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# Projects... Theory... 

## and Popular Features ...

Spring is a curtain raiser. It is the time plans are made for holidays in those long, bright and warm days we confidently anticipate in the months ahead.

Amongst our readers will be many motorists who are already preparing for that touring/camping holiday. They should include in their plans the building of our Shaver Inverter. Then no matter where their car may rest, whether here in the UK or abroad, a 240 V 50 Hz supply will be available at all times to run an electric shaver.

Looking back, one of the advantages of an absorbing indoor hobby is that it does take your mind off unpleasant things like the weather, the last winter especially. Constructors working on the 2020 Tuner Amplifier will at any rate have had plenty to occupy themselves with, and we imagine the winter passed quite rapidly for them!

This month the penultimate article in the 2020 Series gets to grips with the final and major building operation. Now the fruits of the last few months' labours are gathered together and the task of integrating all into one equipment commences. At this stage the work takes on a greater significance with completion now clearly within sight. The rising expecfancy of soon listening and enjoying the results of one's handiwork will inject extra incentive and excitement into the current task.

Now a seasonal message to those interested in electronics but who have not yet taken the plunge into the constructional business. Remember electronics is a hobby for all seasons, Throughout the year the constructor can enjoy this pastime. Most projects featured in EE are of a modest nature, and inexpensive in cost of parts. These designs are often of direct use in other indoor or outdoor activities. The time you spend at the workbench can be the odd half-hour or longer sessions, as you are so disposed. The smaller designs can be built in the course of an evening. A week-end should be sufficient for all but the largest projects.

Spring is the time of awakening and growth. It's a very good time to discover a new exciting and rewarding hobby. So why not give it a try now?

Sorry about this final piece, but I have now to advise readers that the price of Everyday Electronics will be increased to 45 p as from the May issue. Despite this, EE still remains unrivalled in value for money. And be assured were going to keep it this way!


Our May Issue will be published on Friday, April 20. See page 227 for derails.

## Readers' Enquiries

We cannot undertake to answer readers' letters requesting modifications, designs or information on commercial equipment or subjects not published by us. All letters requiring a personal reply should be accompanied by a stamped self-addressed envelope.
Telephone enquiries should be limited to those requiring only a brief reply. We cannot undertake to engage in discussions on the telephone, technical or otherwise.

## Component Supplies

Readers should note that we do not supply electronic components for building the projects featured in EVERYDAY ELECTRONICS, but these requirements can be met by our advertisers.

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APRIL 1979

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[^0]


Anyone who has had to use a battery shaver whilst on holiday will know that these devices are a very poor substitute for the real thing. This unit is designed to operate a normal 50 Hz mains shaver from a 12 volt car battery and so is ideal for caravan and camping enthusiasts.
When loaded with a shaver it takes just about 1 amp from a 12 volt battery, which is quite acceptable since it is only required for a few minutes per day. If a somewhat heavier drain on the battery can be tolerated the unit will supply a small soldering iron ( 25 watts maximum). This will enable keen constructors to continue their hobby whilst on holiday.


## CIRCUIT CONSIDERATIONS

Many shavers contain a vibrator which is mechanically tuned to 50 Hz and so it is important that the inverter should operate at exactly 50 Hz or the shaver will not operate at maximum efficiency. This ruled out a simple self oscillating inverter circuit since the frequency would then be a function of the transformer, the supply voltage and the load presented by the shaver. Instead, in this design, the output transistors are driven by a multivibrator which oscillates at 50 Hz .

## CIRCUIT DESCRIPTION

The circuit diagram of the Shaver Inverter is shown in Fig.1.

Transistors TR2 and TR3 form the heart of the multivibrator. The extra diodes, D2, D3, D4, and D5 make the circuit look more complicated than the usual astable multivibrator but it works in just the same way.

Assume that TR2 has just been turned on. This turns on the output transistor TR1 via R1 and R2
and at the same time diode D3 conducts and takes the top end of R3 to about +10.5 volts. This in turn takes the base of TR3 up to about +21 volts and cuts off TR3.
However C1 now starts to discharge through R4 and as it does so the voltage on TR3 base drops. When the base voltage drops to +10.5 volts TR3 starts to turn on and its collector voltage rises. Diode D4 now conducts and the top end of R7 starts to go positive. This turns off TR2 and the collector voltage of TR2 drops to zero. Diode D3 is cut off and capacitor Cl recharges via R3 and the base of TR3, turning TR3 and its associated output transistor TR4 hard on.

The same sequence then repeats ending with TR2 being turned on and TR3 cuts off.

## PROTECTION DIODES

Now we come to the functions of diodes D2, D3, D4 and D5. Silicon transistors generally cannot stand a reverse bias on their base of more
than about 5 volts. If this is exceeded the base/emitter junction breaks down and a reverse current flows, which upsets the timing of the circuit and may also cause long term damage to the transistor. In this circuit TR2 and TR3 are subjected to a reverse bias of about 10 volts, but the bases are protected from breakdown by D2 and D5 which prevent any reverse current flowing in the base/emitter junctions.

Now to diodes D3 and D4. If these diodes were not present the circuit would still operate, but when, for example, TR2 turned off its collector voltage would not immediately drop to zero because of the need to recharge Cl . This would delay the turn off of TR1 and there would be short periods when both TR1 and TR4 would be conducting at the same time. This would reduce the efficiency of the circuit and result in overheating. Diodes D3 and D4 solve the problem by isolating the collectors of TR2 and TR3 from the timing capacitors.

The only other components whose function might not be obvious are D1 and D6. These diodes are required because a shaver presents a highly inductive load to


A squarewave oscillator operating at 50 Hz , supplies push-pull (out of phase) waveforms to two output transistors. These transistors switch on and of alternately and generate a 50 Hz squarewave across the primary of the transformer. In this application the transformer is used the "wrong way round", hence the voltage is stepped up, and 240 V appears at across the secondary and the load. The inductance of the shaver filters the square wave thus producing a close approximation to a sinewave.
the inverter. This causes overshoots on the collector voltage waveform which could result in the collectors of TR1 and TR4 being driven negative momentarily, with a risk of damage to the transistors. This is prevented by D1 and D6 which conduct if the collectors are driven negative and hence prevent any reverse current from flowing in TR1 and TR4.
Finally, it will be noted that the transformer secondary is con-
nected in series with the primary. This increases the output voltage by 10 per cent to compensate for voltage drops in the transistors and in the winding resistance of the transformer. If you use a different transformer to the one specified it will be necessary to experiment with the connections to determine the correct phasing, since if the phasing is incorrect the output voltage will be reduced by 10 per cent.

