "low".

This voltage is applied to the four inputs of a special type of NAND gate. Since all inputs are connected, it is acting as a NOT OF INVERT gate in this circuit. This gate has the special feature that its output does not go high until the input has fallen below a certain level, called the *lower* threshold level see Fig. 7.3. Once this change-over has occurred, a slight increase of input voltage does not cause output to change back to its former state. Input voltage must rise as high as the upper threshold level before the output changes back to low again. The difference between upper and lower threshold levels is approximately 0.8 volts.

Small fluctuations in the rising or falling input voltage, such as those shown in Fig. 7.3, have no effect on the output. The result is a single clean-cut switch-over instead of several erratic changes of output.

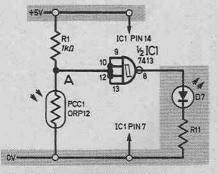


Fig. 7.2 (a). The circuit diagram for a Light Sensor.

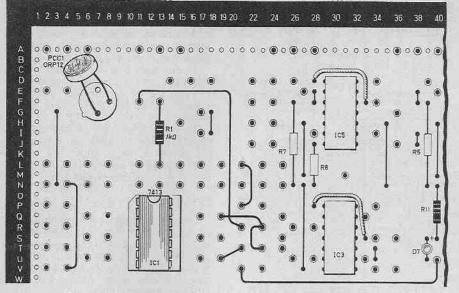


Fig. 7.2 (b). The circuit of Fig. 7.2 (a) wired up on the Test-Bed.

For example, imagine a cloud drifting across the Sun, causing an overall fall of light intensity followed by a rise. The ragged edge of the cloud would produce small fluctuations superimposed on the overall fall and rise; the corresponding voltage changes would be much like those in the figure. The output however would change sharply to high when the input voltage first reached the lower threshold, and would remain high until it eventually rose above the upper threshold level. A single, welldefined output pulse is the result. In general, this Schmitt trigger NAND gate (7413, pinning details in Fig. 7.4) is useful for producing clean-cut outputs from slowly-changing and irregularly shaped input waveforms.

The sensor circuit can be modified to suit requirements. As drawn, it produces lew output with low light intensity. To reverse this action, the l.d.r. and resistor are interchanged. To alter the level at which triggering occurs, alter the value of R1. To allow triggering level to be set to a range of values, substitute a variable resistor for R1. Modified versions should be set up on the Test-Bed, tested and modified again if necessary until they perform in the required way.

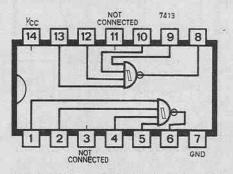
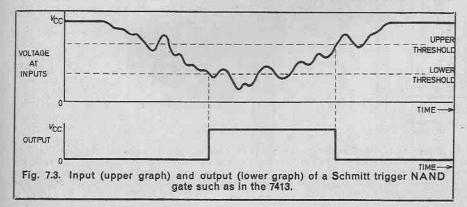


Fig. 7.4. Pinning details for the 7413 dual 4-input NAND Schmitt i.c.

LOUDSPEAKER MODULE

To obtain a louder sound than you get from the crystal earphone used earlier in this series for listening to audio-frequency trains of pulses, such as those obtained from the clock operating at high frequency, a loudspeaker module, Fig. 7.5a is required.

A loudspeaker module has obvious applications in warning and alarm systems. The input, taken from any TTL output, turns TR1 on or off as it goes high or low. This causes larger and intermittent current to flow through the loudspeaker, energising



the coil intermittently, and so giving rise to an audible sound. Connect up this circuit on the Test-Bed and connect its input to one clock output, see Fig. 7.5b.

With the clock at low or medium frequency, a regular series of clicks will be heard as the clock output changes from low to high, and from high to low. When the clock is at high frequency the clicks come closer together, merging to give an audible note of approximately 450Hz.

Another interesting experiment is to feed the clock output to the input of one of the 7490 counters and then listen to the notes obtained when the loudspeaker module is wired to each of the counter output terminals in turn. In this instance the counter is acting as a frequency divider.

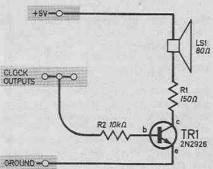


Fig. 7.5 (a). Circuit diagram of a Loudspeaker Module for increasing volume output when listening to a.f. pulse trains.

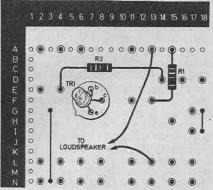


Fig. 7.5 (b). The circuit of Fig. 7.5 (a) wired up on the Test-Bed.

SOME USEFUL DIGITAL SYSTEMS

A few of the many systems that can be built up on the Test-Bed are shown in Fig. 7.6.

Study the diagrams and try to see how they work. Then connect the circuits on the Test-Bed—mainly a matter of joining together the modules already built-in to the Test-Bed—and study their action at first hand. You may think of ways of improving a system, of modifying it to suit your needs more exactly. If so, try it out on the Test-Bed until you get it right. When you have done this, you may prefer to build your system into a more permanent form.

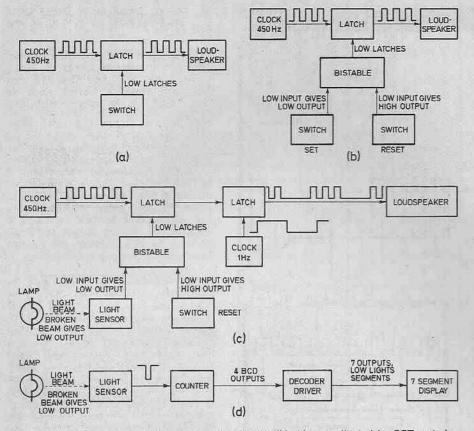


Fig. 7.6. Logical systems. (a) Morse practice buzzer (b) Alarm activated by SET switch (c) Light activated intruder alarm with intermittent tone (d) system for counting goods on a conveyer belt, or people passing thorough a doorway.

PERMANENT UNITS

If there are certain modules that you need to use often, it is worth while to assemble each of these on a separate piece of circuit board. Then you have convenient units which may quickly be connected with each other and to the Test-Bed when you are building logical systems. Also you have greater reliability for there is less chance of loose connections causing faulty operation.

Finally, by assembling some modules off-board, you clear space on the Test-Bed, allowing more room there for the more complicated systems that you may want to build.

Similarly, when you have worked out a complete system you may wish to keep this for future use; the whole system can be built up permanently on a separate circuit board, as described later.

The light sensor can be made into a self-contained module, in a case as shown in Fig. 7.7. If you are thinking of making several different modules it is a good idea to buy enough small cases to match. Each can then bear terminals in standard colours, for example red for $V_{\rm CC}$, black for ground, green for inputs and yellow for outputs.

Connecting modules together, using leads terminated by 4mm plugs, is quick and relatively error-free.

To cut costs you may dispense with the case and terminal sockets, and use double-sided terminal pins, the lower half of the pins acting as leg stands.

To make it simpler to join modules together, try to keep to a standard layout of terminal pins: V_{cc} at top left, ground at bottom left, inputs on left side, outputs on right side.

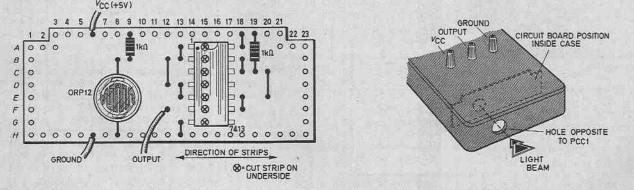
COMPLETE SYSTEMS

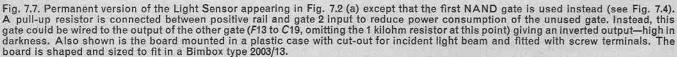
Complete systems will usually best be built up on a single large circuit board. It is a good idea to make up the system in stages, one module at a time. Each stage is tested and put into working order before the next stage is tackled.

For example, in building a clockdriven numerical display (Fig. 7.1) for use in various games of chance or as a random-number generator, the first stage is to assemble the clock module on the Test-Bed. This is tested, particularly to check that the chosen capacitors produce the desired frequency of operation. The clock components are then transferred to their locations on the new circuit board, soldered in place with flying leads if required. This permanently wired module is then checked for correct functioning.

Next the switch and latch are connected on the Test-Bed, but fed by output from the permanently wired clock (remember to connect V_{cc} and ground terminals on the circuit board to the corresponding terminals on the Test-Bed. The latch is tested, then transferred to its location on the circuit board, permanently soldered, and permanently wired to clock.

Working in this way, each module is first assembled and tested on the Test-Bed, then transferred to the circuit board. Ultimately the complete





system is ready on the circuit board and in full working order. The board can then be cased, with control switches mounted on a panel.

DIGITAL DICE

We have used the 7490 counters to give BCD digits from 0 to 9, but for a dice we need digits from 1 to 6. The counter must be made to reset itself immediately it reaches the count of 7. Then it must reset to 1, and here is the problem, for the 7490 is designed to reset to 0 or to 9, but not to 1.

One solution to the problem is shown in Fig. 7.8a and wired up on the Test-Bed in Fig. 7.8b. It uses an i.c. we have not met before, the 7410, which contains three 3-input NAND gates, see Fig. 7.9 for pinning details.

If you are not sure what a 3-input NAND gate should do, investigate the action of one of these gates on the Test-Bed, before building the dice circuit. Work out its truth table.

As the clock runs, the flip-flop output Q alternates between high (1) and low (0). Whenever Q changes from high to low, the 7490 counter is advanced by one stage. The result is shown in table 7.1.

Table 7.1. Truth table for a digital dice.

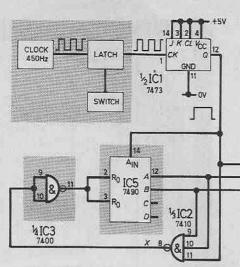
Counter outputs Decoder inputs	74 B ↓ C	90 A → B	7473 Q ↓ A	Equivalent decimal unit
a si si fa	0	0	1	1
	0	1	0	2
	0	1	1	3
	1	0	0	4 5
	1	0	1	5
	1	1	0	6
Transitional	12	1	1	7
stage, very short	res to 0		(not seen)
	0	0	1	1
	0	1	0	2
		and	so on	

When all three outputs are high, the NAND output goes low; this is inverted to high by the NOT gate, and so the counter is reset to zero. The 7473 output is *not* reset, but remains high, giving the decimal digit 1, as required.

If the clock is set to run at high frequency the display changes so rapidly that it is impossible to follow. By pressing the latch switch counting is in effect stopped at random. We have the digital equivalent of an unloaded cheat-proof dice.

This circuit is suitable for building into permanent form, powered by a 6 volt battery.

For clock and latch you need seven 2-input NAND gates, so two 7400s will provide these, with one gate to spare.



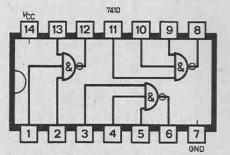
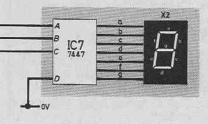


Fig. 7.9. Pinning details for the 7410, triple 3-input NAND gate i.c.

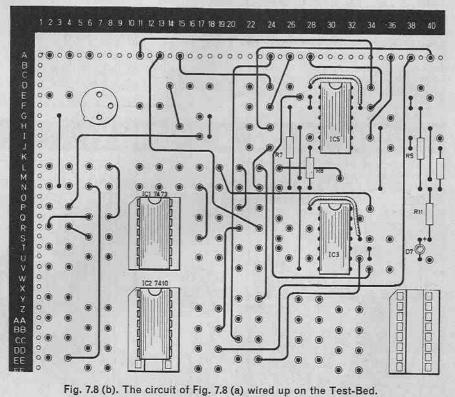
The spare gate can have its inputs wired together to make the required Nor gate. Yet there are still two spare gates in the 7410 and a spare flipflop so why not extend the system Fig. 7.8 (a). Circuit for a Digital Dice. The tinted systems are built-in on the Test-Bed.

and build a dual digital dice system, with two numerical displays? Many board games need two dice and also there are two-dice games, such as Craps, that can be played with this system.



It is essential that the two dice be independent (otherwise we shall "throw" nothing but doubles) but it is not necessary to build two completely separate systems. The second counting system can be driven from the output of the triple-input NAND gate of the first system. Its output goes low every time the first counter is reset, causing the second flip-flop to change state. The result is a sequence like this: 11, 12, 13, 14, 15, 16, 21, 22, 23, 24, 25, 26, 31, 32 64, 65, 66, 11, 12, and so on.

There are 36 steps in this sequence and all combinations of the numbers 1 to 6 occur once each. If the clock runs at 450Hz the sequence is repeated about 12 times each second, so that pressing the latch button is



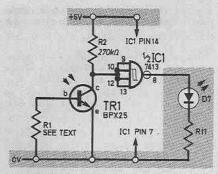


Fig. 7.10 (a). The circuit of a High Speed Light Sensor using a phototransistor which can respond rapidly to light intensity variations.

equivalent to throwing two dice independently.

The Double Digital Dice system can be built on the Test-Bed, and if desired transferred to a circuit board as a permanently wired unit. Table 7.2 lists the i.c.s required for each version, and the allocation of gates.

Thus the permanent version needs only two 7400s, a 7410, a 7473 and the counters and decoders—a total of eight i.c.s.

The system diagram is like that of Fig. 7.8 with a second complete counting module $(7473 + 7490 + 3 \cdot input NAND gate+NOT gate)$ and display module, wired as in Fig. 7.8 and joined to point X.

circuit board.

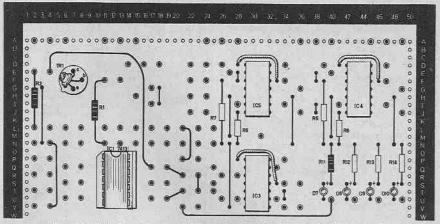


Fig. 7.10 (b). The circuitry of Fig. 7.10 (a) wired up on the Test-Bed.

HIGH-SPEED LIGHT SENSOR

A high-speed light sensor interface module completes this month's collection of modules, see Fig. 7.10a. This can be built on the Test-Bed, Fig. 7.10b and later, if required, made into a permanent unit.

The light-sensitive device is a phototransistor. This responds extremely rapidly to changes in light intensity. By contrast an l.d.r. is slow; it takes several seconds or even minutes to *fully* respond to large changes of intensity and while its response rate is adequate for many purposes it will fail to respond when a small object passes rapidly through a light beam—even though the object may be just large enough to obscure the whole beam for an instant.

The light level at which the output of the module changes state can be set by choosing an appropriate value for R1. If R1 is 10 megohms the module is triggered by twilight levels. For triggering in daylight or bright indoor light, make R1 100 kilohms. Alternatively, a 2 megohm variable resistor can be used and allows adjustment of triggering level over a wide range.

In the version of Fig. 7.10 the output goes low as light intensity falls below the triggering level. Because the phototransistor has a rapid response and provided that the objects to be detected are reasonably sharp in outline, the Schmitt gate can be omitted; the output then comes directly from the collector terminal of TRI, and goes low as light intensity rises above the triggering level. Test both versions on the Test-Bed to see which meets your requirements.

BY DOUG BAKER

To be continued

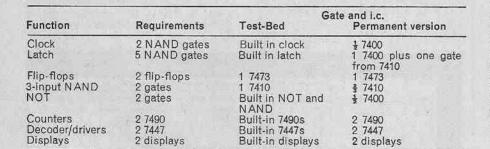
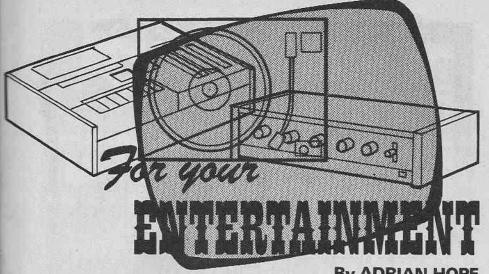


Table 7.2. Requirements for the Double Dice on the Test-Bed and in permanent form on

JACK PLUG & FAMILY..





Magnetic Coding

Within a few years, keys, as we now know them, could be obsolete. Our future keys will look like credit cards.

The secret lies in magnetic coding. Already some banks are coating cash cards with magnetic material, into which there is permanently encoded an identifying word which "belongs" to the user. When the card is fed into a machine it "unlocks" circuitry which enables the release of ready cash per the customer's instructions.

To ensure that a lost card cannot be used without authority, the rightful owner must key into the cash machine a secret number which matches the number coded magnetically onto the card.

Just The Ticket

Many stations on the London underground already issue tickets which carry a magnetic code and so enable the owner to pass through a magnetically triggered entry turnstyle. This system will only offer a real advantage when, as planned for the future, machines are installed which can read the code on a ticket when it is presented by a passenger *leaving* the station. The turnstyle will only open if the ticket carries a code denoting the correct fare for the journey which the passenger has made.

The Paris Metro is already highly automated in this respect but has the advantage that all journeys cost the same. There is thus no need for the French turnstyles to read the value of the ticket at the end of a journey and compare the fare paid with the distance travelled.

The French have built a very clever facility into their ticket system. It is possible now to buy a so-called "orange card" ticket which for a once and for all cost gives unlimited travel on the Metro for one month. The ticket is magnetically coded with an instruction which renders it useless after one

By ADRIAN HOPE

month has expired. Also, the magnetic decoder in the turnstyle is programmed to reject the same ticket if it is presented twice within six minutes. This prevents the owner of an orange card going through the turnstyle and handing the ticket over to a friend for free access.