Fig. 1. Complete circuit diagram of the Shaver Inverter.


## shaver inverter



Fig. 3. Complete wiring details for the Shaver Inverter. Also shown is the stripboard layout. The only breaks to be made are those which isolate the mounting screws. Be very careful when mounting the two power transistors to ensure that they do not shon to each other or to the side of the case. It would be advisable to place sleeving over the leads also to prevent short circuits. Ensure also that the tags of the transformer are bent down as far as possible otherwise they may touch the lid when this is in place.


Fig. 4. Power transistor mounting details.

$\begin{array}{lll}\mathrm{e} & \mathrm{b} & \mathrm{c} \\ 0 & 0 & 0\end{array}$ TR2 83 UNDERSIDE
VIEW


Photograph of the completed circuit board.

## CONSTRUCTION

The unit is constructed in an aluminium diecast box with dimensions of $118 \times 90 \times 55 \mathrm{~mm}$, which provides both a rugged "drop proof" enclosure and also a heatsink for the output transistors. The box should be drilled taking particular care to remove any burrs from the transistor mounting holes.

Most of the components are mounted on a piece of 0.1 inch matrix stripboard having 16 strips by 25 holes. Take care to clip off all component leads as close to the board as possible as they may otherwise short to the box. All the components are standard readily

Resistors

| R1 | $100 \Omega$ | R4 | $1 \cdot 2 \mathrm{k} \Omega$ |
| :--- | :--- | :--- | :--- |
| R2 | $220 \Omega$ | R5 | $33 \Omega$ |
| R3 | $202 \Omega$ | R6 | $1.2 k \Omega$ |

$\begin{array}{ll}\text { R7 } & 220 \Omega \\ \text { R8 } & 100 \Omega\end{array}$
R9 $220 \Omega$

## See page 236

All $\frac{1}{4}$ W carbon film $\pm 5 \%$
Capacitors
C1 $10 \mu \mathrm{~F} 25 \mathrm{~V}$ elect.
C2 $150 \mu \mathrm{~F} 16 \mathrm{~V}$ elect.
C3 $10 \mu \mathrm{~F} 25 \mathrm{~V}$ elect.

## Semiconductors

TR1 TIP3055 silicon npn
TR2 ZTX550 silicon pnp
TR3 ZTX550 silicon pnp
TR4 TIP3055 silicon npn
D1 to D6 1 N4001 silicon rectifier ( 6 off)

## Miscellaneous



T1 Mains transformer, 0-20V, 0-20V1.6A secondaries (RS type 207144 or similar).
FS1 3A 20 mm fuse.
Stripboard 0.1 inch matrix, 16 strips $\times 25$ holes; diecast box $118 \times 90 \times$ 55 mm or similar; panel mounting fuseholder for FS1; mica insulating kits for TR1 and TR4 (2 off); four-way 5A plastic connecting block; $\frac{7}{4}$ inch grommet; 4BA and 6BA hardware as required; connecting wire.


Internal view of the Shaver Inverter showing the relative positions of the components. Note how the component board is mounted using 6BA hardware. As a further safety measure to that already mentioned, some insulating tape can be stuck to the inside of the lid to prevent the tags of the transformer touching, and possibly causing a short circult.
available types and should not present any problems.

A full wiring diagram is shown in Fig.3. Note that the output transistors should be mounted with insulators and mica washers and that diodes D1 and D6 are connected directly between the collec-
tor and emitter of the output transistors. Mounting details for these transistors are shown in Fig.4.
The tags of the transformer come rather close to the lid of the box and so to avoid the possibility of shorts a small piece of insulating material should be glued
inside the lid, over the transformer. The tags should also be bent down as far as possible.

## IN USE

There is no connection between the circuit and the case, so the unit may be used with either positive or negative earth systems. When testing the unit initially it might be as well to reduce the fuse rating to 1 amp in case there has been a wiring error. If all seems to be in order the fuse can then be increased to 3 amps and the unit installed.

So now you no longer have an excuse to come home from holiday with a beard!

I



IFF YOU HAVE ever had the problem of trying to work when a child with the irritating habit of playing with and inevitably breaking the equipment on your workbench is present, this is the project for you. The author has found that it keeps most children quiet and occupied, the only problem being to get it back!

The Touch Bleeper is operated by means of a pair of touch contacts, a finger on the contacts produces a loud tone. The tone ceases when the finger is removed from the contacts. The device needs no mechanical on/off switch as the standing current is nearly neg-ligable-a question of microamps -and so batteries should last a long time.


BY T. J. HERKLOTS

The unit could also be used for, say, a doorbell, or perhaps the audio stage of an alarm system, or even as a rain or moisture sensor. The applications are possibly endless.

## CIRCUIT DESCRIPTION

The circuit for the Touch Bleeper is shown in Fig. 1 and can be conveniently separated into two sections: a touch switch and an oscillator.
The touch switch is basically a very high gain amplifier consisting of TR1 and TR2. To achieve very high gain, the Darlington pair configuration has been used. The total gain of this arrangement is approximately equal to the product

Fig. 1. Complete circuit diagram for the Touch Bleeper.

of the individual gains of TR1 and TR2-a gain of at least 15,000 .
To turn on the device, a finger is placed across the touch contacts. This allows base current for TRI to flow through the finger. Resistor R1 limits the base current of TR1 to about 21 microamps in the event of a dead short-circuit across the contacts.
The resistance of the finger across the touch contacts controls to an extent the purity of the note, as it controls the amount of base current to TRI. If a moist finger is used, the Darlington pair saturates and the note is clear. A dry finger produces a fuzzier tone.
The oscillator is a complementary pair relaxation oscillator comprising TR3 and TR4, which produces a squarewave at audio frequency. This type of oscillator must drive a low impedance loudspeaker, and if a speaker with a coil impedance above 15 ohms is used, the circuit may become unstable.
The circuit draws about 30 milliamps when the tone is being produced, so if another battery is substituted-the circuit will also work on 9 volts-be sure that it can supply this current.