I asked London Transport whether the system adopted for the London Underground had the facility to upgrade in this fashion. In fact, I asked London Transport twice, and in each case they stalled and never came back with a reply. The inference is that the British magnetic tube ticket system can't be upgraded to such sophistication.

Indeed, recently London Transport were reported as having finally found a way of defeating ticket cheats who pass the same magnetic yellow ticket through the turnstyle more than once. To prevent this LT are now fitting magnetic rollers to the turnstyles which prevent the re-use of a ticket by wiping off its magnetic coding after one use.

The plan is to equip all automatic turnstyles with this solution to the fare dodging problem. But once the turnstyles have been fitted with magnetic "bulk" erase rollers there will presumably be no possibility of LT adopting a season ticket system similar to the French, because, of course, such a season ticket must by definition remain permanently magnetized with fare dodging blocked by code recognition and timer circuits inside the turnstyle.

What a pity London Transport didn't think things through more carefully before starting to install the present system, with which London tube goers are now stuck for many years to come.

Combination Key

The use of a magnetic card as a key is, of course, a logical extension of the use of a magnetic card to trigger the supply of cash or let people on or off a transport system. The British company Tann Synchronome Ltd. has made some enterprising steps in this logical direction.

The basic Tann system (which costs less than £500) centres round a door lock which can be opened only when the correct magnetically coded card is pushed through a letter box slot. The advantage is that you can't pick a magnetic lock like an ordinary key lock and there is no way that a potential burglar can get a duplicate magnetic card key cut at the hardware store.

A more sophisticated system has a calculator style keyboard on the lock and requires the user to punch in a memorised code number that matches the number invisibly coded on the card. This obviously increases security even further. With such systems the individual locks can all be hooked to a central computer and give an instant readout of who has passed through which lock position with their card and so on.

Perhaps one day, if all the obvious bureaucratic obstacles don't prove insuperable, we shall carry around just one card in our pocket that can be used as a door key, a cash card, a credit card and an identification card carrying coded information on name, address, blood group and allergies.

Government Warning

Although it didn't attract much publicity the government recently put out a sobering safety warning on some of the exotic domestic lighting gadgetry which is now in many shops and homes.

One visually impressive beast is a liquid filled lamp which contains fragments of metal foil; these circulate in the liquid and glitter when the lamp is switched on and gets hot. The fluid used in these lamps is a chlorinated hydrocarbon, for instance trichloroethylene, trichloromethane or perchlorethylene.

These liquids, similar to dry cleaning fluids, evaporate very quickly on exposure to air. Indeed it's this characteristic that makes a sealed volume of the liquid so active. But the fumes, like those that sometimes leak out of faulty dry cleaning machines, are decidedly unpleasant and can quite literally anaesthetize someone who inhales them.

The Government is thus warning that anyone who uses a lamp of this type should be ready to open all doors and windows and clear the room if ever it is shattered. Users could also be in danger from using too strong a bulb because anything other than a 40 watt bulb may produce enough heat to drive some of the liquid out of the screw-cap vapour seal.

Anyone tempted to make a DIY exotic lamp of this type should be very well aware of these dangers.

FREE ENTRY Com 6A

HOW TO ENTER

Listed below are 8 aspects of soldering any or all of which are important in getting good results. How do you rate them for getting the very best results?

Write the key letters of the eight aspects-in ink, pen or ballpenin order of choice in the spaces on your entry coupon. For example if you consider that "Correct bit size" is of paramount importance put D in the first space, the letter of your next choice goes against 2nd, and so for all eight. Complete the coupon with your own full name and address and post in a sealed envelope to EVERYDAY ELECTRONICS, ANTEX COMPETITION, 55 EWER STREET, LONDON SE99 6YP, to arrive not later than Monday, 30th April, 1979, the closing date. Don't forget to indicate your choice of iron on coupon.

NOW DO YOU RATE THESE ASPECTS OF SOLDERING?

- Adequate iron wattage 4
- E Clean contact surfaces Flux-cored solder I
- 8 Good mechanical joint
- Well-tinned bit 0 Correct bit size

D

K Correct bit temperature Execution time

> Ist 2nd 3rd

4th

5th 6th 7th

8th

MY CHOICE CX 🛛 X25 🗌

Please post to:
EVERYDAY ELECTRONICS, ANTEX COMPETITION, 55 EWER STREET, LONDON SE99 6YP
My order of importance for the eight aspects of soldering is listed on the right. In entering the competition, I agree to the rules as final and legally binding.
NAME
ADDRESS
Closing date for entries: Monday, April 30, 1979.

FIRST PRIZE—A special soldering kit containing TWO soldering irons, TWO stands, SIX iron-coated bits, solder and a heatsink.

PLUS

★ SIX—CX or X25 soldering irons plus stands. ★ EIGHTEEN—CX or X25 soldering irons.

The most ESSENTIAL tool for the constructor of electronic circuits is undoubtedly a soldering iron, since the majority of electrical connections are made by means of a soldered joint.

In view of this, we have arranged with Antex Limited, the well known manufacturers of soldering irons, a FREE entry competition in which a grand total of TWENTY-FIVE prizes may be won which feature two mains powered irons from the Antex range, the miniature 17 watt CX and the general purpose 25 watt X25.

IMPORTANT

Before sealing, copy out—on the outside back of the envelope—the key letters of the eight aspects in exactly the same order as they appear on your completed coupon. Do not enciose any correspondence or matter other than the coupon.

RIII FS

There is no entry fee but each attempt must be on a proper entry coupon cut from EVERYDAY ELECTRONICS and must bear the entrant's own name and address.

All accepted entries will be examined and the judges will award the first prize to the entrant they consider has shown the most skill and judgement in placing the eight aspects of soldering in their best order of importance. Remaining prizes will be awarded for next best entries in order of merit, and no entrant may win more than one award.

In the event of a tie for any prize(s) those tying will take part in an eliminating contest, to be held by post, to determine such winner(s) or winning order.

Entries arriving after the closing date or received incomplete, illegible, mutilated or altered or not complying with the instructions and rules exactly will be disqualified. No responsibility can be taken for entries lost or delayed in the post or otherwise.

Decisions of the judges and of the Editor in all other matters affecting the competition will be final and legally binding. No correspondence will be entered into.

The competition is open to all readers in the UK and Eire other than employees (and their families) of IPC Masazines Ltd., the printers of EVERYDAY ELECTRONICS and of Antex Ltd.

Winners will be notified and the result will be published later in EVERYDAY ELECTRONICS.



PART 2

T HE use of a printed circuit board makes the assembly of Labcentre quite straightforward. The circuit board used carries all of the active components, including the voltage regulators, and the only wiring which must be carried out by hand is the connection of front panel controls and the mains transformer connections.

The mains and transformer wiring requires attention to safety precautions for obvious reasons, but is otherwise quite straightforward. The front panel wiring on the other hand, is quite complex because of the sheer number of connections required. It is

By R. W. Coles and B. Cullen

therefore necessary to take particular care over these interconnections so as to avoid mistakes and also to produce a neat appearance.

The wiring should be formed into looms, either by using traditional techniques (knotted looming string as employed in the prototype), or the now popular plastic ties or Spiralwrap.

Three versions of the Labcentre prototype have been built during development, and virtually no trouble has been experienced with leakage and/or crosstalk in the front panel wiring. Even so, it is advisable to be on the lookout for this sort of effect when your own wiring looms have been assembled.

A cure for any loom-induced crosstalk of instability can probably be effected by altering the routing of any sensitive wires. It is expected that the wiring to the Audio Amplifier and the Function Generator to be most at risk from this sort of problem, although in the prototypes no rearrangement of loom connections or recourse to screened wire was ever found to be necessary.

Construction of the case and other hardware may be easy or difficult, depending on your own facilities and expertise. Every effort has been made to keep case construction as simple as possible, where this has been consistent with the production of a professional looking and versatile piece of laboratory equipment. Some further simplification can optionally be achieved by those with limited facilities, by dispensing with the component drawer in the main console.

The appearance of the prototype has attracted a good deal of favourable comment, and it is therefore felt that the results achieved have fully justified the small degree of extra care required during the painting and labelling of the front panel.

PRINTED CIRCUIT BOARD

All the principal components of Labcentre apart from the mains transformers and front panel controls, are mounted on a single Fibreglass printed circuit board measuring 12cm by 22cm. A full-size master pattern is shown in Fig. 2.1. The black regions are the copper areas to remain after etching.

For those not wishing to become involved in the manufacture of the board, this is available ready made, roller tinned and drilled from C. C. Consultants, whose address appeared in Shop Talk last month.

It can also be produced at home by readers with the proper facilities. The circuit board layout requires the accurate registration of several integrated circuit packages and the drilling of a large number of holes of three different sizes and therefore home production cannot be recommended for beginners in this field.

For those who are past-masters at the gentle art of board-etch, or those who feel that they can economise with a home-brew board, the following instructions are offered as a guide.

- (1) Use Fibreglass board of good quality, s.r.b.p. is not suitable.
- (2) Adhere to the published layout and the track widths as shown.
- (3) Don't try to lay out your board using only an etch resist pen or a paint brush.
- (4) Use etch resist transfers (or a photographic technique if you have the facilities).

If you can comply with the above requirements, then you are ready to start.

MAKING THE P.C.B.

Cut your copper-clad Fibreglass board to size and trim the edges. After cleaning the board well to remove dirt and grease, use the master as a guide to mark some critical registration points on the copper using the point of a pair of compasses or a similar implement. By critical registration points we mean, for example, the corner pins of an i.c. package or the mounting holes for the regulators. Readers should use their own judgement as to how many such points should be used, possibly all hole positions.

Points can be marked all at once, or a fraction of the board can be done and transfers applied, before moving on.

The next step is to apply the transfers, and here a great deal of care is necessary. It should be possible to lay out the complete board using only five sheets of transfers. You will need one sheet of 16-pin d.i.l. pads, two sheets of circular pads (in two sizes) and two sheets of circuit tracks (in two widths).

The larger track widths and the large copper areas can be filled in with an etch resist pen after the transfers have been applied.

There are now several types of etch resistant transfers on the market and most of these would be suitable.

ETCHING

The board is now ready for the etch bath, and a suitable solution should be prepared from ferric chloride crystals, following the suppliers instructions. A glass or plastic tray can be used for the bath, and the board should be left in the solution, with occasional agitation, until all the exposed copper has been removed.

When the etch is complete, the board should be carefully removed from the bath using tweezers and sluiced with cold water to remove any remaining ferric chloride solution. The transfers and ink-resist can be removed with wire wool or a household abrasive cleaner to reveal the bright copper underneath. We find it a good idea at this stage to coat the board with an aerosol cleaning fluid such as WD40. A coating of this sort helps prevent surface tarnish and makes soldering easier later.

Drilling the board is a tedious job if you don't have access to a printed circuit board drilling machine, but it *must* be carried out with great care or you may find that your integrated circuit packages will not fit!

Remember, if you have any doubts about making the Labcentre printed

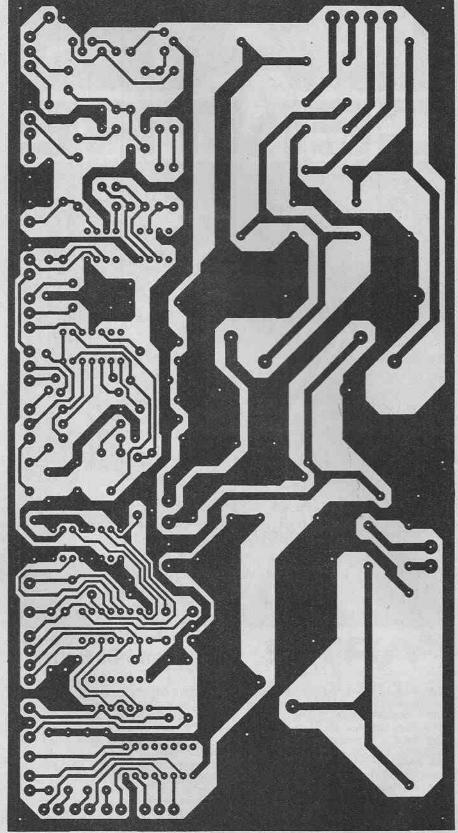


Fig. 2.1. The full-size master of the printed circuit pattern viewed from the copper side of the board. The black regions are the areas of copper to remain after etching.

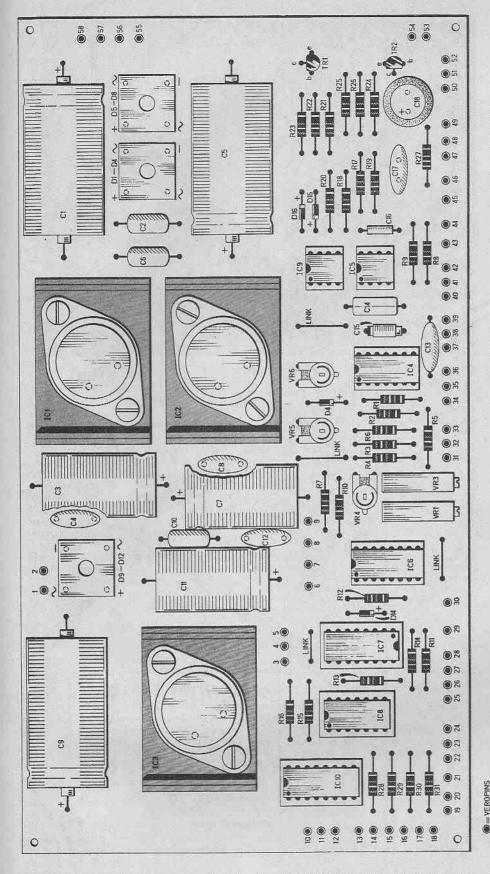


Fig. 2.2 The layout of the components on the top side of the p.c.b. It is important that the heatsinks of ICI and IC2 do not touch. All connections to the p.c.b. are made at terminal pins numbered 1 to 58. (Semiconductor pin-details are shown top right.)



circuit board, it would be wise to purchase a ready made designer approved board. It could be cheaper in the long run!

MOUNTING PCB COMPONENTS

Construction can begin in earnest with the assembly of the components on the completed p.c.b. The complete layout of the components on the board is shown in Fig. 2.2.

Begin by mounting the i.c. voltage regulators (IC1, 2 and 3) and their associated heatsinks. Care should be taken to ensure a good fit between the heatsink and the i.c. package, and the use of silicon grease or other thermal compound is highly recommended to ensure efficient heat transfer. No mica washers or insulating bushes are necessary, providing that the heatsinks do not touch each other. This is particularly important with IC1 and IC2, since their packages are at different potentials.

Care must be exercised when tightening the regulator securing bolts, to avoid cracking the circuit board. Nylon nuts and bolts could be used to advantage in this position.

CONNECTING PINS

Terminal pins are best for "off-board" connections, because they make disconnection and reconnection easier if it ever becomes necessary. If you plan to use these pins, now is the time to solder them in. After the terminal pins, the power supply components, capacitors and bridge rectifiers and then the i.c. sockets can be soldered in. You don't have to use i.c. sockets of course, but once again we would strongly recommend their use because they make device replacement and test so easy. If you don't use sockets, leave the i.c.s until last anyway. When all the sockets have been soldered in, check very carefully between their pins to ensure that no "solder-bridges" have occurred.

Now you can apply all the smaller components, resistors first, followed by the wire links, capacitors, and preset potentiometers. You may experience some trouble with the leads of the skeleton presets being too large for the p.c.b. holes. This can be cured by suitably enlarging the holes or trimming the lead thickness with sharp wire cutters or a file.

The audio output transistors should be positioned very carefully in accordance with Fig. 2.2. The hole positions may seem awkward, depending on the type of transistor package you use, and so confirmation from the layout diagram and/or the circuit diagram should be sought.

At this point the board should be checked very carefully for inadvertent short circuits and open circuits, and also for correct component orientation. It is quite safe to plug the integrated circuits into their sockets, but care must be exercised with the CMOS logic parts to avoid damage from static discharge. Safety is assured if:

- You do not work in an area with nylon carpets.
- (2) You keep the CMOS devices on their conductive foam or foil until the last minute.
- (3) You make sure you, the circuit board and the CMOS circuits are all at the same potential by doing your assembly on an earthed metal, or other conductive surface. (A large baking sheet or roasting tin is ideal!)
- (4) You keep i.c. handling to an absolute minimum.



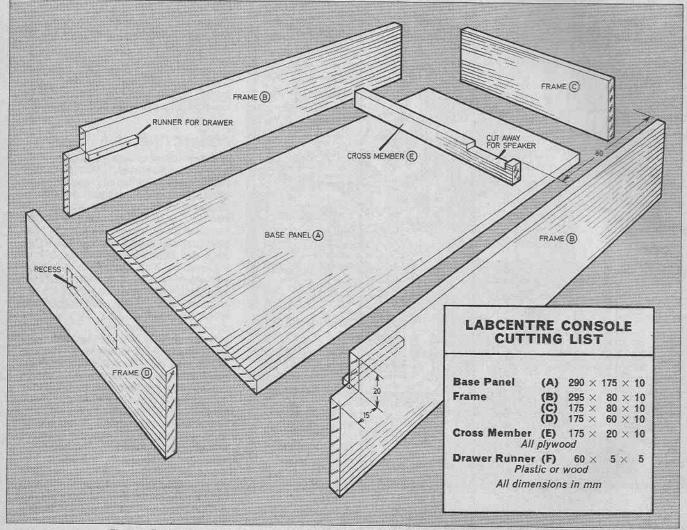


Fig. 2.3. Exploded view of the woodwork construction of the Console with a component drawer.