The unit is constructed in a plastic case type PB1 with approximate dimensions of 114 mm by 76 mm by 38 mm . It is recommended that this case be used, but another can be substituted providing it is no smaller than the dimensions given.

The case has a lid secured by two self-tapping screws. This is regarded as the base. The top is drilled with a pattern of 5 mm holes to form an aperture for the speaker. The speaker can be glued in place behind the aperture with a strong glue such as Araldite.

Two plated drawing pins are used as the touch contacts. Two 1.5 mm holes are drilled to accommodate the drawing pins, but the pins are not put in place yet.


## STRIPBOARD

Most of the components, excluding the battery and the speaker, are mounted on a piece of $0 \cdot 15$ inch matrix stripboard 16 strips by 16 holes. This has to be cut from a larger piece of board. There is only one break in the copper strips as indicated in Fig. 2.

The two links should be soldered first, then the resistors, the capacitor and the four transistors. Keep all the components, including the transistors, as close to the circuit board as possible.
The battery leads can now be soldered to the circuit board, and the speaker leads connected similarly.
Next solder one end of each of the leads to the touch contacts (drawing pins) to the circuit board, and pass the other ends through their holes from the inside to the outside of the case.



Fig. 2. Complete wiring details for the unit. There is only one break to be made, and is at 012 . Resistor R3 is a vertically mounted component.

Solder the outside ends of the leads to the shaft of each drawing pin. Now the touch contacts can be pushed into their holes, and their shafts (with leads soldered on) bent flat against the inside of the case. A smear of Araldite can be used to secure them.
The battery, which consists simply of four HP7 cells in a battery holder, can now be connected to the battery clip, and the circuit tested by placing a finger on the touch contacts. A loud tone, which can be varied to some extent by turning VRI, should be heard. If this does not happen, check the wiring, or adjacent copper strips on the board which may be bridged by a blob of solder. If all is well however, the battery can now be put in place beside the speaker. A large blob of Blu-Tack is used to secure the battery in place. Another blob is put on the speaker magnet, and the circuit board with the components facing the front of the case, pushed firmly in place on top. The lid can now be secured with the screws supplied after which the unit is ready for use.

## COMPONENTS

Resistors
R1 $220 \mathrm{k} \Omega$
R2 $4.7 \mathrm{k} \Omega$
R3 $33 \mathrm{k} \Omega$
All $\frac{1}{4} \mathrm{~W}$ carbon $\pm 10 \%$

## Potentiometer

VR1 $220 \mathrm{k} \Omega$ standard
horizontal preset
Capacitor
C1 $0.1 \mu \mathrm{~F}$ polyester

## Semiconductors

TR1 BC107 silicon npn
TR2 BC107 silicon non
TR3 BC107 silicon npn
TR4 BC214L silicon pnp
Miscellaneous
LS1 8 ohm 66 mm diameter speaker
B1 6 V battery ( 4 off HP7) Stripboard, 0.15 inch matrix 16 strips by 16 holes; battery holder to suit four HP7 batteries; battery clip to suit holder: small plastic box type PB1, $114 \times 76 \times 38 \mathrm{~mm}$ or similar (Maplin); two drawing pins for touch contacts; connecting wire,

AST month we showed a system for displaying the numbers 0 to 99 . It counted pulses produced by the inbuilt clock. We can think of this system as being made up from a number of sub-systems, or modules connected together, see Fig. 7.1. Some of the modules (clock, latch) are built up from several logic gates and additional components. Other modules are complete and ready-assembled on a single i.c.
The switch and the display modules are different from the others because they connect the system to the outside world-we can call them inter. face modules. By means of these, information or data can enter or leave the system. If we look at digital systems in this way, it is much easier to understand what they do and how they operate as systems, even though we may not be entirely clear about how some of the individual modules work.

For example, we know that the 7447 receives four $B C D$ inputs and gives seven outputs for driving the display, but we have never gone into any detail about the internal circuitry of this i.c. We have treated it as a black box, and this is all we need to do when designing digital systems.

From a few different kinds of module it is easy to design and build scores of different digital systems. The Test-Bed already has several useful built-in modules-clock, latch, bistable, counters, decoders, displaysand also now a keyboard module. With these and a few extra gates we can already build quite a number of digital systems. But before we go on to do this, we need a few more modules-particularly interfaces. Let us look at the circuits for these, and test them on the Test-Bed before building them into more elaborate systems.

## LIGHT SENSOR

A light sensor interface module allows information about light intensity to be fed into a logical system.


Fig. 7.1. System for counting numbers 0 to 99. Can be used as a random number generator. The tinted areas represent interface modules (see text),

It detects whether light intensity is above or below a predetermined level and accordingly produces a high or low digital output that can be fed to other modules. The circuit for such a sensor is shown in Fig. 7.2a. Assembly details on the Test-Bed are shown in Fig. 7.2b. Its output goes to one of the l.e.d.s. Investigate the effect of varying the amount of light falling on the light-dependent resistor (l.d.r.) PCC1. Can you write out a truth table for this module?

The l.d.r. consists of a semiconductor material, cadmium disulphide. In darkness or low light, the resistance of the l.d.r. is very high, usually several thousand ohms. As the intensity of light falling on it is increased, its resistance decreases until, in full daylight, its resistance is only a hundred or so ohms.

## POTENTIAL DIVIDER

The l.d.r. and R1 together act as a potential divider so that, in darkness, voltage at point $A$ is almost $V_{\text {ce }}$, or logical "high". In bright light the voltage falls almost to zero, or logical "low".
This voltage is applied to the four inputs of a special type of NAND gate. Since all inputs are connected, it is acting as a not or invert gate in this circuit. This gate has the special
feature that its output does not go high until the input has fallen below a certain level, called the lower threshold level see Fig. 7.3. Once this change-over has occurred, a slight increase of input voltage does not cause output to change back to its former state, Input voltage must rise as high as the upper threshold level before the output changes back to low again. The difference between upper and lower threshold levels is approximately 0.8 volts.