(5) If you are soldering your i.c.s in directly, you must remember to discharge your soldering iron bit to the conductive surface before each joint.

Following the above procedures will guarantee success, but CMOS devices are not as fragile as they sound, so don't assume you have ruined an i.c. just because you accidentally break one or more of the rules, chances are you will get away with it! But who wants to risk valuable i.c.s?

When assembly is complete, the board can be set aside. If you can't wait it is possible to test the board at this stage, with the aid of external d.c. supplies and a temporary control hook-up. You will need two unregulated 20 volt a.c. or d.c. supplies, which can be connected (either way round) to the a.c. terminals on the bridge rectifiers D1 to D4 and D5 to D8 and a similar 10 volt a.c. or d.c. supply to connect to the a.c. terminals on D9 to D12 (again, either way round).

CONSOLE CONSTRUCTION

The next stage of construction concerns the frame which forms the sides of the console. Cut all pieces as accurately as possible to the dimensions given in Fig. 2.3, keeping the edges square and sanding to a smooth finish. The side frame should be pinned and glued using a woodworking adhesive such as Resin-W, keeping the assembly square.

When the sides have dried properly, use the *inside* edges of the frame as a template to mark out the base. Cut the base to size and sand to a smooth finish, then drill the four screw holes in the two longer sides of the frame. These will be used to secure the base to the sides.

The finishing and attachement of the cross member should be left until the front panel has been cut to size.

FRONT PANEL

The overall size and drilling details of the front panel are shown in Fig. 2.4. Scribe out the shape of the front panel and the hole drilling centres on a sheet of 1.5mm aluminium and then cut this out with a nibbling tool such as Goscut or metalwork shears. At this stage the panel/frame fixing holes can be drilled and the panel screwed to the frame before final filing and sanding to achieve a perfect fit. Next remove the front panel and carry out the drilling for the terminals and controls. The larger cut-outs can be made with further use of the nibbling tool or by drilling multiple holes around the edges and then filing smooth and to size. It is advisable to ensure that all your front panel components are compatible with the given layout before drilling takes place be-cause there is room for manoeuvre,

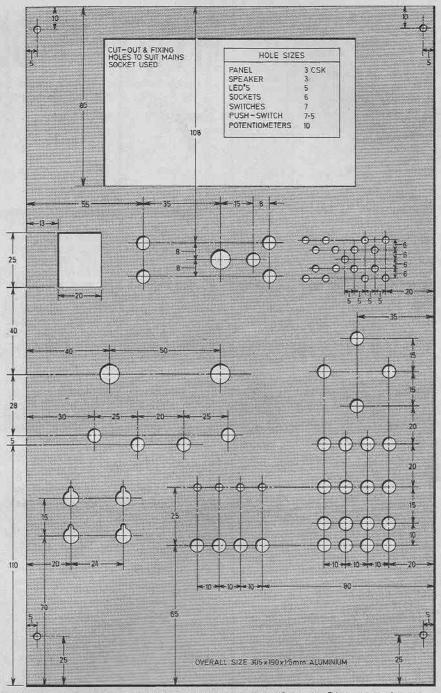


Fig. 2.4 Complete drilling details for the top panel of the Console. Dimensions in mm.

and non-specified components can be used if the panel layout is re-designed before drilling. In any event, hole sizes should be checked for compatibility, even if your components are superficially the same as those on the prototype.

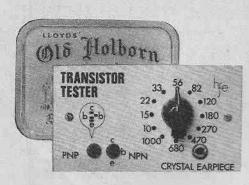
CROSS MEMBER

With the front panel holes and cutouts complete, the twin 13 amp switched socket and the rocker switch should be temporarily fitted and the assembly used as a guide to fit the cross-member into the plywood console. It should be mounted as close as possible to the 13 amp socket, for which it acts as a support.

With the cross member properly located, it can be pinned and glued into position between the two console long side pieces. The case is now substantially complete, requiring only the construction of the component drawer, which will be described later.

This drawer is intended to be lined with conductive foam and used to house integrated circuits, but it can be left out of the design if not required, provided that its absence is taken into account before console construction is started.

To be continued



THE MAJORITY of simple transistor testers are very sensitive to variations in battery voltage. For example, a tester designed to operate from 9V will usually read low by at least 35 per cent if the battery voltage falls to 6V. Some testers require individual calibration. Some use expensive meters.

The present tester is simple, cheap and within its limits accurate. It needs no calibration and it is relatively insensitive to battery voltage variations. It measures the transistor parameter known as the small-signal current amplification factor or the forward current transfer factor and usually represented by the symbol $h_{\rm fe}$. (This is generally about 20 per cent greater than the large-signal or "d.c." amplification factor, $h_{\rm FE}$.)

PRINCIPLE

The transistor under test (either npn or pnp as in Fig.1) is placed in a positive feedback circuit. The feedback is varied by switching in different resistances using S1 until the circuit just oscillates. The current amplification h_{ie} can then be read off the switch setting, within limits.

A selection of twelve feedback resistances gives twelve bands of current amplification. These bands are narrow enough (30 per cent each side of the middle-of-the-band value) to give a useful indication of h_{te} without the need for individual calibration. The overall range of h_{te} covered is 10 to 1,000, which spans practically the entire range of practical transistor gains.

The tester deals with both silicon and germanium bipolar transistors, *npn* or *pnp*. Tests are made at a collector current of about 1mA and a collector voltage of about 3V.

CIRCUIT OPERATION

Transistor TR1 is a common-base a.c. amplifier with a current gain of almost exactly one. All the effective current amplification in the circuit must come from the transistor under test. This is connected as an emitter follower with a current gain of h_{fe} +1.



Handy "Beginner" projects based on simple circuits and featuring a variety of building methods.



The a.c. output of this transistor is fed to the emitter of TR1 and appears virtually unchanged in strength at TR1 collector. The current therefore divides between TR1 load resistance, R1+R2 and whichever range resistance is in circuit. The portion which flows through the range resistance forms the base current of the test transistor and if large enough keeps the oscillation going.

If the range resistance is just low enough to permit oscillation the current gain of the test transistor is the range resistance divided by R2. Since R2 is $1k\Omega$ this means that h_{fe} is given by the number of kilohms in the range resistance; for example, for a range resistance of about $100k\Omega$ $h_{fe}=100$, and so on.

Simple theory says that R1+R2should add up to $1k\Omega$ but various factors conspire to make the circuit "read low" and R1 is added to compensate for these. (It is ignored in calibrating the tester.) The "+1" part of the gain of the emitter follower conveniently disappears because it just compensates for the loading of R1+R2 by the range resistances.

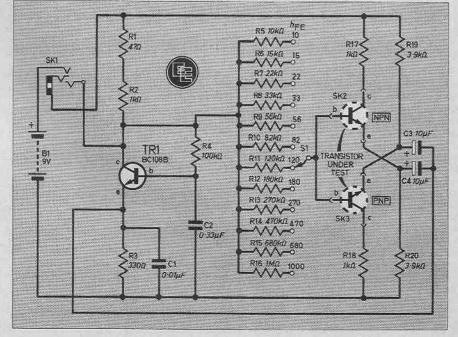
CONSTRUCTION

This project provided the opportunity of trying out an inexpensive plastic box which was seen at last year's Breadboard exhibition. This was described as a "potting box" and is a square, lidless box with two projecting rounded flanges which can be used as fixing brackets for a homemade Formica panel.

The particular "potting box" used for this project is larger than some other types and measures approximately $83 \times 63 \times 43$ mm. The depth of this particular size is useful for housing the range switch S1.

In practice the resistors were not attached to the switch tags like the spokes of a wheel, as shown for clarity in the diagram of Fig.2 but positioned vertically above the wafer. This reduces sideways spread and enables the common ends of the re-

Fig. 1. Circuit diagram of the Transistor Tester.



sistors to have their leads interconnected by twisting them all together and soldering instead of using separate linking conductors.

By using the usual small ${}^{1}_{4}W$ or ${}^{1}_{3}W$ resistors and keeping the leads short the overall depth can be fitted into the box. (Note. Solder the connection to the central tag before attaching the resistors.)

It is an advantage to mount all the circuitry on the back of the panel and so avoid connections between panel and "inside". To achieve the required compactness the circuitry around the transistor TR1 was assembled on a small piece of 0.15 inch matrix stripboard having nine strips by 11 holes. The finished board is held in place by its connecting leads.

SOCKETS

The jack socket SK1 for the crystal earpiece is also used to switch on the circuit when the plug is inserted. Many commercial jacks are equipped with "break" contacts rather than the required "make" contact but can generally be modified by bending the contact strips to the necessary shape.

At least two transistor sockets are needed, one for npn (SK2) and the other (SK3) for pnp transistors. The Eagle TS10 socket used in the prototype has three contacts arranged like the most common small metal-cased transistors (TO-5 or TO-18 case with their lugs near the emitter lead-out) plus an extra contact near the middle. By connecting this extra contact to the one which takes the base leadout the socket takes some plastic transistors with in-line lead-outs and base in the middle.

Other types of small transistor with different lead-out configurations can usually be made to fit by bending their leads.

It is of course in order to add extra transistor holders wired for other lead-out configurations if desired. The base contacts are commoned with the existing holders and collector contacts of *like* polarity connected together, similarly emitter contacts of *like* polarity.

USING THE TESTER

Plug the transistor under test into the appropriate socket. Plug in the crystal earphone, it must be crystal: a magnetic earphone will not work. Turn S1 until a position is found where the oscillation just stops. The range marking indicates the upper limit of $h_{\rm fe}$. The next lowest range where oscillation just starts, gives the lower limit. So if the circuit oscillates on "120" but not on "180" $h_{\rm fe}$ lies in the range 120 to 180.

If no oscillation is obtained either

COMPONENTS

Resistors

Re	SISI	ors			
-	R1	47Ω	R11	120kΩ	
	32	1kΩ	R12	180kΩ	
1	3	330Ω	R13	270kΩ	
1	R4	100kΩ	R14	470kΩ	
1	R5	10kΩ	R15	680kΩ	
	R6	15kΩ	R16	1MΩ	
1	37	22kΩ	R17	1kΩ	
1	R8	33kΩ	R18	1kΩ	
1	R9	56kΩ	R19	3·9kΩ	
1	R10	82kΩ	R20	3-9kΩ	
-	All	1W carbon	+5%.	except	
		which is ±2%			

Capacitors

C1	0.01µF polyester
C2	0.33µF polyester
C3	10µF 10V elect.
C4	10µF 10V elect.

Semiconductor

TR1 BC108B silicon npn

Miscellaneous

S1	1 pole 12 way rotary switch
SK1	3-5mm jack socket
SK2,	3 Small transistor holders
	(2 off, see text)
B1	9V PP3 battery

Stripboard, 0.15 inch matrix 9 strips by 11 holes; plastic "potting" box, $83 \times 63 \times 43$ mm (see text); Formica panel 120 \times 75mm; screws for fixing panel; one pointer knob; battery connector to suit B1; crystal earpiece with 3.5mm plug.

the transistor is a dud or of very low gain or is incorrectly connected. Protection resistors are included in the circuit to prevent damage from incorrect connection. An "unknown quantity" transistor can be tried in different positions and polarities to establish its polarity and lead-out connections.

Some transistors oscillate when the collector and emitter connections are reversed; that is they work in two positions. In this case the position which gives the higher gain is the correct one.

CONTINUOUS CALIBRATION

The tester relies on resistor tolerances for its accuracy. Even with the worst possible combination of highlimit and low-limit resistors h_{te} should still be indicated within 35 per cent, which is a lot less than most manufacturing tolerances.

For some purposes (such as matching) a continuous adjustment of the range resistance is preferable to switched steps. This can be arranged (at the cost of having to calibrate a variable resistance) by substituting for the switched range resistors a 1 megohm carbon track potentiometer connected as a variable resistance.

For covering a wide range of h_{fe} a log. law or inverse log. law potentiometer is best, despite its erratic calibration. For a narrower range such as 11 to 1,000, a linear potentiometer may be used to cover the entire range of h_{fe} but it will not be accurately readable at the low end.

The principle of improving discrimination by restricting the range can also be applied to the circuit with S1. If an overall coverage of 100 to 820 were acceptable the twelve resistances could then be $100k\Omega$ through to $820k\Omega$ as in the standard "E12" series, giving 20 per cent (that is 10 per cent each side of nominal mid-range value) increments.

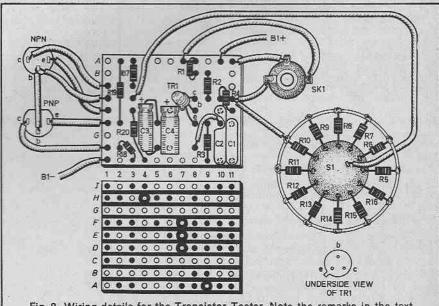
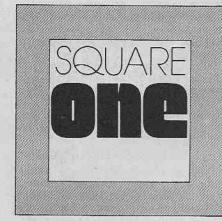


Fig. 2. Wiring details for the Transistor Tester. Note the remarks in the text regarding the modified jack socket.



ELECTRONIC components are manufactured in all sorts of different shapes sizes and colours and each marked with a type number, and where applicable, values.

Components marked with values include resistors, capacitors, inductors, potentiometers, Zener diodes.

These markings are either alphanumerically printed on the body or "colour coded", the latter usually appearing as coloured bands or dots.

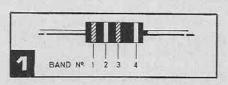
RESISTORS

A typical colour-coded resistor is shown in Fig. 1. You will note there are four bands (sometimes a pink, fifth band is included to indicate a high-stability resistor) displaced towards one end of the body. A table for "decoding" these bands appear in Table 1.

Begin decoding with the band nearest to the body end.

The first band gives the most significant digit of the value, with the second band producing the next most significant digit. The third band tells you the factor with which to multiply the first two digits to obtain the nominal value in ohms.

The fourth (and last) band provides information regarding the tolerance about the nominal value. This is a percentage figure and tells you the maximum difference to expect from the nominal value.



-GINNERS

For example, a resistor coded RED, VIOLET, YELLOW, GOLD, has a value of 27×10^4 ohms ± 5 per cent. For those unfamiliar with index notation, 10^4 is the same as 10,000, so the resistor value is 270,000 ohms abbreviated usually to 270 kilohms ($270 k\Omega$). As can be seen, a number of zeros equal to the power of ten (in our example—four) is written after the first two digits.

The absence of a fourth band means that the tolerance is ± 20 per cent.

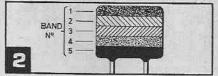
CAPACITORS

Non-electrolytic capacitors, in particular the Mullard C280 series, are also colour-coded and may be decoded by using Table 1. See Fig. 2 for C280 banding system.

Band 1 is the band farthest from the leads working through to band 5 nearest the leads. The value is in picofarads, pF $(10^{-12} \text{ farads or } 1 \div 1,000,000,000,000 \text{ farads}).$

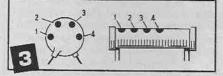
For some C280 values e.g., 0.22μ F, 0.033μ F, at first sight it will appear that there are only four bands and sometimes only three. This is due to neighbouring bands being of the same colour, but this is soon apparent from the width of the bands.

Unlike resistors, capacitors have a fifth band which informs the user of the maximum a.c. voltage that may be applied before destruction or breakdown of the device occurs.



For example, a C280 capacitor with band colours (from top) reading YELLOW, VIOLET, ORANGE, BLACK, RED, has a value of $47 \times 10^{\circ}\text{pF} \pm 20\%$ 250V; $47 \times 10^{\circ}\text{pF} = 47,000\text{pF}$ which is more usually written as $0.047\mu\text{F}$ (microfarads).

Older types of ceramic disc and tubular capacitors are dot coded as shown in Fig. 3 and are decoded by Table 1, second section.



TANTALUM CAPACITORS

Some tantalum bead capacitors use a colour code system, see Fig. 4. There are in fact two similar systems although that at (a) is more common. The code unit is microfarads (μ F) and the working voltage in volts (V).

For example, a type (a) tantalum capacitor with zone coding: BLUE, GREY, WHITE, GREEN, has a value equal to 6.8μ F 16V.

The tolerance of tantalum capacitors is usually ± 20 per cent.

Tantalum capacitors are polarised and must be connected in circuit the correct way round to avoid destruction.

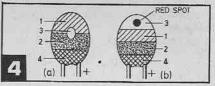


Table 1. Composite resistor and capacitor colour code "decoding" table.

Colour	Resistors (ohms Ω)			Capacitors (picofarads pF)				Tantalum Capacitors (microfarads µF)					
	1	Ba 2	ind No. 3	4	1	2	Band No. 3	4	5	1	2 2	Cone 3	4
Black Brown Red Orange Yellow Green Blue Violet Grey White Gold Silver Pink	1 2 3 4 5 6 7 8 9 	0 1 2 3 4 5 6 7 8 9	1 10 10 ² 10 ³ 10 ⁴ 10 ⁵ 10 ⁶ 10 ⁷ 10 ⁸ 10 ⁹ 10 ⁻¹ 10 ⁻²		1 2 3 4 5 6 7 8 9 _	0123456789	1 10 10 ² 10 ³ 10 ⁴ 10 ⁵ 10 ⁶ 10 ⁻¹ 10 ⁻² —	20% 	100V 250V 400V	1 2 3 4 5 6 7 8 9 	0123456789	1 10 10 ² 	10V 6·3V 16V 20V 25V 3V 35V

A MICROPROCESSOR system will consist of a microprocessor chip combined with a variety of other semiconductor components and some peripheral hardware (Fig. 2.1). The microprocessor itself forms the heart of the system, but to understand how it works, it is first necessary to take a brief look at the environment in which it operates, and the various "life-support" systems it requires.

Most fundamental of all perhaps, it needs a power supply. Voltages vary depending on the semiconductor technology used, but there is a definite trend towards a single 5 volt supply these days. Microprocessors *do* require V.I.P. treatment, and so their supplies should be well regulated and within a fraction of a volt of their data sheet needs. Running a micro' from your 'bike dynamo just isn't on I'm afraid!

CRYSTAL CLOCK

Microprocessors are very time conscious, and do require a regular supply of "clock" pulses for proper operation. The actual frequency of the clock pulses varies from chip to chip, but a few MHz is common.

Because speed of operation is usually important, micro's are

By R. W. Coles

clocked at frequencies near to their data sheet maximum, and that's one of the reasons why crystals are used to set the clock frequency. Resistor-capacitor networks just couldn't be relied upon for stability.

Another reason is that with use of a crystal clock, basic computer operations such as ADD always take a fixed time, and therefore by cascading the required number of simple operations it is possible to count down to say, seconds.

RESET

The reset switch shown in Fig. 2.1 is there to symbolise the fact that a microprocessor chip *must* be started off at the *beginning* of its program (obvious really, isn't it?) Simple systems use a resistor/ capacitor circuit to ensure that a reset operation is carried out when power is first applied, but evaluation cards let you reset the system whenever you like, by depressing a button. This is *very* useful when your programs go wrong (mine always do at first!).

BUSES

Most of the microprocessor chip pins are dedicated to one of the three "buses".

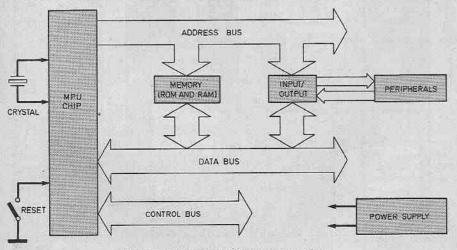


Fig. 2.1. A simple microprocessor system.

The data-bus carries parallel binary data to and from the memory and peripherals. It is a *bi-directional* bus, and for most microprocessors it is eight bits "wide". (That is, to wire it up, you need eight wires!)

The address-bus is a unidirectional bus driven by the microprocessor itself, and it carries parallel binary information which represents the "address" of the unique location in memory with which the microprocessor wishes to communicate. The "width" of the address-bus determines the range of unique memory locations which can be addressed. A common width is sixteen bits, giving access to 65, 536 (2¹⁶) separate locations, each of which may contain an eight-bit data value.

The control-bus is the name usually applied to the assorted control signals which are sent to, or received from, the memory and peripheral components of a system. Each individual control bus line will have its own specific significance, and examples are DBE (Data Bus Enable) and VMA (Valid Memory Access).

The nature of control-bus lines, and the control-bus width, varies from chip to chip, whereas the binary symmetry of the data and address buses is a standard feature of most microprocessor chips.

MEMORY

Memory is an essential part of any microprocessor system, it holds not only the data to be operated on, but also the program which tells the micro' what operations it must carry out.

Sometimes data and programs are segregated into Read/Write memory and Read Only Memory respectively, but this isn't necessarily so, since data can be stored in ROM and programs in RAM (RAM is a rather unfortunate shorthand for Read/Write Memory), where this is useful. We will be examining memory devices in more detail in future articles, but for the moment just think of this important system resource as a series of pigeon holes, each of which has its own binary reference number, or address, and the ability to store one word, (a word is a parallel collection of bits) of either data or program instructions.

INPUT/OUTPUT

The last system ingredient we need to consider is what I have called, in Fig. 2.1, Input/Output. Obviously a microprocessor which is unable to communicate with the outside world is worse than useless. Inputs and Outputs in the form of switch closures, keyboard data, lights and printed text, are the bread and butter of most systems. They are also the only way the microprocessor has of receiving instructions and delivering the results to its human masters!

Input and Output circuitry comes in many shapes and sizes, some very simple (eight toggle switches or eight lamps for example) and some quite complicated (an interface for a printer or or a tape cassette for example).

Once again, we will be examining 1/0 as it is called in future articles and in more depth. But now, back to the *Prima Donna* of the system, the microprocessor chip itself!

THE MICRO' CHIP

To start with, let's zoom in on a microprocessor. First, we see a plastic or ceramic dual-in-line package; it has forty pins and is 0.6 inches wide and about two inches long. The pins are actually the visible part of a gold-plated "lead-frame" which appears on closer inspection to radiate from the very centre of the package.

At the focus of this golden tracery is an almost insignificant sliver of a shiny metallic material. Closer still we can see that this sliver is roughly square in shape, measures about 0.25 inch on each side and is connected to the leadframe via square pads around its peripherary and spidery links made of fine gold wire.

Through a magnifying lense, we can see that the surface of this sliver, now revealed as the silicon chip itself, is criss-crossed with an aluminium interconnection pattern of breathtaking complexity! At this point the information that there are more than 5,000 individual transistors on the chip seems to have the ring of truth.

Further study reveals that the interconnection pattern forms regular geometric arrays on certain areas of the chip's surface. These multi-transistor arrays obviously form the separate functional blocks which go to make up the complete microprocessor. But what blocks are required and what do they do? At this point our eyes fail us. Only the chip makers themselves can recognise the purpose of an integrated array by its appearance, we must content ourselves with a simpler model!

A FUNCTIONAL MODEL

The block diagram Fig. 2.2 shows, in simplified form, the sort of circuit blocks which are integrated on to a single silicon semiconductor chip to form a microprocessor. This is of course a functional *model* of a microprocessor chip; it says nothing about the relative complexity of each block, nor does it fully describe the necessary block interconnections.

The internal data bus used in this diagram can be considered to be an "everything" bus, which, for our convenience, can carry binary data of any necessary word length, in any direction. In the microprocessor chip itself the designers have to provide a whole collection of buses to achieve the same result!

TIMING AND CONTROL

On the left of the diagram is the important Timing and Control section which produces all necessary internal and external control signals together with clock or strobe pulses to ensure that all parts of the system act in synchronism. Exactly which control signals are produced is determined by

(a) A fixed time sequence

(b) The Control bus inputs and

(c) The contents of the Instruction register.

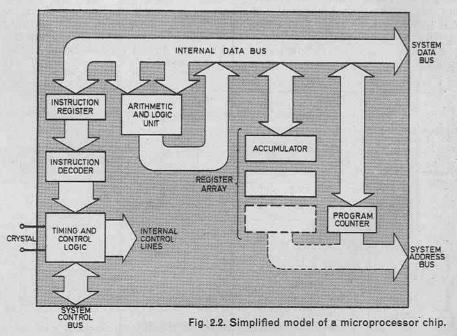
By feeding the instruction register with a regular diet of new binary words, *Instruction* words in fact, we can control the resources within the microprocessor chip, and hence the entire system, in a sequential fashion.

A sequence of instruction words is normally called a program, and this can be held outside the microprocessor chip in RAM or ROM, as discussed earlier.

To get instructions from the memory and into the Instruction register, the Timing/Control section of the microprocessor generates a sequence of control signals to implement what is known as an "Instruction-cycle."

The first part of an instruction cycle is called a "Fetch", because during this period an instruction word is "fetched" from memory.

The second part of the cycle is referred to as an "Execute", because during this period the control signals generated depend on the nature of the instruction which



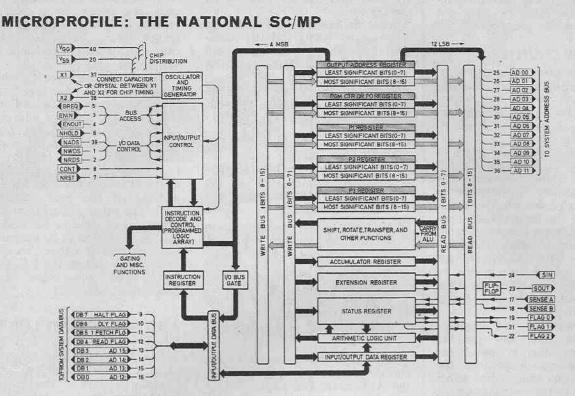


Fig. 2.3. Block diagram of the National SC/MP microprocessor.

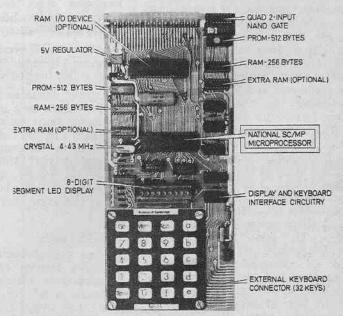
The SC/MP microprocessor is a fairly simple eight-bit device, intended mainly for controller type applications. It was originally fabricated using the cheaper PMOS technology, but is now made in NMOS which means it can operate from 5 volt supplies and is faster too. The chip has proved popular with microprocessor hobbyists because of its ease of use and low cost, and it is currently used in the Bywood "SCRUMPI" kits and in the Science of Cambridge MK14, see photo.

One nice feature of the SC/MP is the provision of an on-chip clock oscillator, so that only a crystal is needed externally. One major problem is that the address bus is only 12 bits wide and can therefore directly address only 4096 (2¹²) memory locations. Another four bits *is* sent out on the *data* bus during strobe time, but this extension to 16 bits is not incremented automatically and has to be deliberately changed by program instructions. This in effect splits the 64K (K=1024) memory space up into 16 4K "pages", where the current page number has to be selected by the programmer.

The chip has one eight-bit accumulator and also has the rather unusual feature of an extension register, which among other things is used to implement a serial (bit by bit rather than word by word) input/output channel. Serial I/O is used for things like teletypes and cassette storage, so having this facility available on chip can save a lot of external hardware.

Four 16-bit registers are provided (called "pointers" by National because they can be used to hold a value which points to an address in memory), and one of these is used as the program counter. The remaining three pointers can also be used to hold two data words, rather than a single 16-bit address, because each eight-bit register half is separately accessible.

The instruction set of this microprocessor is rather basic in comparison to other eight-bit chips, but this can be an advantage for beginners who find it easier to learn!



One unusual and useful feature is a DELAY instruction which causes the chip to pause for a time count which can be selected by the programmer. Accurate time periods can easily be generated with this instruction, provided that a crystal is used with the on-chip clock oscillator.

SC/MP is housed in a 40-pin d.i.l. package and is readily available from numerous advertisers. Remember that to build a system using *any* microprocessor you will need a number of other components such as memory and power supplies, so it may be advisable either to buy a kit, or to wait until you have read the rest of this series before committing any hard earned cash1 was fetched, so that the microprocessor can be made to carry out the wishes of the programmer.

PROGRAM COUNTER

So far so good, the microprocessor can fetch instructions and even execute them. But where does it look for its instructions and how does it know what order to execute them in?

To take this step, we need to consider one more block in Fig. 2.2, the Program Counter. The Program Counter (P.C.) is a register which holds a binary word, rather like the Instruction register, but it has the extra facility of automatic incrementing or "counting" logic so that whatever binary number is loaded into it can be stepped up by a count of one after each operation of the Fetch-Execute cycle.

The contents of the Program Counter are sent out on the Address bus during the Fetch activity and are decoded in the memory circuits and used to select the location of the next instruction to be executed.

To start a microprocessor off on the right foot, a Reset signal must be applied to set up starting conditions. One of the things the Reset signal does is to clear the Program Counter to zero, and this means that program execution always starts at address zero and increments up through memory when left to its own devices.

What this means to us, the users, is that we must ensure that our first instruction is located at address zero, so that the microprocessor comes under *our* control immediately after Reset.

To add a little spice to programming, there are several instruction types which allow the contents of the Program Counter to be modified or replaced by the programmer, and these instructions can be used to force a "Jump" out of the normal sequential flow of instructions when necessary. We will see how useful this can be in later articles.

CHIP RESOURCES

We can now get instruction words from memory and let them influence the generation of control signals, but we haven't seen them do anything particularly useful yet. What we need to look at next are the remaining chip resources and how they can be made to do useful work.

What we have left in Fig. 2.2 are the Register Array and the Arithmetic and Logic Unit (ALU), and these are the key to the power of the microprocessor.

To do useful work, the microprocessor must be capable of carrying out instructions to:

- (a) Manipulate data at the bit and word level,
- (b) Carry out simple binary arithmetic operations such as the addition or substraction of one word from another,
- (c) Perform logical operations such as AND and OR on a pair of words, and last but not least,
- (d) Test bits or words for certain conditions such as positive, negative, or zero, and to use the result of such a test to decide what part of a program to do next.

All of the above operations use one or more of the registers and the Arithmetic and Logic Unit. A register is a storage area which will hold one word of binary data. Registers differ from RAM locations (which also hold one word of binary data) because they are:

- (a) More easily accessed by a program because they have a special, limited address range.
- (b) More capable, because they have their own set of dedicated instructions which may allow them to be directly incremented, decremented, tested and shifted. (Memory data has to be loaded into a register before it can be manipulated in the same way.)

REGISTERS

Most microprocessors have one or more special registers called accumulators, which are the most versatile of all. An accumulator is often the implied source of one operand in an instruction, and also the implied destination for the result. For example the instruction line:

ADD FRED

means "Add the contents of the main memory location known as FRED to the accumulator register, and store the result back into the accumulator."

The registers within a microprocessor chip can also be used to form addresses for memory reference operations. In a microprocessor with an eight-bit word length, a pair of eight-bit registers can often be used together to form a 16-bit address.

In other cases special address registers called Index-registers are provided exclusively to hold and to step through, memory addresses.

The difference between general or Index registers being used to hold addresses and the Program Counter (which also holds an address) is that the P.C. holds the address of the next *instruction* while the other registers hold the addresses of *data* to be used during the execution of an instruction. The contents of either can appear on the address bus, the P.C. during Fetch and the other during Execute.

ARITHMETIC AND LOGIC

The Arithmetic and Logic Unit (ALU) can be thought of as the "Engine Room" of the microprocessor because it contains a complex collection of logic circuitry to carry out the activities demanded by Arithmetic. Logical and Manipulative instructions, under the control of the Instruction Decoder.

In an eight-bit ALU there will be at least eight binary full adders, detection logic for zero, positive, or negative data values, Logic to shift bits right or left, logic to detect carry or borrow conditions, and lots more.

Associated with the ALU there is a special register used to hold the results of tests. The length of this register depends on the number of conditions which can be tested, because one bit is used to 'flag" the result of each test.

All Flag Registers, as they are called, have one bit for arithmetic carry between words, and other bits can signal the arithmetic sign of an ALU result, the fact that the contents of an accumulator are zero, and so on.

Information on individual microprocessors can be found in their respective data sheets. They all have their strengths and weaknesses and often some strange idiosyncrasies! Why not have a look at the data on the National SC/MP chip and see if you can find all of its facilities, as I have described them?

To be continued

OUR CONSTRUCTIONAL PROJECTS INCLUDE: ELECTRONIC DICE 5.

Two independent counters and displays which can be operated separately or together. Thus suitable for games such as Monopoly and Backgammon as well as those requiring only one dice.

DEII

S.W. CONVERTER

Simple 2-transistor converter which covers the popular Short Wave Broadcast Bands. Output is about 1.6MHz at the high end of the Medium Wave Band.

XENON STROBE

Designed for a large disco hall, has brighter illumination than normal lamps. Can be used in other "strobe" applications, such as in the physics laboratory.

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TINON

ECTRONICS

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Everyday News



Recognising the tremendous thirst for further knowledge on the understanding and practical applications of microprocessors Texas Instruments have opened a Microprocessor Training Centre at its plant in Bedford.

Heading the new training school is Mike Hughes, Training Manager at TI Supply Division. He commented: "Engineers from all industries are finding it necessary to become familiar with microprocessing techniques, but it is difficult for many of them to find the time or opportunity to do so.

Market Trends

British manufacturers of small-screen portable monochrome TV's report a 66 per cent upsurge in deliveries with over half a million sets supplied last year. But larger sizes of monochrome sets were less popular with a decline in deliveries from 159,000 to 134,000. Deliveries of colour sets were on a level with 1977.

Clock radios were popular with big increases in sales but the fastest growth area was in videocassette recorders (VCRs) which quadrupled sales to 80,000 units last year. What a pity they all had to be imported!

CITIZENS ARREST

The prospect of Citizens band (CB) radio in the UK received another knock with reports that the Association of Chief Police Officers are at best lukewarm, at worst decidedly anti-CB.

Fears of continuous abuse of such a privilege appear to be the chief reason, including its use by criminal elements.

JUST THE JOB FOR MICRO'S

A recent announcement by the Minister of State for Industry, Mr. Alan Williams. of a £7m Government aid for the construction of a new manufacturing plant should bring up to 1,100 new jobs to the high unemployment area of Merseyside.