Small fluctuations in the rising or falling input voltage, such as those shown in Fig. 7.3, have no effect on the output. The result is a single clean-cut switch-over instead of several erratic changes of output.


Fig. 7.2 (a). The circuit diagram for a Light Sensor.


Fig. 7.2 (b). The circuit of Fig. 7.2 (a) wired up on the Test-Bed.

For example, imagine a cloud drift ing across the Sun, causing an overall fall of light intensity followed by a rise. The ragged edge of the cloud would produce small fluctuations superimposed on the overall fall and rise; the corresponding voltage changes would be much like those in the figure. The output however would change sharply to high when the input voltage first reached the lower threshold, and would remain high until it eventually rose above the upper threshold level. A single, welldefined output pulse is the result. In general, this Schmitt trigger nand gate ( 7413 , pinning details in Fig. 7.4) is useful for producing clean-cut outputs from slowly-changing and irregularly shaped input waveforms.

The sensor circuit can be modified to suit requirements. As drawn, it produces low output with low light intensity. To reverse this action, the l.d.r. and resistor are interchanged. To alter the level at which triggering occurs, alter the value of R1. To allow trigger ing level to be set to a range of values, substitute a variable resistor for R1. Modified versions should be set up on the Test-Bed, tested and modified again if necessary until they perform in the required way.


Fig. 7.4. Pinning details for the 7413 dual 4 -input NAND Schmitt i.c.

## LOUDSPEAKER MODULE

To obtain a louder sound than you get from the crystal earphone used earlier in this series for listening to audio-frequency trains of pulses, such as those obtained from the clock operating at high frequency, a loudspeaker module, Fig. 7.5a is required.
A loudspeaker module has obvious applications in warning and alarm systems. The input, taken from any TTL output, turns TRI on or off as it goes high or low. This causes larger and intermittent current to flow through the loudspeaker, energising


Fig. 7.3. Input (upper graph) and output (lower graph) of a Schmitt trigger NAND gate such as in the 7413 .
the coil intermittently, and so giving rise to an audible sound. Connect up this circuit on the Test-Bed and connect its input to one clock output, see Fig. 7.5b.

With the clock at low or medium frequency, a regular series of clicks will be heard as the clock output changes from low to high, and from high to low. When the clock is at high frequency the clicks come closer together, merging to give an audible note of approximately 450 Hz .

Another interesting experiment is to feed the clock output to the input of one of the 7490 counters and then listen to the notes obtained when the loudspeaker module is wired to each of the counter output terminals in turn. In this instance the counter is acting as a frequency divider.


Fig. 7.5 (a). Circuit diagram of a Loud speaker Module for increasing volume output when listening to a.f. pulse trains.


Fig. 7.5 (b). The circuit of Fig. 7.5 (a) wired up on the Test-Bed.

## SOME USEFUL DIGITAL SYSTEMS

A few of the many systems that can be built up on the Test-Bed are shown in Fig. 7.6.

Study the diagrams and try to see how they work. Then connect the circuits on the Test-Bed-mainly a matter of joining together the modules already built-in to the Test-Bed-and study their action at first hand. You may think of ways of improving a system, of modifying it to suit your needs more exactly. If so, try it out on the Test-Bed until you get it right. When you have done this, you may prefer to build your system into a more permanent form.


Fig. 7.6. Logical systems. (a) Morse practice buzzer (b) Alarm activated by SET switch (c) Light activated intruder alarm with intermittent tone (d) system for counting goods on a conveyer belt, or people passing thorough a doorway.

## PERMANENT UNITS

If there are certain modules that you need to use often, it is worth while to assemble each of these on a separate piece of circuit board. Then you have convenient units which may quickly be connected with each other and to the Test-Bed when you are building logical systems. Also you have greater reliability for there is less chance of loose connections causing faulty operation.
Finally, by assembling some modules off-board, you clear space on the Test-Bed, allowing more room there
for the more complicated systems that you may want to build.

Similarly, when you have worked out a complete system you may wish to keep this for future use; the whole system can be built up permanently on a separate circuit board, as described later.

The light sensor can be made into a self-contained module, in a case as shown in Fig. 7.7. If you are thinking of making several different modules it is a good idea to buy enough small cases to match. Each can then bear terminals in standard colours, for example red for $V_{C C}$, black for ground,
green for inputs and yellow for outputs.

Connecting modules together, using leads terminated by 4 mm plugs, is quick and relatively error-free.

To cut costs you may dispense with the case and terminal sockets, and use double-sided terminal pins, the lower half of the pins acting as leg stands.

To make it simpler to join modules together, try to keep to a standard layout of terminal pins: $V_{\mathrm{CC}}$ at top left, ground at bottom left, inputs on left side, outputs on right side.

## COMPLETE SYSTEMS

Complete systems will usually best be built up on a single large circuit board. It is a good idea to make up the system in stages, one module at a time. Each stage is tested and put into working order before the next stage is tackled.

For example, in building a clockdriven numerical display (Fig. 7.1) for use in various games of chance or as a random-number generator, the first stage is to assemble the clock module on the Test-Bed. This is tested, particularly to check that the chosen capacitors produce the desired frequency of operation. The clock components are then transferred to their locations on the new circuit board, soldered in place with flying leads if required. This permanently wired module is then checked for correct functioning.

Next the switch and latch are connected on the Test-Bed, but fed by output from the permanently wired clock (remember to connect $V_{C C}$ and ground terminals on the circuit board to the corresponding terminals on the Test-Bed. The latch is tested, then transferred to its location on the circuit board, permanently soldered, and permanently wired to clock.

Working in this way, each module is first assembled and tested on the Test-Bed, then transferred to the circuit board. Ultimately the complete


Fig. 7.7. Permanent version of the Light Sensor appearing in Fig. 7.2 (a) except that the first NAND gate is used instead (see Fig. 7.4). A pull-up resistor is connected between positive rail and gate 2 input to reduce power consumption of the unused gate. Instead, this gate could be wired to the output of the other gate ( $F 13$ to C 19 , omitting the 1 kilohm resistor at this point) giving an inverted output-high in darkness. Also shown is the board mounted in a plastic case with cut-out for incident light beam and fitted with screw terminals. The board is shaped and sized to fit in a Bimbox type 2003/13.
system is ready on the circuit board and in full working order. The board can then be cased, with control switches mounted on a panel.

## DIGITAL DICE

We have used the 7490 counters to give BCD digits from 0 to 9 , but for a dice we need digits from 1 to 6 . The counter must be made to reset itself immediately it reaches the count of 7 . Then it must reset to 1 , and here is the problem, for the 7490 is designed to reset to 0 or to 9 , but not to 1 .

One solution to the problem is shown in Fig. 7.8a and wired up on the Test-Bed in Fig. 7.8b. It uses an i.c. we have not met before, the 7410 , which contains three 3 -input NAND gates, see Fig. 7.9 for pinning details.

If you are not sure what a 3 -input NAND gate should do, investigate the action of one of these gates on the Test-Bed, before building the dice circuit. Work out its truth table.

As the clock runs, the flip-flop output $Q$ alternates between high (1) and low ( 0 ). Whenever $Q$ changes from high to low, the 7490 counter is advanced by one stage. The result is shown in table 7.1.

Table 7.1. Truth table for a digital dice.


When all three outputs are high, the nand output goes low; this is inverted to high by the not gate, and so the counter is reset to zero. The 7473 output is not reset, but remains high, giving the decimal digit 1 , as required.
If the clock is set to run at high frequency the display changes so rapidly that it is impossible to follow. By pressing the latch switch counting is in effect stopped at random. We have the digital equivalent of an unloaded cheat-proof dice.

This circuit is suitable for building into permanent form, powered by a 6 volt battery.

For clock and latch you need seven 2 -input NAND gates, so two 7400 s will provide these, with one gate to spare.


Fig. 7.9. Pinning details for the 7410, triple 3 -input NAND gate i.c.
The spare gate can have its inputs wired together to make the required not gate. Yet there are still two spare gates in the 7410 and a spare flipflop so why not extend the system

It is essential that the two dice be independent (otherwise we shall "throw" nothing but doubles) but it is not necessary to build two completely separate systems. The second counting system can be driven from the output of the triple-input NAND gate of the first system. Its output goes low every time the first counter is reset, causing the second flip-flop to change state. The result is a sequence like this: $11,12,13,14,15$, $16,21,22,23,24,25,26,31,32 \ldots$ $.64,65,66,11,12$, and so on.
There are 36 steps in this sequence and all combinations of the numbers 1 to 6 occur once each. If the clock runs at 450 Hz the sequence is $\mathrm{re}-$ peated about 12 times each second, so that pressing the latch button is


Fig. 7.8 (b). The circuit of Fig. 7.8 (a) wired up on the Test-Bed.


Fig. 7.10 (a). The circuit of a High Speed Light Sensor using a phototransistor which can respond rapidly to light intensity variations.
equivalent to throwing two dice independently.

The Double Digital Dice system can be built on the Test-Bed, and if desired transferred to a circuit board as a permanently wired unit. Table 7.2 lists the i.c.s required for each version, and the allocation of gates.

Thus the permanent version needs only two 7400 s, a 7410 , a 7473 and the counters and decoders-a total of eight i.c.s.

The system diagram is like that of Fig. 7.8 with a second complete couniing module $(7473+7490+3$-input NAND gate + Not gate) and display module, wired as in Fig. 7.8 and joined to point $X$.


Fig. 7.10 (b). The circuitry of Fig. 7.10 (a) wired up on the Test-Bed.

## HIGH-SPEED LIGHT SENSOR

A high-speed light sensor interface module completes this month's collection of modules, see Fig. 7.10a. This can be built on the Test-Bed, Fig. 7.10 b and later, if required, made into a permanent unit.
The light-sensitive device is a phototransistor. This responds extremely rapidly to changes in light intensity. By contrast an 1.d.r. is slow; it takes several seconds or even minutes to fully respond to large changes of intensity and while its response rate is adequate for many

Table 7.2. Requirements for the Double Dice on the Test-Bed and in permanent form on circuit board.

| Function | Requirements | Test-Bed Gate and i.c.Permanent version |  |
| :---: | :---: | :---: | :---: |
| Clock | 2 NAND gates | Built in clock | $\frac{1}{2} 7400$ |
| Latch | 5 NAND gates | Built in latch | 17400 plus one gate |
| Flip-flops | 2 flip-flops | 17473 | $\begin{aligned} & \text { from } 7410 \\ & 1 \quad 7473 \end{aligned}$ |
| 3 -input NAND | 2 gates | 17410 | 2 7410 |
| NOT | 2 gates | Built in NOT and | $\frac{1}{2} 7400$ |
| Counters | 27490 | Built-in 7490s | 27490 |
| Decoder/drivers | 27447 | Built-in 7447s | 27447 |
| Displays | 2 displays | Built-in displays | 2 displays |

purposes it will fail to respond when a small object passes rapidly through a light beam-even though the object may be just large enough to obscure the whole beam for an instant.

The light level at which the output of the module changes state can be set by choosing an appropriate value for R1. If R1 is 10 megohms the module is triggered by twilight levels. For triggering in daylight or bright indoor light, make R1 100 kilohms. Alternatively, a 2 megohm variable resistor can be used and allows adjustment of triggering level over a wide range.
In the version of Fig. 7.10 the output goes low as light intensity falls below the triggering level. Because the phototransistor has a rapid response and provided that the objects to be detected are reasonably sharp in outline, the Schmitt gate can be omitted; the output then comes directly from the collector terminal of TR1, and goes low as light intensity rises above the triggering level. Test both versions on the Test-Bed to see which meets your requirements.

To be continued

## JACK PIUA \& FITILY.

BY DOUG BAKER

BECAUSE OF INCREDIBLY HIGH BILLS LATELY, I'M HAVING INSTALLED A TELEPHONE CHARGE CLOCK WHICH WILL ENABLE US TO SEE THE


OH, GOOD. I'VE OFTEN WONDERED HOW MUCH ALL THE CALLS ARE WHEN I PLAY RECORDS



By ADRIAN HOPE

## Magnetic Coding

Within a few years, keys, as we now know them, could be obsolete. Our future keys will look like credit cards.