The plant is for the manufacture of microelectronic devices and is to be built by GEC Fairchild Ltd, a jointly owned subsidiary of Britain's GEC and the Fairchild Camera and Instrument Corporation of the USA. The plant is being erected on a site made available under the Community Land Scheme at Neston, Cheshire.

This project is part of the Government's strategy to couple its vast investment in new technology to help establish jobs in arrears of high unemployment.

CHIPS ON THE LINE

Control switching on British Rail's Midland Region suburban lines from London to Bedford is to be monitored by a twin microprocessor system supplied by GEC-Elliott Process Automation under a £100,000 contract.

This is the first time MPUs have been used by BR for remote control of traction power supplies.

G FOR THE FUTURE

The new training centre will alleviate this problem with a series of courses designed as short but intensive training modules with the emphasis on 'hand-on' training."

The centre is designed to give a high teacher-student ratio, and is equipped with four complete sets of hardware to support the practical sessions.

The first courses available at the centre include a special low-cost two day "Introduction to Microprocessing" course. This serves as a starting point for anyone who has only minimal knowledge of logic gates and storage elements, and provides a firm grounding in microprocessor technology.

Run on a strictly "first to enrol first to be served" basis, the courses are open to all interested parties. Engineers can enrol at any level in the course structure, dependent on their requirements and current knowledge of microprocessors.

The courses will be regularly updated to keep pace with the rapid progress in microprocessor technology and applications.

For further information on proposed courses readers should write to: Microprocessor Training Centre, Texas Instruments Ltd, Supply Division, Manton Lane, Bedford MK41 7PA.

Electronics Bazaar

A new show, The Great Britain Electronics Bazaar, is to be staged at London's Alexandra Palace between June 20 to 30. It will be aimed at the electronics hobbyist and admission is free to all those who register in advance to attend the show.

Talkback

Automatic telephone answering machines are now quite common. Ansafone, a leading manufacturer has now produced a machine allowing the owner to tele-

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Dr. R. W. Burns, in a talk at the IEE recently, reminded us that the first patent for a colour TV system was taken out in 1895 and that a shadowmask tube was patented in 1938. Ideas were not lacking but it was many years before the technology was able to catch up and make colour TV for all a practical reality. phone from anywhere in the world and using a special personalised code activate the machine to replay all the recorded messages and to record, if required, instruction or orders.

This system, the mark-7, has obvious advantages for the long distance traveller who can access the machine at any time in the 24 hours from any time zone.

-RECRUITING-

The British semiconductor manufacturer INMOS has started a full-scale recruiting campaign for the technical HQ at Bristol. The plan is to develop MPUs in the UK and complementary memory devices in a parallel operation in the USA.

The location of the four production plants has not yet been announced but are expected to be in geographically dispersed areas scheduled for industrial development. ... from the World of Electronics

BUSINESS CALL

The office phone of the future, with the sort of "extras" executives usually only dream about, will become a reality next year when the Post Office launches a new system.

Known as small business system (SBS), this new phone will harness the power and flexibility of microprocessor control to offer many more facilities over those of ordinary telephones.

Typical facilities to be provided by SBS include: Hold an incoming call to make a call on the same phone to another phone on the system (and transfer the call to that phone if necessary). Automatic diversion of incoming calls to another phone on the system so that calls can the system so that cans can be answered in someone's absence. Executive break-in on internal calls, allowing someone to cut in on an existing conversation to reach someone urgently.

Conference calls, enabling people on up to six phones on the system to talk together. Storage and automatic calling of frequentlycalled numbers at the touch of a button. Direct calling between phones on the system for internal office communication.

The basic system can take up to ten exchange lines and serve up to 30 phone extensions—but for the smaller company or business office it need involve no more than two lines and, say, ten phones, with the minimum of extras. The system is designed to grow with the

On the road

The EMI-Scanner 7000 series of advanced computerised X-ray equipment is being taken on a four-month European tour by the Medical Division of EMI. The 40ft trailer of the demonstration v e hicle has two-air-conditioned compartments, one for discussion, the other housing a diagnostic viewing con-

ANALYSIS

COMMUNICATING WITH LIGHT

What could be the biggest breakthrough in telecommunications since the original invention of the electric telegraph in the early 19th century is now becoming a reality. Instead of using a metallic wire and an electric current to carry intelligence from one point to another, why not use a modulated light beam and convey the light through an optical duct?

A light beam is capable of carrying vast amounts of information expressed in terms of bits per second. Far more than radio waves, even the microwave systems used in space satellites and from those horn antennas which grace the upper reaches of the Post Office towers in London and other great cities.

Serious work on optical fibre communications systems started in the mid-1960s with the UK in the forefront in Europe with work at STL at Harlow and in the Post Office laboratories. It was an uphill slog involving the development of low-loss fibres and methods of manufacture, the laser and I.e.d. transmitters, the photodiode detectors. After some ten years of laboratory development, experimental systems are now undergoing field trials in many parts of the world. What is more, they seem to be successful.

What is exciting telecommunications engineers throughout the world is that now we have learnt how to make fibreoptic cables they look like being cheaper, lighter, more flexible and yet just as rugged as their metal counterparts. A cable with eight fibres can carry 8,000 two-way telephone conversations. Moreover, the very wide band-width available means that you could have video conferences for business people over telephone lines and more versatile cable TV services for the home **Brian G. Peck**



firm; extra lines, more phones and new facilities can be added later when needed. Each phone has puch

Each phone has pushbuttons instead of a dial-

Although sales to the US have fallen away due to spending cuts by American hospitals, the EMI-Scanner is doing well elsewhere in the world, especially in West Germany. Twenty-five systems were sold in a threemonth period.

New TTL family The possible replacement

making for easier calling and also "function" keys that are pressed to obtain the extra facilities. Each facility is clearly identified by its own key.

of CMOS is just one of the many areas of impact that Texas Instruments foresee for their new range of Schottky TTL devices.

This claim was made at a recent press conference announcing the introduction of a Texas third generation TTL family.

HOME RUN

A microprocessor-controlled electronic baseball game has been introduced to the UK by Micro Electronics Ltd. It uses l.e.d.s to simulate the movements of players and the ball. Sound effects include cheers for a hit and booing (actually a buzz) for an "out".

A feature is that the players can be made to tire during the progress of the game and a realistic alphanumeric score board gives running totals and other indications of the progress of the game.





Fringe Members

HE other day a friend of mine came out with an extraordinary statement. He told me that the devotees of Model Railways were far more numerous than those of Electronics. I must say I very much doubted that statement but I think I would have had quite a job disproving it, because of the difficulty deciding who were the genuine Electronic Hobbyists. In our hobby there are so many fringe members. For example is the chap who makes an Electronic Flash a genuine electronic enthusiast? With the model railway buffs it is more clear cut.

I rather went off Model Railways ever since a colleague invited my wife and I to see his layout. He had it going round a huge table and when we were seated, he said "You are now going to have a railway tea". The goods trucks were loaded with comestibles and the train set in motion. The idea being, that when it passed you, you took out anything you fancied. Unfortunately, before it reached us it passed by three small voracious thugs which my friend, in a moment of misguided enthusiasm called his offspring. By the time it reached us it was denuded of everything except two sticks of stringy celery. We left the table with empty stomachs and long faces.

However, as the indigenous African native said when asked how he happened to be in the Judges hen yard, "Well sah, I must have digressed". To get back to electronics the range of TV electronic childrens games is truly impressive, both in number and sophistication. Aeroplanes that fly across a blue sky and drop bombs and anti-aircraft guns that can be aimed at them and shoot them down.

I was discussing this with a retailer friend who did good business over Christmas by selling the parts for a small Crystal Set. He said "I wonder if the children who are given these expensive toys, really get as much fun out of them as the little lad with an inexpensive crystal set kit, who puts it together and enjoys the thrill of hearing it actually work! I do not think they do! I must say I am inclined to agree with him. On a purely practical level, the latter is much more likely to be a convert to the hobby than the former.

Readers Problems

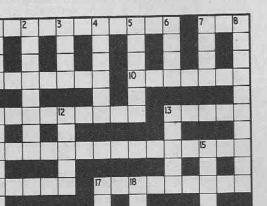
Being in the trade, I sometimes feel I should air customers grievances, because although I am pleased to report that we receive surprisingly few complaints, I always have the nagging suspicion, that the same thing may have upset other customers, who just could not be bothered to write. If this is so, then clearing up one problem may set other customers minds at rest.

The first point I would like to make is this. If you suffer a long delay on the arrival of your goods, make sure it is not the Post Office, before you throw the book at your supplier! My house is only eight miles away from our Editors Office, and yet it sometimes takes a week for my letters to reach him.

Sometimes goods are delayed because the supplier himself is held up by the manufacturer, and this brings me to the second point. Customers are sometimes surprised and indignant, because we have paid their cheque into the Bank before they have received the goods. Let me assure all customers, that it is done from the kindliest possible motives. That is, by paying it in promptly the customer has proof that his order has arrived safely.

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ACROSS

- Basic unit (6, 5)
 Transmitter, but not commercial?
- 9 Circuitous delay from a reaction.
- 10 Dig up and disconnect dangerously.
- 11 Touched for electrical purposes.
- 13 Deep and noisy channel. 14 Communications code for
- one to one connections (9, 6)
- 16 Lengthy unit.
- 17 Extremely short-tempered with certain meter-like connections (4, 5).
- 19 Devices for component privacy?
- 22 Spectral schizophrenia, best known to be yellow.
- 25 Trial.26 This musical device is without analytical ability.

DOWN

Aerial elevator.

is made.

2 This far and no further! Unless another connection

- 3 False god.
- 4 Intensely intelligent.
- 5 Lots everywhere make a jump.
 6 Temporal location on a
- daily basis.7 Coat hanger from a tele-
- phone.
- 8 Emitted from a negative electrode in a vacuum under high tension (7, 3).
- 11 Sharp scholarly deed in making a disc (3, 1, 6).
- 12 Core and all in a fruity way.
- 13 By-pass.
- 15 Transistor on two legs with its bottom knocked out.
- 17 Prophetic imagery on the TV.
- 18 A hot salad dish in the radar aerial?
- 20 Precipitation generally.
- 21 A pair is needed for the phones.
 - 23 Runs to the pots (Anag.).
- 24 Rip a sad drip.

Solution on page 248

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OKS AND COMPO

ROOKS BY BARANI

244 Beginners Guide to IC's 427-35 BP6 Engineers & Machinists Ref., Tables 40pt BP14 2nd Book Transistor Equiva & Subs 51-10t BP22 79 Electronic Navelty Circuits 75pt BP24 52 Projects Using IC/41 (or Equiv) 75pt BP24 52 Projects Using IC/41 (or Equiv) 75pt BP26 Radio Antenna Book Long Distance 85pt BP27 Giant Chart of Radio Electronic 61pt Semiconductor & Logic Symbols 61pt BP34 Practical Repair/Renovation C/TV 85pt BP35 Handbook of IC & Audio Preamplifier 4 Power Amplifier Construction 75pt BP36 50 Croigets Using Relays/SCR/Triacs 51 45t 22 75t BP44 Digital IC Equivs & Pin Connection 52 75t 22 75t BP44 Digital IC Equivs & Pin Connection 52 75t BP44 Loss Timer Projects 51 43t BP44 Icles Strineer Projects 51 43t BP44 Loss Timer Projects 51 43t BP44 Loss Timer Projects		INAGAG IG GAUUG	
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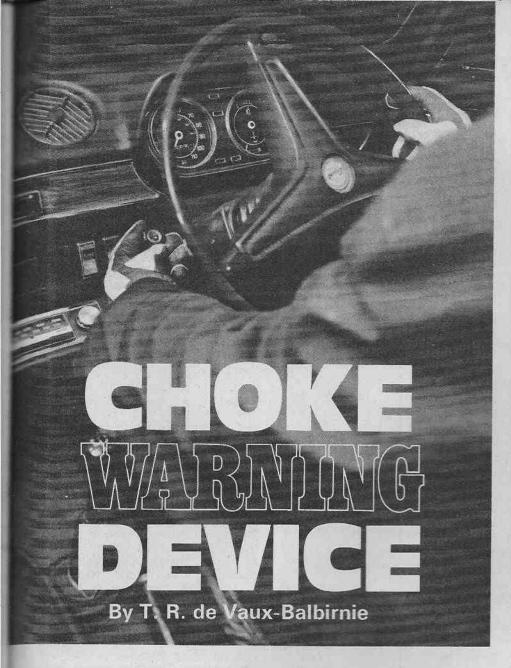
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Most car owners know that it is very bad practice to leave the choke control pulled out for longer than necessary. Doing this habitually has two bad effects. Firstly, and most immediately, the fuel consumption rises alarmingly. Secondly—in the longer term engine wear is greatly increased due to the extra fuel delivered by the carburettor washing the protective oil film from the cylinder walls.

Short and long term interests are protected by this project which automatically signals the driver when the choke control remains out after the engine has reached a predetermined temperature.

The project is suitable for both positive and negative-earth

vehicles and requires very little mechanical aptitude to fit it.

The circuit is provided with two sensing devices. The first is a microswitch at the choke control which is in the main battery line and switches on power to the circuit as soon as the choke control is moved out a little. Secondly, there is a thermistor which causes the circuit to activate and the warning lamp to light when the temperature of the engine reaches a certain level providing, of course, the choke control is out (i.e. choke is in use).

CIRCUIT

The circuit diagram of the Choke Warning Device is shown in Fig. 1 and uses an operational amplifier (op-amp), IC1. The cheapest type-the 741-is specified. For those constructors who have not used operational amplifiers before, a much-simplified description is included. The operational amplifier, which is housed in an 8-pin d.i.l. package, has two inputs and one output as well as positive and negative power supply connections. The input to pin 2 is called the "-" or "inverting" input whilst the input to pin 3 is called the "+" or "non-inverting" input. The output is at pin 6. If the non-inverting input is at a higher voltage than the inverting input, the output will high, otherwise it will be low. These voltages are measured with respect to the earth (negative) line.

CIRCUIT DESCRIPTION

In the circuit of Fig. 1 the inverting input voltage is obtained from the slider of the potentiometer VR1 which is connected between supply positive and negative. In this way any voltage between zero and full battery voltage (nominally 12 volts) may be supplied to pin 2.

The voltage to the non-inverting input is derived from the potential divided formed by the fixed resistor R1 and the thermistor RTH1 which has a negative temperature coefficient of resistance, that is to say, its resistance reduces as the temperature of the device rises. The thermistor will be remote from the rest of the circuit where it can sense the temperature of the engine.

With VR1 correctly adjusted, the output from the op-amp will be high at and above a certain engine temperature. This will only be indicated on LP1, of course, if the choke control is not in use the circuit does not receive power and LP1 is off.

As the output from the op-amp is not sufficient to operate a filament panel light the rest of the circuit is designed to do this. It consists of two transistors connected as a Darlington pair. This gives a very sharp response. When the op-amp switches on, it turns on TR1 which turns on TR2 and hence the indicator. When the engine reaches a certain temperature, then, the indicator lamp will switch on sharply. It will be noted that the variations in voltage which always occur in car battery systems are of no consequence.

Preset VR2 is provided to match the output from the op-amp to the Darlington pair. This will be set to give the correct operation since there are variations in transistors even of the same type.

The panel light will be chosen to blend with the rest of the equipment on the dashboard and can be a 12 volt type rated at up to 3 watts. It may be mounted anywhere to give a neat appearance although a conspicuous position is needed. The author used a panel indicator of the throw-away type. These are particularly small and neat but the bulb cannot be replaced. The author drilled a very small hole in the position illustrated in Fig. 2. An ordinary *lever arm* microswitch was then modified by bending the arm very gently then filing the end to a needle.

A suitable bracket was made out of aluminium to support the switch behind the dashboard in such a way that the filed end protruded through the hole a short distance. The switch was so positioned that the choke control knob just switched it off when it was pushed fully in. This may not be possible with some cars.

In more difficult cases the rotary type of microswitch which is

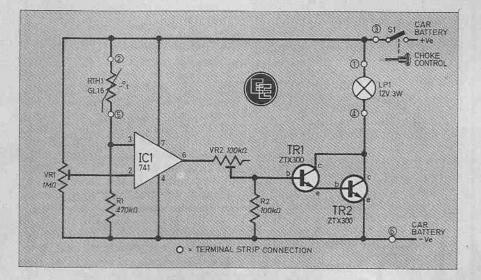


Fig. 1. Complete circuit diagram of the Choke Warning Device.



MICROSWITCH

The microswitch at the choke control presents the greater problem and the constructor is strongly advised to check his particular car to make sure that it is possible to fit it before building the actual circuit.

Although certain models and light vans have a lever-operated choke control which lends well to direct operation of a microswitch, most cars have a knob which is pulled out from the dashboard. operated by a piece of wire may be considered. The controlling wire may be bent into a variety of shapes so that the switch may be sited conveniently. In this case care must be taken in choosing suitable wire.

In all this work one thing must be borne in mind. The action of the microswitch must on no account interfere with the operation of the choke control. The control knob must be able to return to its "off" position without obstruction. Only when the constructor is certain that the job can be done should he continue.