The secret lies in magnetic coding. Already some banks are coating cash cards with magnetic material, into which there is permanently encoded an identifying word which "belongs" to the user. When the card is fed into a machine it "unlocks" circuitry which enables the release of ready cash per the customer's instructions.

To ensure that a lost card cannot be used without authority, the rightful owner must key into the cash machine a secret number which matches the number coded magnetically onto the card.

## Just The Ticket

Many stations on the London underground already issue tickets which carry a magnetic code and so enable the owner to pass through a magnetically triggered entry turnstyle. This system will only offer a real advantage when, as planned for the future, machines are installed which can read the code on a ticket when it is presented by a passenger leaving the station. The turnstyle will only open if the ticket carries a code denoting the correct fare for the journey which the passenger has made.
The Paris Metro is already highly automated in this respect but has the advantage that all journeys cost the same. There is thus no need for the French turnstyles to read the value of the ticket at the end of a journey and compare the fare paid with the distance travelled.
The French have built a very clever facility into their ticket system. It is possible now to buy a so-called "orange card" ticket which for a once and for all cost gives unlimited travel on the Metro for one month. The ticket is magnetically coded with an instruction which renders it useless after one
month has expired. Also, the magnetic decoder in the turnstyle is programmed to reject the same ticket if it is presented twice within six minutes. This prevents the owner of an orange card going through the turnstyle and handing the ticket over to a friend for free access.
I asked London Transport whether the system adopted for the London Underground had the facility to upgrade in this fashion. In fact, I asked London Transport twice, and in each case they stalled and never came back with a reply. The inference is that the British magnetic tube ticket system can't be upgraded to such sophistica. tion.
Indeed, recently London Transport were reported as having finally found a way of defeating ticket cheats who pass the same magnetic yellow ticket through the turnstyle more than once. To prevent this LT are now fitting magnetic rollers to the turnstyles which prevent the re-use of a ticket by wiping off its magnetic coding after one use.

The plan is to equip all automatic turnstyles with this solution to the fare dodging problem. But once the turnstyles have been fitted with magnetic "bulk" erase rollers there will presumably be no possibility of LT adopting a season ticket system similar to the French, because, of course, such a season ticket must by definition remain permanently magnetized with fare dodging blocked by code recognition and timer circuits inside the turnstyle.
What a pity London Transport didn't think things through more carefully before starting to install the present system, with which London tube goers are now stuck for many years to come.

## Combination Key

The use of a magnetic card as a key is, of course, a logical extension of the use of a magnetic card to trigger the supply of cash or let people on or off
a transport system. The British company Tann Synchronome Ltd. has made some enterprising steps in this logical direction.

The basic Tann system (which costs less than $£ 500$ ) centres round a door lock which can be opened only when the correct magnetically coded card is pushed through a letter box slot. The advantage is that you can't pick a magnetic lock like an ordinary key lock and there is no way that a potential burglar can get a duplicate magnetic card key cut at the hardware store.

A more sophisticated system has a calculator style keyboard on the lock and requires the user to punch in a memorised code number that matches the number invisibly coded on the card. This obviously increases security even further. With such systems the individual locks can all be hooked to a central computer and give an instant readout of who has passed through which lock position with their card and so on.

Perhaps one day, if all the obvious bureaucratic obstacles don't prove insuperable, we shall carry around just one card in our pocket that can be used as a door key, a cash card, a credit card and an identification card carrying coded information on name, address, blood group and allergies.

## Government Warning

Although it didn't attract much publicity the government recently put out a sobering safety warning on some of the exotic domestic lighting gadgetry which is now in many shops and homes.
One visually impressive beast is a liquid filled lamp which contains fragments of metal foil; these circulate in the liquid and glitter when the lamp is switched on and gets hot. The fluid used in these lamps is a chlorinated hydrocarbon, for instance trichloroethylene, trichloromethane or perchlorethylene.

These liquids, similar to dry cleaning fluids, evaporate very quickly on exposure to air. Indeed it's this characteristic that makes a sealed volume of the liquid so active. But the fumes, like those that sometimes leak out of faulty dry cleaning machines, are decidedly unpleasant and can quite literally anaesthetize someone who inhales them.
The Government is thus warning that anyone who uses a lamp of this type should be ready to open all doors and windows and clear the room if ever it is shattered. Users could also be in danger from using too strong a bulb because anything other than a 40 watt bulb may produce enough heat to drive some of the liquid out of the screw-cap vapour seal.

Anyone tempted to make a DIY exotic lamp of this type should be very well aware of these dangers.


## HOW TO ENTER

Listed below are 8 aspects of soldering any or all of which are important in getting good results. How do you rate them for getting the very best results?

Write the key letters of the eight aspects-in ink, pen or ballpenin order of choice in the spaces on your entry coupon. For example if you consider that "Correct bit size" is of paramount importance put $D$ in the first space, the letter of your next choice goes against 2 nd, and so for all eight. Complete the coupon with your own full name and address and post in a sealed envelope to EVERYDAY ELECTRONICS, ANTEX COMPETITION, 55 EWER STREET, LONDON SE996YP, to arrive not later than Monday, 30th April, 1979, the closing date. Don't forget to indicate your choice of iron on coupon.

## HOW DO YOU RATE THESE ASPECTS OF SOLDERING?

A Adequate iron wattage
B Good mechanical joint
C Well-tinned bit
D Correct bit size

E Clean contact surfaces
1 Flux-cored solder
K Correct bit temperature
L Execution time

## Important

Before sealing. copy out-on the outside back of the envelope-the key letters of the eight aspects in exactly the same order as they appear on your completed coupon. Do not enclose any correspondence or matter other than the coupon.

## RULES

There is no entry fee but each attempt must be on a proper entry coupon cut from EVERYDAY ELECTRONICS and must bear the entrant's own name and address.
All accepted entries will be examined and the judges will award the first prize to the entrant they consider has shown the most skill and fudgement in order of importance. Remainins prizes will be awarded for next best entries in order of merit, and no entrant may win more than one award.