As stated previously, the microswitch will switch off when the lever is held in. This means that normally open contacts will be used. The correct contacts may be found by checking with a simple battery and bulb circuit but there is often a diagram of the contact

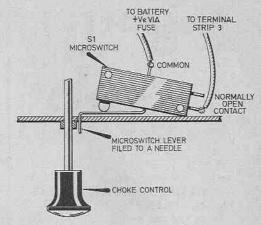


Fig. 2. One method of mounting the microswitch.

arrangements on the body of the switch itself.

THERMISTOR

The thermistor is a very delicate component and must be adequately protected. At the same time it must efficiently pick up engine heat. When considering any other method than that suggested it must be remembered that cool air flows freely in the engine compartment so unless the thermal contact is efficient the device will give all sorts of false results depending on the speed of the car. Thin aluminium was used to make the holder for RTH1 as illustrated in Fig. 3. For the prototype the aluminium from an old "Anadin" tin was used. Any other thin aluminium container may be cut up to serve the same purpose.

The channel for the thermistor was made using a nail—the aluminium being squeezed around it using pliers. This nail should be slightly larger than the diameter of the thermistor so that this may be secured deeply in the channel using quick setting epoxy resin adhesive or similar.

The delicate leads from the thermistor should be sleeved with short lengths of plastic insulation.

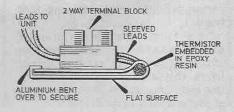


Fig. 3. A small holder is constructed as shown to accommodate the thermistor.



Neither lead must be in contact with the aluminium. The leads should then be brought to a small two-way connector block stuck to the top of the aluminium using the same adhesive.

All materials must be capable of withstanding boiling water temperature at least. The complete assembly should then be attached, again using epoxy resin adhesive, to a suitable metal part of the car engine. It should be kept well clear of the exhaust system and any moving parts.

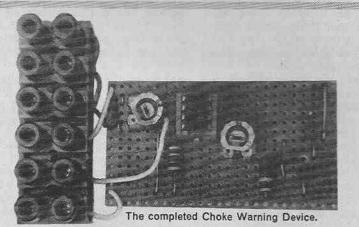
The author found that the best position was horizontal as no support was needed as the adhesive hardened. It is best to spend some time finding the most suitable place by running the car for a short while then, with the engine switched off, feeling for a good flat surface which is warm to the touch.

Before attaching the thermistor assembly make sure that all traces of oil and dirt have been removed -detergent may be used-to ensure good adhesion. It was found that the clip could be subsequently lifted with one's finger nail, so the device is easy to replace at any time.

CONSTRUCTION

Construction of the circuit panel itself is very straightforward and non-critical. The suggested layout is shown in Fig. 4 and is based on 0.1 inch pitch stripboard 25 holes by 15 strips. The copper strip must be broken in the places indicated using either a special stripboard tool, a small twist drill or a penknife. Although an i.c. holder is recommended for the op-amp it is possible to solder it direct to the circuit board. This saves a little money but is hardly worthwhile as the i.c. could easily be damaged by excessive heat from the soldering iron.

Be careful to insert the op-amp the correct way round in the holder. Soldering the components



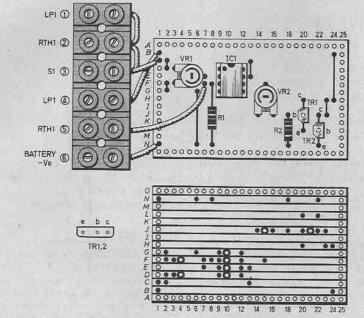


Fig. 4. Stripboard layout, also showing the breaks to be made and other wiring.

-OID

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Potentiometers

VR1	1M Ω miniature preset
VR2	100k Ω miniature preset

Semiconductors

- ZTX300 silicon npn (2 off) TR1, 2
- IC1 741 operational amplifier (8 pin d.i.l.)

Miscellaneous

243	noconun	0000				
	RTH1	GL16 or simila	r bead	type	therm	isto
		approximately 1				
	LP1	12 volts up to 3			370 ASTO -	
	S1	lever-operated		witch	with	one
		normally open of				
	Strinho	ard · O.1 inch mot	riv 15 of	rine a	05 h	alaa

Stripboard: 0.1 inch matrix 15 strips \times 25 holes; 8-pin d.i.l. socket to suit IC1; 5A terminal block 8-way; strandard connecting wire.

page 236

must be carried out with great care especially to avoid "bridging" between copper strips. Use a heatshunt on the leads of TR1 and TR2 when soldering in position. The whole circuit should then be carefully checked. To begin with, both VR1 and VR2 should be set at approximately mid-position. The external connections-i.e. thermistor leads, microswitch and panel light connections are brought out to a small strip of terminal block. The circuit may then be mounted in a small plastic box. All external wiring to the terminal block must be done with stranded wire as single wire soon fails under vibration.

NEGATIVE EARTH

If the car is negative earth i.e. the car's battery negative terminal is connected directly to the car body then the negative connection for the circuit is also earthed by taking the lead to a small eyelet and securing it to a self-tapping screw attached to a nearby metal body part.

The positive connection will then be taken to the microswitch and the other microswitch terminal taken to the battery positive. This must not be a direct connection but to a fuse which is only 'live' when the ignition is switched on. There are usually spare outlets from the fuse made with spade type connectors readily available from a motor accessory shop.

It is important to make the connection to the correct side of the fuse. If it is taken to the live side of the fuse (direct to the battery) then, although the circuit will work, the fuse will be ineffective and this could be dangerous in the event of a short circuit. If in doubt a simple check may be made with a 12 volt bulb.

With the fuse removed and one side of the bulb earthed the live side of the fuse may be found. The connection should then be made to the other side of the fuse which is then replaced. During this check the ignition should be switched on.

POSITIVE EARTH

If the car is of the positive earth type then the procedure is slightly different. In this case, the positive lead from the circuit panel is earthed and the negative lead taken to the microswitch and then to the fuse. The connections are made in exactly the same way.

Make sure that the wires leading from the thermistor unit into the car are protected by a rubber grommet as they pass through the chassis. In many cases space in an existing grommet can be found which saves a lot of time.

SETTING UP

The unit is checked and set up in the following way. With the ignition switched on and the choke pulled out a little (but with the



By Dave Barrington **Component Catalogue**

It was only recently that we had cause to pass the comment on a catalogue received, "... and feel it does not do justice to the service this company provides". We are happy to report that the complete opposite is true of the latest components catalogue received from Watford Electronics.

In keeping with the quality of service this company provides, it would seem that no expense has been spared in the production of their very first components catalogue. Using top quality paper, the pages of the catalogue are clearly laid out with a large main heading and page number at the top.

Most pages are sub-divided into various types under the main heading and contain details of the products, including prices. Also included on most pages is a photograph or illustration of the listed components.

The 13 page transistor section is very good and lists the main parameters and case outlines of over 600 devices. The pages covering integrated circuits lists the type number and function, but do not give pinning details. Apart from components, complete construction kits, audio equipment and test gear are also listed.

engine not running), VR1 should be adjusted one way and then the other. The panel light should come on and go off; VR2 should be adjusted if necessary to give the best effect. When the choke control is pushed in the lamp should go off.

It should be noted that the choke control should not be used excessively during checking as it could lead to difficult starting next time. Preset VR1 should then be left so that the light is just off. The engine should then be started and allowed to run a little. The light should come on as the engine warms up (the choke has to be out, of course). A test drive with an assistant will be needed to set VR1 correctly and over the next day or two further adjustment may be needed. The light should come on when the engine will run comfortably without choke.

It is important to regard this as a device to act as a reminder should the choke be left out. It is not intended as a device to signal the driver when to put the choke in. The choke should be used progressively in the usual way. It should be pushed completely in as soon as possible-the driver should not wait for the light to come on.

Some high-quality cars are already fitted with a choke warning light as standard equipment. You can now put your car into the same category—cheaply! I

It's refreshing to see that Watford have devoted two pages, one in the form of a specimen order, on how to order components. At 50p (plus 25p post and packing) the cost of the 92 page Watford Electronics Components Catalogue is money well spent.

CONSTRUCTIONAL PROJECTS

The components for this month's constructional projects are listed in most of advertisers' catalogues. Provided OUL readers have taken our advice over the past months and stocked up on new editions, as they became available, there should be no component buying problems.

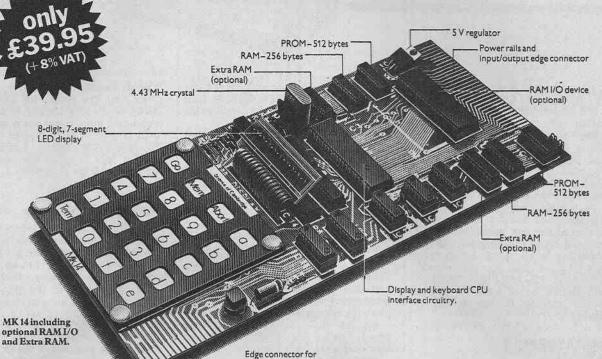
However, regarding the Shaver Inverter this calls for some Ferranti transistors which may prove troublesome to locate. A complete kit of parts can be obtained from Davian Electronics, 13 Deepdale Avenue, Royton, Oldham OL2 6XD. Price £10.80, including p & p.

POWER SUPPLY

It would appear from correspondence received that some readers are experiencing difficulty in obtaining the CA3085 specified in the General Purpose Power Supply published in our February issue. The LMB05H from Watford Electronics

is a direct pin-for-pin replacement.

From Science of Cambridge: the new MK 14. Simplest, most advanced, most flexible microcomputer - in kit form.



The MK14 is a complete microcomputer with a keyboard, a display, 8 x 512-byte pre-programmed PROMs, and a 256-byte RAM programmable through the keyboard.

As such the MK 14 can handle dozens of user-written programs through the hexadecimal keyboard.

Yet in kit form, the MK14 costs only £39.95 (+£3.20 VAT, and p&p)

More memory – and peripherals!

Optional extras include:

- 1. Extra RAM-256 bytes.
- 2. 16-line RAM I/O device (allowed for on the PCB) giving further 128 bytes of RAM.
- 3. Low-cost cassette interface module-which means you can use ordinary tape cassettes/ recorder for storage of data and programs.
- 4. Revised monitor, to get the most from the cassette interface module. It consists of 2 replacement PROMs, pre-programmed with sub-routines for the interface, offset calculations and single step, and singleoperation data entry.
- 5. PROM programmer and blank PROMs to set up your own pre-programmed dedicated applications

All are available now to owners of MK 14.

A valuable tool-and a training aid

As a computer, it handles operations of all types-from complex games to digital alarm clock functioning, from basic maths to a pulse delay chain. Programs are in the Manual, together with instructions for creating your own genuinely valuable programs. And, of course, it's a superb education and training aid providing an ideal introduction to computer technology.

Everyday Electronics, April 1979

SPECIFICATIONS

 Hexadecimal keyboard
 8-digit, 7-segment LED display 8 x 512 PROM, containing monitor program and interface instructions •256 bytes of RAM • 4 MHz crystal • 5 V regulator • Single 8 V power supply • Space available for extra 256-byte RAM and 16 port I/O
 Edge connector access to all data lines and I/O ports

external keyboard with up to 32 keys

Free Manual

Every MK 14 kit includes a Manual which deals with procedures from soldering techniques to interfacing with complex external equipment. It includes 20 sample programs including math routines (square root, etc), digital alarm clock, single-step, music box, mastermind and moon landing games, self-replication, general purpose sequencing, etc.

Designed for fast, easy assembly

The MK14 can be assembled by anyone with a fine-tip soldering iron and a few hours'spare time, using the illustrated step-by-step instructions provided.

How to get your MK 14

Getting your MK 14 kit is easy. Just fill in the coupon below, and post it to us today, with a cheque or PO made payable to Science of Cambridge. And, of course, it comes to you with a comprehensive guarantee. If for any reason, you're not completely satisfied with your MK 14, return it to us within 14 days for a full cash refund.

Science of Cambridge Ltd,

6 Kings Parade, Cambridge, Cambs., CB21SN. Telephone: Cambridge (0223) 311488

To: Science of Cambridge Ltd, 6 Kings Para Please send me the following, plus details of ot MK 14 Standard Microcomputer Kit @ £43. Extra RAM @ £3.88 (inc p&p.) RAM I/O device @ £8.42 (inc p&p.)	her peripherals:
I enclose cheque/money order/PO for $f_{\rm c}$	(indicate total amount.)
Name	
Address (please print)	Science of
EE4 Allow 21 days for delivery.	Cambridge

HI-FI SERIES

WE have now arrived at what is likely to be the most interesting and absorbing stage in the construction of the 2020: the final assembly of parts and wiring up. The latter is a comparatively large task calling for close attention and care throughout, but this work is readily divided into logical stages and can be carried out over a number of sessions, as convenient to the individual constructor.

E2020

First read through the whole of this article and study the diagrams. When commencing work, have before you Parts 1, 2, 3 and 4. The circuit diagrams Fig. 1.2a and Fig. 1.2b in particular should be at hand for crossreference throughout the wiring-up operation.

FINAL ASSEMBLY

Rear Panel

The rear panel should be fitted to the base plate (as per-Part 4). Now assemble the rear panel components as shown in Fig. 5.3.

See Fig. 5.1 for details of preforming the power transistor leads and assembly of associated items. Correct positioning of the mica washer is most important.

The aerial coaxial socket, the four power transistors, the two fuse holders, the solder tag and the resistor R104 are secured with 6BA $^{1}_{2}$ inch screws and nuts. All other components have their own locking nuts.

ER AMPL

Fit a grommet to the mains lead hole.

Main Base Plate

Secure the mains transformer. Secure the three electrolytic capacitors C55a, b and C58 (as shown in Fig. 5.3) in their clips with 6BA 1 inch screws and nuts. Fit the R. F. Unit with 4BA $\frac{3}{8}$ inch screws and nuts.

Front Panel

It will be more convenient if the front panel is removed from the base plate for the following operation.

Fit the three l.e.d.s to the front panel, having first fitted the correct bushes in each hole, Fig. 5.2a.

Solder two thin leads (about 6 inches in length) to each of the three le.d.s, D1, D2 and D3. Now refit the front panel (with the scale panel assembly mounted) to the base plate (five 8BA C/SK screws and nuts). Bring the six l.e.d. leads up and hook temporarily over the tuning drum bracket to clear the area for Board A.

NOTE. The mains switch and the phones jack should NOT be fitted at this stage.

Circuit Boards

Fit the five p.c.b.s on to the base plate, Fig. 5.3. Locate boards over mounting pillars and push down onto seat of pillars. (If it is ever necessary to remove a board, pinch in the sprung legs to allow the board to be withdrawn from the pillars.)

BY E.A.RULE

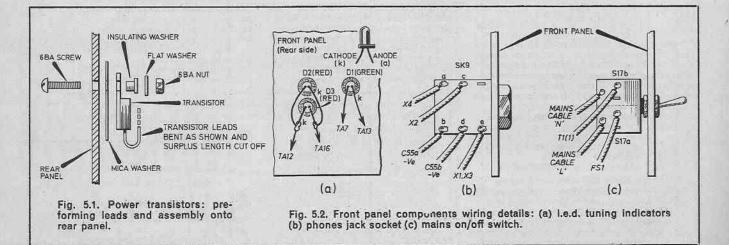
PART

INTER-UNIT WIRING

Providing that the specified components have been used and the wiring diagrams are studied carefully, no difficulty should be encountered with the final wiring. Position the wires as shown in the photographs, since the wiring diagrams have been drawn for clarity of connections and do not show the actual physical routing or layout of the wires and cables. The position of the wires is not critical and if in doubt take the shortest route around the p.c.b.s. Do not drape wires across the p.c.b.s except where there is no alternative.

Longer "runs" such as wires from the front panel to the rear panel should dressed closely against the flanges of the base plate, along the side and near edges.

Use plastic covered tinned stranded copper wire 7/0.2mm for all wiring, except where otherwise stated.

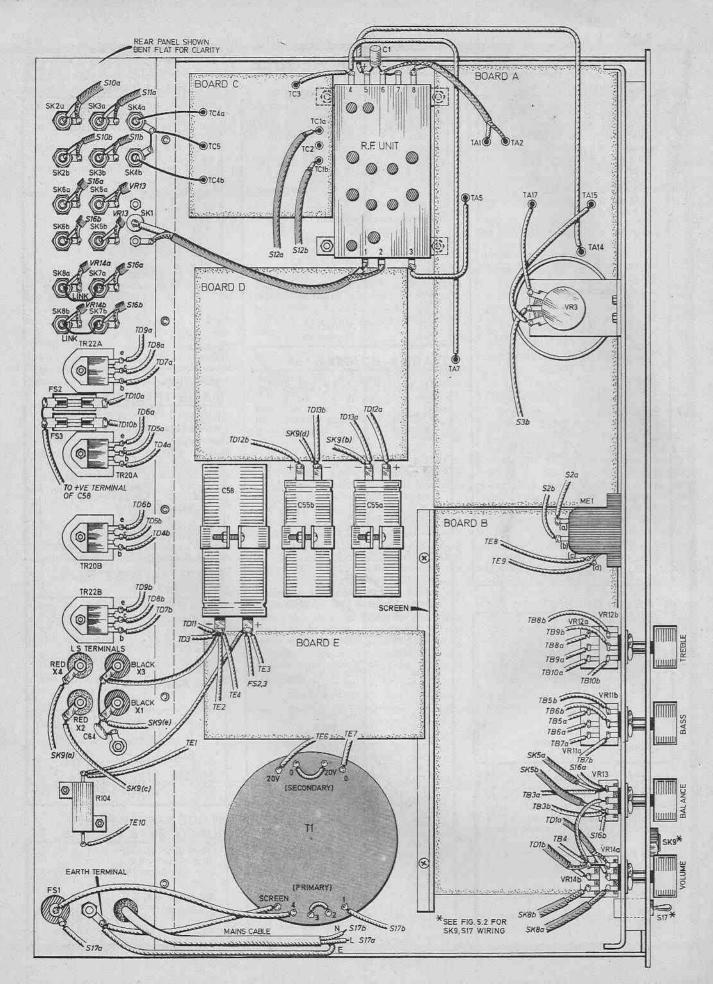


WIRING SCHEDULE

STAGE	1-BOARD A	
First co	mplete the on-board wiring,	1.5
that is	TA3, TA7 and the three D1, D2 and D3. The leads	12
I.e.d.s,	D1, D2 and D3. The leads	
should	attached to D2 and D3 be shortened to about	
	hes, which will be adequate	
	h TA12 and TA16.	100
Care	is required when making	
connec	tions to TA12, TA14 and	
TA16 v	hich are immediately under	
	ing drum.	
	ed with remainder of Ter-	
given ir	Pins in numerical order as	
	E: Tuning meter/pushbutton	
wiring	is dealt with later under	
Stage 1		
See	Figs. 5.2a, 5.3, 5.4, 5.5.	
Termina		1.1
Pin	Wire to	
TA1	R.F. Unit(8)	1.00
TA2	R.F. Unit(6) (screen)	
TA3	TA7	
TA4 TA5	S2a R.F. Unit(3)	
TA5 TA6	S2a	
TA7	(i) R.F. Unit(4)	
	(i) R.F. Unit(4) (ii) TA3	
-	(iii) D1	21
TA8	not used	
TA9 TA10	not used S13a (Board B)	12.5
TA11	S13b (Board B)	
TA12	D2, D3	-30
TA13	D1	2.0
TA14	R.F. Unit(5)	
T A15 T A16	VR3 D2 and D3	EC E
TA17	VR3	
TA18	S2b	
		1.46
P.B. Sw	itches (topside)	Contraction of the
S2a	itches (topside) ME1(a)	
S2a S2b	ME1(a) ME1(b) Stage 11	
S2a	ME1(a)	
S2a S2b S3	ME1(a) ME1(b) VR3 (slider) Stage 11	
S2a S2b S3 STAGE	ME1(a) ME1(b) VR3 (slider) Stage 11 2-R.F. UNIT	
S2a S2b S3 STAGE See Fig	ME1(a) ME1(b) VR3 (slider) Stage 11 2—R.F. UNIT g. 5.3.	
S2a S2b S3 STAGE See Fig Pin	ME1(a) ME1(b) VR3 (slider) Stage 11 2—R.F. UNIT 3. 5.3. Wire to al socket SK1.)	
S2a S2b S3 STAGE See Fig Pin 1 Aeri	ME1(a) ME1(b) VR3 (slider) Stage 11 2-R.F. UNIT g. 5.3. Wire to al socket SK1 coaxial socket SK1 coaxial	
S2a S2b S3 STAGE See Fig Pin 1 Aeri 2 Aeri	ME1(a) ME1(b) VR3 (slider) Stage 11 2—R.F. UNIT g. 5.3. Wire to al socket SK1 coaxial coable	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3	ME1(a) ME1(b) VR3 (slider) Stage 11 2—R.F. UNIT g. 5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5	
S2a S2b S3 STAGE See Fig Pin 1 Aeri 2 Aeri (scre	ME1(a) ME1(b) VR3 (slider) Stage 11 2—R.F. UNIT g. 5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7	
S2a S2b S3 STAGE See Fig Pin 1 Aeri 2 Aeri (scre 3 4	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT g. 5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3	ME1(a) ME1(b) VR3 (slider) Stage 11 2—R.F. UNIT g. 5.3. Wire to al socket SK1 al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14	
S2a S2b S3 STAGE See Fig Pin 1 Aeri 2 Aeri (scre 3 4 5	ME1(a) ME1(b) VR3 (slider) Stage 11 2—R.F. UNIT 3.5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve	
S2a S2b S3 STAGE See Fig Pin 1 Aeri 2 Aeri (scre 3 4 5 8 8	ME1(a) ME1(b) VR3 (slider) 2R.F. UNIT 3.5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 (i)TA2 (speece)	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8	ME1(a) ME1(b) VR3 (slider) 2R.F. UNIT 3.5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 (i)TA2 (speece)	
S2a S2b S3 STAGE See Fig Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 linke	ME1(a) ME1(b) VR3 (slider) Stage 11 2—R.F. UNIT g. 5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 d (i)TA2 (screen) d (ii)C1-ve	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 linke	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT g. 5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 d (i)TA2 (screen) (ii)C1-ve 3-BOARD B	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 Iinke STAGE NOTE:	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT 3.5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 (ii)C1-ve 3-BOARD B Screened wiring to push-	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 linke STAGE NOTE: button	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT 3.5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 (ii)TA2 (screen) (ii)TA2 (screen) (ii)C1-ve 3-BOARD B Screened wiring to push- switches S10, S11, S12,	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 linke STAGE NOTE: button and S10	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT 3.5.3. Wire to al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 d (i)C1+ve Screened wiring to push- switches S10, S11, S12, 5 is dealt with later, under	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 linke STAGE NOTE: button and S11 Stage 10	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT 3.5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 (ii)TA2 (screen) (ii)TA2 (screen) (ii)C1-ve 3-BOARD B Screened wiring to push- switches S10, S11, S12,	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 linke STAGE NOTE: button and S11 Stage 11 to VR13	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT 3.5.3. Wire to al socket SK1 al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 d (i)TA2 (screen) d (ii)C1-ve 3-BOARD B Screened wiring to push- switches S10, S11, S12, S is dealt with later, under D. Likewise, screened cables and VR14.	
S2a S2b S3 STAGE See Fig Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 } linke STAGE NOTE: button and S10 Stage 11 to VR13 See Fig	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT 3.5.3. Wire to al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 d (i)C1+ve Screened wiring to push- switches S10, S11, S12, 5 is dealt with later, under D. Likewise, screened cables and VR14. Js. 5.3, 5.4.	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 linke STAGE NOTE: button and S11 Stage 11 to VR13 See Fig Termina	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT 3.5.3. Wire to al socket SK1 al socket SK1 coaxial cable DA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 d (i)TA2 (screen) d (ii)C1-ve 3-BOARD B Screened wiring to push- switches S10, S11, S12, S is dealt with later, under D. Likewise, screened cables and VR14. IS. 5.3, 5.4.	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 linke STAGE NOTE: button and S11 Stage 11 to VR13 See Fig Termina Pin	ME1(a) ME1(b) VR3 (slider) 2R.F. UNIT g. 5.3. Wire to al socket SK1 al socket SK1 coaxial cable cable (i) TA7 (ii) TC3 (i) TA14 (ii) C1+ve TA1 (ii) C1+ve TA1 (ii) C1-ve 3BOARD B Screened wiring to push- switches S10, S11, S12, 5 is dealt with later, under 0. Likewise, screened cables and VR14. gs. 5.3, 5.4. Wire to	
S2a S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 linke STAGE NOTE: button and S11 Stage 11 to VR13 See Fig Termina	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT 3.5.3. Wire to al socket SK1 al socket SK1 coaxial cable DA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 d (i)TA2 (screen) d (ii)C1-ve 3-BOARD B Screened wiring to push- switches S10, S11, S12, S is dealt with later, under D. Likewise, screened cables and VR14. IS. 5.3, 5.4.	
S2a S2b S3 S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 linke STAGE NOTE: button and S11 Stage 11 to VR13 See Fig Termina Pin TB1 TB2 TB3a	ME1(a) ME1(b) VR3 (slider) 2R.F. UNIT g. 5.3. Wire to al socket SK1 al socket SK1 coaxial cable cable (i) TA7 (ii) TC3 (i) TA14 (ii) C1+ve TA1 (ii) C1+ve TA1 (ii) TA2 (screen) (ii) C1-ve 3BOARD B Screened wiring to push- switches S10, S11, S12, 5 is dealt with later, under 0. Likewise, screened cables and VR14. gs. 5.3, 5.4. Wire to not used TE5 VR13	
S2a S2b S3 S2b S3 STAGE Pin 1 Aeri 2 Aeri (scre 3 4 5 8 6 7 } linke STAGE NOTE: button and S10 Stage 11 to VR13 See Fig Termina Pin aTB1 TB2	ME1(a) ME1(b) VR3 (slider) 2-R.F. UNIT 3.5.3. Wire to al socket SK1 coaxial cable TA5 (i)TA7 (ii)TC3 (i)TA14 (ii)C1+ve TA1 d (i)C1+ve TA1 d (ii)C1-ve 3-BOARD B Screened wiring to push- switches S10, S11, S12, 5 is dealt with later, under D. Likewise, screened cables and VR14. Js. 5.3, 5.4. Wire to not used TE5	

TOCA	
TB5a TB5b TB6a TB6b TB7a TB7b TB7b TB7b TB7b TB7b TB7b TB7b TB9a TB9b TB10a TB10b P.B. Switche	VR11a VR11b VR11a slider VR11b slider VR11b VR12a VR12b VR12a slider VR12b slider VR12b VR12b VR12b slider VR12b
Switch S9 S13a S13b S12a S12b S11 S10 S10 S16	Wire to no connection TA10 (Board A) TA11 (Board A) TC1a TC1b Stage 10
S15 S14	no connection no connection
TAGE 4-E	BOARD C
NOTE: Co cables to TO left until Sta See Figs 5.	
Terminal Pin TC1a TC1b TC2 TC3 (1)	Wire to S12a Stage 10 S12b Stage 10 not used R.F. Unit(4)
TC4a TC4b) TE9 SK4a SK4b
TC5	SK4a, b (earth)
All conne 16/0-2mm V NOTE: Co	SOARD D actions to be made with wire. nnection of screened D1a and TD1b should
All conne 16/0-2mm V NOTE: Co cables to T be left to St See Figs. 5	SOARD D actions to be made with vire. nnection of screened D1a and TD1b should age 10.
All conne 16/0-2mm V NOTE: Co cables to T be left to St	SOARD D actions to be made with vire. nnection of screened D1a and TD1b should age 10.

STACES	
wire. For thinner wire ME1 conne until Stage Other side base plate t See Figs. 5 <i>Terminal</i> <i>Pin</i> TE1 TE2 TE3 TE4 TE5 (<i>i</i>) TE6 TE7 TE8 TE9 (<i>i</i>)	tions (except pair to made with 16/0.2 mm ME1 use 7/0.2mm, or ctions should be left 11. of C65 is connected to by solder tag.
STAGE 7-	
Use 16/0-2m	ANSFORMER
See Figs. 5	
Primary 1	Wire to S17b
$\begin{vmatrix} 2\\3 \end{vmatrix}$	linked
4	FS1 Earth terminal
Secondary	Wire to
201	TE7 linked
0V 5 20V	TE6
STAGE 8-	FRONT PANEL
wire up. Th Feed mains in rear pan- to Earth Ter	im wire for S17 connec-
\$17b	T1(1)
STAGE 9-	REAR PANEL
base plate t Use 16/0·2m tions.	of C64 is connected to by solder tag. http://www.efor.all.connec-
See Figs. 5 Component	.3, 5.4 Wire to
FS2 FS3	TD10a TD10b



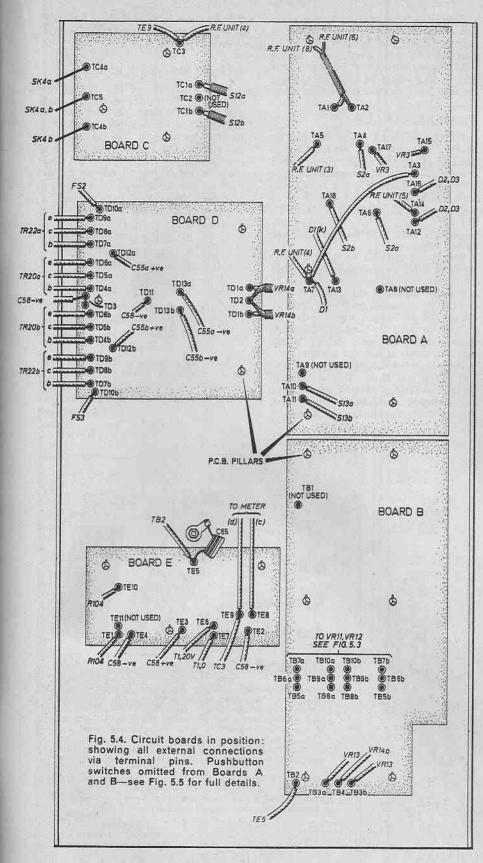


Fig. 5.3. (Left) Main assembly: chassis-mounted components with wiring details. For circuit boards see Fig. 5.4. Observe carefully the screen arrangements for each individual cable; on some, no connection is made to the screen at this end.

		Warner - Martin - Samera
FS2,3	(com.)	C58+ve
1 R22a	(base) (collector)	TD7a TD8a
	(emitter)	T Doa T D9a
TR20a	(base)	TD4a
	(collector)	TD5a
TROOM	(emitter) (base)	TD6a TD4b
111200	(collector)	T D5b
	(emitter)	T D6b
18226	(base)	TD7b
	(collector) (emitter)	T D8b T D9b
X4 (Re	A CONTRACTOR OF A CONTRACTOR O	SK9(a)
X2 (Re	d)	SK9(c)
X1,2 (E		(i)SK9(e)
		(ii)C58-ve
0.44		(iii)C64
SK4a SK4b		TC4a TC4b
	b (earth)	TC5
R104		(i)C58+ve
11104		(ii)TE1
		TE10
FS1		(i)\$17a
Earth t	erminal	(ii)T1(4) (i)Mains
		cable "E"
		(ii)TI(screen)
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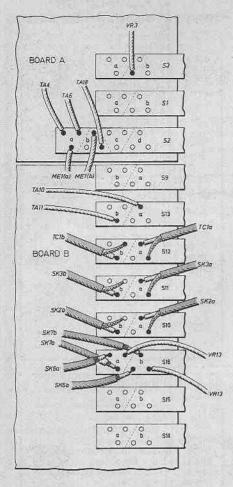


Fig. 5.5. Pushbutton switches: wiring details. Observe carefully the screen arrangements for each individual cable. The screening on cables associated with S16 is NOT connected at this end. This kind of connecting wire is available in a variety of colours, and it is recommended that several colours be used to help identification of wiring both during the initial wiring-up and also in the event of any subsequent trouble-shooting or maintenance work.

SCREENED LEADS

Fit the screened leads last but do observe the earthing arrangements: not all screened leads have their braiding connected to earth at both ends: this is deliberate and is to avoid hum loops. Use $7/0 \cdot 1$ mm (single core) p.v.c. insulated lightweight screened cable.

Tick off each wire on the diagrams as you progress.

Twist and tin the ends of flexible wires to avoid "whiskers" which could cause shorts to adjacent pins etc.

Plastic cable ties can be used with advantage to secure groups of leads or cables. In particular, five or six ties should be used to bind together the input/output screened cables which run diagonally across the chassis.

Note that the tuning meter is fitted and wired last of all. This is because some connections have to be made to the switches underneath the meter. When fitting the meter it should be held in place by double-sided Sellotape at each end, between the meter and the scale pan.

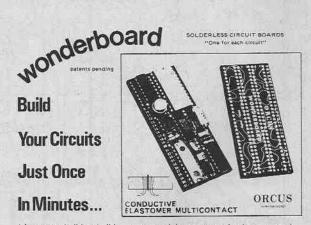
WIRING SCHEDULE

With a project of the size of the 2020 Tuner Amplifier where the work will extend over a number of "sessions" it is sensible to adopt a planned procedure for carrying out the wiring. The following sequence of operations is recommended. Each item should be ticked off on the list (and on the diagrams) immediately it has been completed.

Stage	1	Board A
Stage	2	R. F. Unit
Stage	3	Board B
Stage	4	Board C
Stage	5	Board D
Stage	6	Board E
Stage	7	Mains Transformer
Stage	8	Front Panel Components
Stage		Rear Panel Components
Stage	10	Input/Output Connections
Stage	11	Tuning Meter

Some operations will have already been completed, during earlier stages —but this comprehensive listing provides a useful double check.

To be continued



It's crazy to build, unbuild, construct and destruct your circuits on expensive "Breadboards". Now very economically on WONDERBOARD, you plug your components into one side of the board, the wires into the other, and you install the finished circuit in your equipment. They're like PC boards, but no soldering (which is enemy No. 1 of prototypes). Change any wire or component any time without disturbing others. Up to six interconnecting wires and one component lead into one multicontact. WONDERBOARDS accept all IC's from 4 to 60 pins and discrete component stoo.

Reliable? They conform to applicable sections of USA Military Standard MIL-A-46 146 and are used by the US Navy. You can't ask for better. WONDERBOARDS the universal board for equivalents of single-sided, double-sided, plated-thro' hole, and multilayer printed circuits.