In the event of a tie for any prize(s) those tying will take part in an eliminating contest, to be held by post, to determine such winner(s) or Winning order.

Entries arriving after the closing date or received incomplete, illegible. mutilated or altered or not complying with the instructions and rules exactly for entries lost or delayed in the post or otherwise.

Decisions of the judges and of the Editor in all other matters affecting the competition will be final and legally binding. No correspondence will be entered into.
The competition is open to all readers in the UK and Eire other than employees (and their families) of IPC Masazines Itd., the printers of EVERYDAY ELECTRONICS and of Antex Ltd.
Winners will be notifled and the result will be published later in EVERYDAY ELECTRQNICS.


THE use of a printed circuit board makes the assembly of Labcentre quite straightforward. The circuit board used carries all of the active components, including the voltage regulators, and the only wiring which must be carried out by hand is the connection of front panel controls and the mains transformer connections.
The mains and transformer wiring requires attention to safety precautions for obvious reasons, but is otherwise quite straightforward. The front panel wiring on the other hand, is quite complex because of the sheer number of connections required. It is
therefore necessary to take particular care over these interconnections so as to avoid mistakes and also to produce a neat appearance.
The wiring should be formed into looms, either by using traditional techniques (knotted looming string as employed in the prototype), or the now popular plastic ties or Spiralwrap.
Three versions of the Labcentre prototype have been built during development, and virtually no trouble has been experienced with leakage and/or crosstalk in the front panel wiring. Even so, it is advisable to be on the lookout for this sort of effect
when your own wiring looms have been assembled.

A cure for any loom-induced crosstalk of instability can probably be effected by altering the routing of any sensitive wires. It is expected that the wiring to the Audio Amplifier and the Function Generator to be most at risk from this sort of problem, although in the prototypes no rearrangement of loom connections or recourse to screened wire was ever found to be necessary.

Construction of the case and other hardware may be easy or difficult, depending on your own facilities and expertise. Every effort has been made to keep case construction as simple as possible, where this has been consistent with the production of a professional looking and versatile piece of laboratory equipment. Some further simplification can optionally be achieved by those with limited facilities, by dispensing with the component drawer in the main console.

The appearance of the prototype has attracted a good deal of favourable comment, and it is therefore felt that the results achieved have fully justified the small degree of extra care required during the painting and labelling of the front panel.

## PRINTED CIRCUIT BOARD

All the principal components of Labcentre apart from the mains transformers and front panel controls, are mounted on a single Fibreglass printed circuit board measuring 12 cm by 22 cm . A full-size master pattern is shown in Fig. 2.1. The black regions are the copper areas to remain after etching.

For those not wishing to become involved in the manufacture of the board, this is available ready made, roller tinned and drilled from C. C. Consultants, whose address appeared in Shop Talk last month.
It can also be produced at home by readers with the proper facilities. The circuit board layout requires the accurate registration of several integrated circuit packages and the drilling of a large number of holes of three different sizes and therefore home production cannot be recommended for beginners in this field.
For those who are past-masters at the gentle art of board-etch, or those who feel that they can economise with a home-brew board, the following instructions are offered as a guide.
(1) Use Fibreglass board of good quality, s.r.b.p. is not suitable.
(2) Adhere to the published layout and the track widths as shown.
(3) Don't try to lay out your board using only an etch resist pen or a paint brush.
(4) Use etch resist transfers (or a photographic technique if you have the facilities).

If you can comply with the above requirements, then you are ready to start.

## MAKING THE P.C.B.

Cut your copper-clad Fibreglass board to size and trim the edges. After cleaning the board well to remove dirt and grease, use the master as a guide to mark some critical registration points on the copper using the point of a pair of compasses or a similar implement. By critical registration points we mean, for example, the corner pins of an i.c. package or the mounting holes for the regulators. Readers should use their own judgement as to how many such points should be used, possibly all hole positions.

Points can be marked all at once, or a fraction of the board can be done and transfers applied, before moving on.

The next step is to apply the transfers, and here a great deal of care is necessary. It should be possible to lay out the complete board using only five sheets of transfers. You will need one sheet of 16 -pin d.i.1. pads, two sheets of circular pads (in two sizes) and two sheets of circuit tracks (in two widths).

The larger track widths and the large copper areas can be filled in with an etch resist pen after the transfers have been applied.

There are now several types of etch resistant transfers on the market and most of these would be suitable.

## ETCHING

The board is now ready for the etch bath, and a suitable solution should be prepared from ferric chloride crystals, following the suppliers instructions. A glass or plastic tray can be used for the bath, and the board should be left in the solution, with occasional agitation, until all the exposed copper has been removed.

When the etch is complete, the board should be carefully removed from the bath using tweezers and sluiced with cold water to remove any remaining ferric chloride solution. The transfers and ink-resist can be removed with wire wool or a household abrasive cleaner to reveal the bright copper underneath. We find it a good idea at this stage to coat the board with an aerosol cleaning fluid such as WD40. A coating of this sort helps prevent surface tarnish and makes soldering easier later.

Drilling the board is a tedious job if you don't have access to a printed circuit board drilling machine, but it must be carried out with great care or you may find that your integrated circuit packages will not fit!

Remember, if you have any doubts about making the Labcentre printed


Fig. 2.1. The full-size master of the printed circuit pattern viewed from the copper side of the board. The black regions are the areas of copper to remain after etching.


Fig. 2.2 The layout of the components on the top side of the p,c,b. It is important that the heatsinks of ICI and IC2 do not touch. All connections to the p.c.b. are made at terminal pins numbered t to 58 . (Semiconductor pin-details are shown top right.)

circuit board, it would be wise to purchase a ready made designer approved board. It could be cheaper in the long run!

## MOUNTING PCB COMPONENTS

Construction can begin in earnest with the assembly of the components on the completed p.c.b. The complete layout of the components on the board is shown in Fig. 2.2.