"Small Wonder" 12 IC DIL-14 capacity (Equiv. No. tie-points 1302)

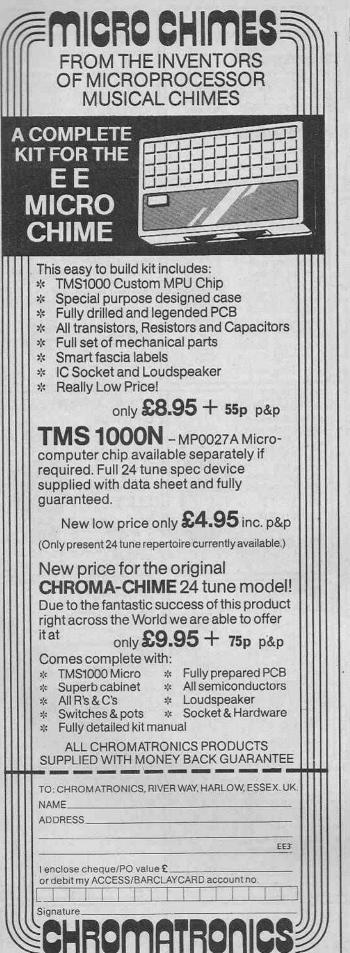
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A Balanced Level

ONE COMPLAINT which all broadcasting organisations receive frequently is that some listeners consider the balance between the levels of speech and music (or between programmes and advertisements) is poor and results in having to keep adjusting the volume control.

In practice broadcasters go to considerable trouble to try to ensure a correct balance (the IBA for example specifies peak programme levels in nine different categories to take into account subjective differences between music and speech in differing degrees of comparison). Of course, sometimes operational mistakes are made but the simple truth is that it is impossible to please all listeners all of the time—and for very good technical reasons.

Work carried out in Finland some years ago, involving over 3000 listeners, showed conclusively that: (a) young people have preference towards music sounding louder than that preferred by older listeners; (b) what is recognised as a "good balance" between speech and music differs for light and pop music and classical music; (c) preferred listen-ing levels may fall by as much as 6dB in the 20 minutes following the start of listening; (d) people living in cities are appreciably less critical of "loud" sounding music than those living in the country; and (e) in a noisy environment (particularly applicable to listening to car radios) listeners require speech to be some 6dB louder, compared to music, than in a quiet domestic environment.

With all these variations, it is no wonder that broadcasters are still, after 50 years of broadcasting, unable to satisfy all listeners, all of the time.

Exorcising TV Ghosts

One of the most common defects of TV pictures as seen by the ordinary viewer is the ghost image(s) caused by multipath reception due to the radio signals bouncing off high buildings, towers, hills and mountains. Multipath can also produce problems in the reception of "teletext" pages since even short "echoes" can sometimes result in errors. Of course, it is often possible to reduce or even eliminate ghosts by careful choice and adjustment of aerials but at times one comes up against the really persistent ghost.

Today there is a promising technique that seems capable of

By Pat Hawker, G3VA

eliminating one or more ghosts: the charge-coupled-device (c.c.d.) which can be used as a delay line in order to provide a signal which cancels out the ghost(s). Some very successful work along these lines has been reported by the Technical Research Laboratories of NHK, Japan. They have shown that a 64-element (or preferably a 128-element) c.c.d. could bring a substantial improvement.

It still remains to be seen whether the cost of such devices, in mass production, can be reduced to a price that would enable them to be put into the ordinary TV set.

Amateurs into Space

Amateur radio enthusiasts have long been proud of the contribution made to space communications by the OSCAR ("Orbiting Satellite Carrying Amateur Radio") series of satellites of which the first was launched as long ago as December 1961. Apart from making posible longdistance contacts on 144 and 432MHz transmissions they have proved of enormous educational value in space techniques.

Today there are a number of amateur satellites in orbit, both American and Russian, with the equipment built by amateur groups in a number of countries, including West Germany and Australia. But so far no amateur satellite equipment built in Britain has ever been launched.

Now however a serious attempt to build the first such spacecraft is being undertaken at the University of Surrey, with the support of British industry and the AMSAT-UK group. One of the aims of this work is to provide "real-time" ionospheric data of interest to h.f. as well as v.h.f. amateur operators, as well as a number of experiments of general interest. The project is under the management of Martin Sweeting, G3-YJO.

Another specialised field of amateur radio that seems to be attracting increasing support and practical activity in the U.K. is the use of the moon as a large passive reflector; in other words bouncing signals off its surface (moonbounce) to provide a earthmoon-earth path for v.h.f. or u.h.f. signals.

This is no easy task and indeed is difficult to achieve even with a special 1kW transmitter permit, since it requires a highly sensitive and stable receiver of restricted bandwidth and very high-gain aerials in order to wrinkle out the very weak returning echoes. The path loss is between about 258dB at 300MHz increasing to some 290dB at about 10GHz, and a path loss of 280dB means that to receive back one micromicrowatt of power, an effective radiated power of some 10-million kilowatts would have to be shot along the line of the aerial beam!

Because higher aerial gains can be more readily achieved at 432MHz and above, most amateur moonbounce operations have been on u.h.f., but recently a South Wales amateur, David Price, GW4CQT has completed a "worked all continents" feat on 144MHz, possibly a world first for amateur moonbounce.

Commercial and professional interest in moonbounce largely disappeared with the development of the active communications satellite and its main attraction even to amateurs is that, like Everest, it is there. To adapt an old nursery rhyme:

"The moon shines bright, The stars give light, And little fading signals, Will come tomorrow night."

The moon has many peculiarities which affect the bounced signals. Early workers believed that returning signals would be too blurred by the large size of this spherical mirror in the sky to be useful. A breakthrough came some 20 years ago with the realisation that the moon appears to radio signals as a partially polished sphere with an efficient central reflecting area, rather like a bright point on a matt ball bearing.

The leading echo thus contains rather more than half the total echo power and is largely unblurred. In fact the moon is about 7 per cent effective as a reflector when compared to the theoretical "equivalent target cross section" in radar terms. Lunar echoes however do have both slow and rapid fading.

World at their Fingertips

By the time these words appear, the BBC2 Open Door programme on amateur radio ("World at their Fingertips") will already have been transmitted. The Radio Society of Great Britain took responsibility for the programme at very short notice and, at the time of writing, are in the thick of preparations.

Fortunately Brian Rix, G2DQU, was willing to present the programme which it is hoped will underline how this unique hobby appeals to enthusiasts of all ages, performs valuable community services including emergency communications and involvement with the handicapped, continues to contribute significantly to the development and scientific study of radio, and generates goodwill across international frontiers.

Eversure by Anthony John Bassett

WHILST Professor Ernest Eversure and his young friend Bob had been discussing and carrying out various modifications and improvements to an Audio amplifier, a team of the Prof's experimental robots had been busily constructing a huge device in another part of the Prof's laboratory. Bob has just been shown this device, and reacted with amazement.

The Extraordinar

ments

Professe

Ernest

Experi-

of

"Your comment that it resembles a giant bathysphere is very appropriate, Bob, as the main structural shell is designed to withstand high pressures both from within and from without.

VACUUM CHAMBER

"Although this device is intended mainly for use as a large vacuum chamber it can also be pressurised for experiments with gases under pressure, and I intend to use it for all sorts of experiments which I found were difficult in my smaller vacuum chambers. Many of these experiments will demonstrate how electronics can be made to work not only here but also in the vacuum of outer space; not only now, but also in the future."

"Prof., this is tremendous, its like something from a science fiction story." "Do you read much 'Science Fiction', Bob?"

"Yes, Prof., when I have the time. But recently I've found myself disappointed with a lot of the stories. The trouble is that so many of them are written by people who are against scientific progress, so they describe all sorts of harmful results. These are 'Anti-Science' fiction writers who describe all sorts of really great amazing inventions, which makes the story really interesting at first. Then they make all the inventions go wrong, explode, destroy themselves and kill people. It makes science look very bad; and something makes me feel quite bad too after I've read such terrible things!

"There does seem to be a shortage of fiction that is 'pro-science' Bob. Remember that there are those people in the world who will try very hard to misuse the tremendous new powers made available by science. Possibly in the future, more authors will become inspired by the great potentials of scientific discovery correctly used, to usher in a 'New Age of Science', which I think is only just the beginning. Then pro-science fiction will begin to prevail over the current spate from the anti-science writers, and give people a more balanced and positive feeling, especially regarding the advances in electronics which is the biggest growth area of science-based technologies!"

SPACE SUIT

"Now I am about to inspect my new experimental vacuum chamber, as the air has now been removed from inside it. One of the advantages of such a large chamber is that I will be able to actually go inside it, unlike the others which are too small!"

"But Prof., how can you go inside a vacuum-chamber? I have been told that it is not possible to survive in a vacuum."

"Of course, Bob, exposure of the human body to vacuum would have immediate dire consequences. So I have designed a special suit which I will wear. It is similar to the space-suits worn for extra vehicular activity in the latest manned space explorations."

The Prof. whistled up one of his robots which brought the gleaming new space suit and helped him into it as Bob watched enviously.

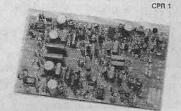
After careful checks, the Prof. opened the door of the airlock and went inside. Bob watched through the transparent panels of the air lock and vacuum chamber as the Prof. emerged from the airlock into the larger space inside the chamber.

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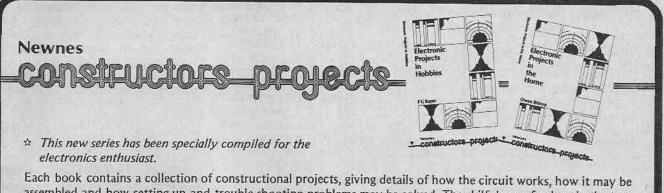
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They could converse through a nearby intercom as the Prof. carefully checked some of the apparatus. "I feel left out, Prof.", Bob complained as he watched. "I wish I could wear a spacesuit and come inside the vacuum chamber! It looks almost as exciting as being a real explorer in outer space!"

"Okay Bob, if you stand on that platform I will get the robots to measure you for a suit!" Bob eagerly clambered onto the nearby platform and stood with his arms slightly raised as the Prof. instructed from inside the vacuum chamber.

LASER METROLOGY

Now three robots carefully positioned themselves at equal distances from the platform and pointed strange pieces of electronic apparatus in the direction of Bob's body.

"Prof., what are they doing?" Bob asked apprehensively. "It looks as if the robots are about to blow me apart with ray guns!"

"Too much anti-science fiction, Bob! What the robots are about to do is quite harmless. They will use a modern electronic method of 'Laser Metrology' to measure you. This combines electronic sensors and measuring devices with lowpower laser optics."

The platform began to rotate very slowly and pale laser beams flickered over Bob as the robots used their laser metrology devices to measure him for the spacesuit. "Don't worry, they are specially programmed not to shine their lasers into your eyes, Bob", the Prof. reassured him.

"For something as important as a space suit, the measurements must be accurate as possible and the suit is specially made to fit the wearer. Laser metrology gives the advantage of accurate measurement in three dimensions and will produce a much better fit.

"In the future, similar techniques may be used to measure clients for ordinary clothes. Then, combined with an electronic machine which will make a suit in a matter of moments when fed with the measurements, electronics will have a huge impact on the world of fashion, and enable people to have more appropriate and better clothing according to their needs, conditions, the weather and so on!" "Wow, Prof. Soon we'll see the instant spray-on suit of clothes in an aerosol can with a disposable micro-processor built into the biodegradable plastic push-button!"

Next the robots brought the materials for Bob's space suit and took them through the airlock into the vacuum chamber where, under the Prof's supervision they began to use a number of interesting electronic devices to aid them in making the spacesuit. One was a laser cutter which they used to trim the plastic material to size.

"The robots will use a number of techniques of fabrication which rely heavily upon electronics for their effectiveness," the Prof. informed him, "and these same techniques will, I expect, be used more in future space missions. In most instances results will be better than could be obtained in open air due to the lack of atmospheric contamination. However, this will mean more electronics yet again. Many of these operations, involving use of heating, are carried out with heat from fuels such as coal. oil and gas here in the Earth's atmosphere.

SOLAR RADIATION

"To carry out similar operation in space the heat will be produced either by using direct solar radiation with electronically position and focused mirrors, by mechanical friction for operation such as friction welding, or by electrical and electronic means. Experience with these methods could mean an increasing use of electronic methods of heat processing on earth and a reduction in the use of fuels which pollute the environment, as most of these electronic methods produce clean heat with very accurate control."

Bob watched as the laser sliced neatly through the shining plastic and the robots carefully manoeuvred diffusers to dissipate the energy of reflected portions of the beams. "I can see," he observed, "that even inflammable materials may be laser-cut in a vacuum without catching fire, and with some fusible materials the cut portions would be sealed by heat fusion."

"Yes, Bob, and in cutting, joining and heat-treating metals and semiconductors with the aid of electronics in a vacuum, the quality of the final product can be much better than when similar operations are carried out in air. Many metals and semiconductors, when hot, would absorb oxygen, nitrogen, hydrogen and other gases with which they come into contact, and this can ruin the properties of a highly purified substance."

DIELECTRIC WELDING

Now the robots began to use a high-frequency dielectric welder to join the seams of the suit.

"This is a method which may be used to join dress materials and clothing fabrics, sheet plastics and small components. When applied to clothing and similar fabrics it has many advantages over older traditional methods such as stitching.

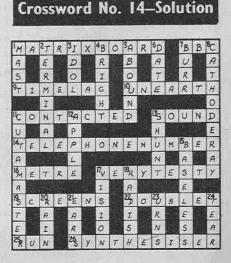
"Dielectric welding doesn't have to be done in a vacuum, it can be done in the air; however, when it is done in a vacuum this avoids the trapping of air-bubbles and airborne dust and impurities within the weld.

"This means that in your space suit the fabrics are being joined with strong, fault-free seams which could not be done so easily by other methods."

"That is good to know," Bob watched as the space suit rapidly took shape before his eyes, "Prof., some of the uses of electronics in space and other environments are really fascinating and I would really like to know a lot more about these things."

"You'll be able to learn about some of them by first hand practical experience very shortly, Bob."

To be continued







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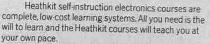
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Sep	R.F. Signal Generator Sound to Light Unit Guitar Tone Booster Car Battery State Indicator	E033 E034 E035 E036	- 75 65	18-82 5-14 4-00 1-62	E.H., E.H.L. B.E.H.L. B.E.	TELE-TEL Nov. 78 Ref. E044 Subscribers phone call charge	CHRONOSTOP
Oct	C.M.O.S. Radio Fuse Checker Dring-IT-DIGITALLY-TTL TEST BED DOING-IT-DIGITALLY-IST 6 PARTS		+1-45	10.76 1.60 15.95 20.65 3.60	B.E.G.H.L. E.H.L. B.E.G.H.L. N. N. (inc. add. comps.)	meter A kit with a professional finish CASE with screen printed facia similar to magazine photograph but includes provision for 3rd digit.	Aug. 78 Ref. E032 SPLIT 6 TAYLOR lap timing modes plus normal start/stop operation.
Nov Dec Nov	Audio Effects Oscillator Water Level Alert SUBSCRIBERS TELE-TELL METER Components to add 3rd digit to kit E044 Combination Lock (2 × PCB's) Hotline Game	E042 E043 E044 E044A	+ 70 +2.80	2-40 3-98 19-90 3-00	E.H.L. B.E.G.J.L. C.E.G.K.M.P. S.E.H.L.	An auminium sub- facia panel is also pro- vided with screen printed hole centres to allow	A kit with a professional finish including CASE with screen printed facta
Oct	Mini-Module-Passive Mixer	E047	+2'55 + 75 -	19-90 4-57 2-47 1-21	B.E.H. B.E.H.	FCB designed to incorporate additional tacility and is acreen printed for ease of assembly. Basic kti (2 digits) £19-90 (3 digits) £29-90	PCB with screen printed component layout Full Assembly instructions PRICE INC. VAT \$33-20
Dec	Audible Flasher Fuzz Box Vehicle Immebiliser Mini-Module—Microphone Amp	E048 E049 E050 E051	+ 75	5-20 4-56 2-45	E.H. B.E.H.L. B.E.H.L. D.E.H.	SOLDERING IRON	S& ACCESSORIES
1979 Jan	Mini Modula—Continuity Tester. Lights Reminder. I'm First Rouletts inc. colour printed wheel (2 × PCB's) Headphone Enhancer	E052 E053 E054 E055	+ 80 + 50 +3:40	8-70 6-01 1-50 17-90	2 B.E.G.H.L. 5 E.H.	Bit £3-78 Stand £3-25 Solder-Savbit 20 inch 52p	i 20 (3mm) 21 (4-5mm) 22 (6mm) Ideal for Home Constructor
DEC TO FEB	(EE 2020 Tuner Amp-Board A inc. RF unit	E057 E058 E059 E060 E061 E062 E063	3.65 3.40 1.45 2.20 1.40 10.50	54-44 22-31 4-31 16-5 22-2 11-9	B.E.G.H. B.E.H. B.E.H. B.E.H. B.E.G.H.	substitution for temporarily unava- the kits we advertise can be supp notice from component stocks hel prepared to allow at least ten da complete your order. Upon receipt	o change kit content without notice, right modifications or to make valid ited from stock or compiled at short d, but when ordering you should be your order, acknowledgement will hours detailing our control number enguiry please quote this number.
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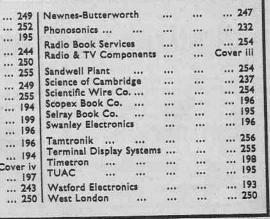
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