Begin by mounting the i.c. voltage regulators (IC1, 2 and 3) and their associated heatsinks. Care should be taken to ensure a good fit between the heatsink and the i.c. package, and the use of silicon grease or other thermal compound is highly recommended to ensure efficient heat transfer. No mica washers or insulating bushes are necessary, providing that the heatsinks do not touch each other. This is particularly important with ICl and IC2, since their packages are at different potentials.

Care must be exercised when tightening the regulator securing bolts, to avoid cracking the circuit board. Nylon nuts and bolts could be used to advantage in this position.

## CONNECTING PINS

Terminal pins are best for "offboard" connections, because they make disconnection and reconnection easier if it ever becomes necessary. If you plan to use these pins, now is the time to solder them in. After the terminal pins, the power supply components, capacitors and bridge rectifiers and then the i.c. sockets can be soldered in. You don't have to use i.c. sockets of course, but once again we would strongly recommend their use because they make device replacement and test so easy. If you don't use sockets, leave the i.c.s until last anyway. When all the sockets have been soldered in, check very carefully between their pins to ensure that no "solder-bridges" have occurred.

Now you can apply all the smaller components, resistors first, followed by the wire links, capacitors, and preset potentiometers. You may experience some trouble with the leads of the skeleton presets being too large for the p.c.b. holes. This can be cured by suitably enlarging the holes or trimming the lead thickness with sharp wire cutters or a file.

The audio output transistors should be positioned very carefully in accordance with Fig. 2.2. The hole positions
may seem awkward, depending on the type of transistor package you use, and so confirmation from the layout diagram and/or the circuit diagram should be sought.

At this point the board should be checked very carefully for inadvertent short circuits and open circuits, and also for correct component orientation. It is quite safe to plug the integrated circuits into their sockets, but care must be exercised with the cmos logic parts to avoid damage from static discharge. Safety is assured if:
(1) You do not work in an area with nylon carpets.
(2) You keep the cmos devices on their conductive foam or foil until the last minute.
(3) You make sure you, the circuit board and the cmos circuits are all at the same potential by doing your assembly on an earthed metal, or other conductive surface. (A large baking sheet or roasting tin is ideal!)
(4) You keep i.c. handling to an absolute minimum.


Fig. 2.3. Exploded view of the woodwork construction of the Console with a component drawer.
(5) If you are soldering your i.c.s in directly, you must remember to discharge your soldering iron bit to the conductive surface before each joint.
Following the above procedures will guarantee success, but cmos devices are not as fragile as they sound, so don't assume you have ruined an i.c. just because you accidentally break one or more of the rules, chances are you will get away with it! But who wants to risk valuable i.c.s?

When assembly is complete, the board can be set aside. If you can't wait it is possible to test the board at this stage, with the aid of external d.c. supplies and a temporary control hook-up. You will need two unregulated 20 volt a.c. or d.c. supplies, which can be connected (either way round) to the a.c. terminals on the bridge rectifiers D1 to D4 and D5 to D8 and a similar 10 volt a.c. or d.c. supply to connect to the a.c. terminals on D9 to D12 (again, either way round).

## CONSOLE CONSTRUCTION

The next stage of construction concerns the frame which forms the sides of the console. Cat all pieces as accurately as possible to the dimensions given in Fig. 2.3, keeping the edges square and sanding to a smooth finish. The side frame should be pinned and glued using a woodworking adhesive such as Resin-W, keeping the assembly square.

When the sides have dried properly, use the inside edges of the frame as a template to mark out the base. Cut the base to size and sand to a smooth finish, then drill the four screw holes in the two longer sides of the frame. These will be used to secure the base to the sides.

The finishing and attachement of the cross member should be left until the front panel has been cut to size.

## FRONT PANEL

The overall size and drilling details of the front panel are shown in Fig. 2.4. Scribe out the shape of the front panel and the hole drilling centres on a sheet of 1.5 mm aluminium and then cut this out with a nibbling tool such as Goscut or metalwork shears. At this stage the panel/frame fixing holes can be drilled and the panel screwed to the frame before final filing and sanding to achieve a perfect fit. Next remove the front panel and carry out the drilling for the terminals and controls. The larger cut-outs can be made with further use of the nibbling tool or by drilling multiple holes around the edges and then filing smooth and to size. It is advisable to ensure that all your front panel components are compatible with the given layout before drilling takes place because there is room for manoeuvre,


Fig. 2.4 Complete drilling details for the top panel of the Console. Dimensions in mm .
and non-specified components can be used if the panel layout is re-designed before drilling. In any event, hole sizes should be checked for compatibility, even if your components are superficially the same as those on the prototype.

## CROSS MEMBER

With the front panel holes and cutouts complete, the twin 13 amp switched socket and the rocker switch should be temporarily fitted and the assembly used as a guide to fit the cross-member into the plywood console. It should be mounted as close as
possible to the 13 amp socket, for which it acts as a support.

With the cross member properly located, it can be pinned and glued into position between the two console long side pieces. The case is now substantially complete, requiring only the construction of the component drawer, which will be described later.

This drawer is intended to be lined with conductive foam and used to house integrated circuits, but it can be left out of the design if not required, provided that its absence is taken into account before console construction is started.

To be continued


The maiority of simple transistor testers are very sensitive to variations in battery voltage. For example, a tester designed to operate from 9 V will usually read low by at least 33 per cent if the battery voltage falls to 6 V . Some testers require individual calibration, Some use expensive meters.
The present tester is simple, cheap and within its limits accurate. It needs no calibration and it is relatively insensitive to battery voltage variations. It measures the transistor parameter known as the small-signal current amplification factor or the forward current transfer factor and usually represented by the symbol $h_{\text {fe. }}$. (This is generally about 20 per cent greater than the large-signal or "d.c." amplification factor, $h_{\mathrm{FE}}$.)

## PRINCIPLE

The transistor under test (either $n p n$ or pnp as in Fig.1) is placed in a positive feedback circuit. The feedback is varied by switching in different resistances using Sl until the circuit just oscillates. The current amplification $h_{\mathrm{fe}}$ can then be read off the switch setting, within limits.

A selection of twelve feedback resistances gives twelve bands of current amplification. These bands are narrow enough ( 30 per cent each side of the middle-of-the-band value) to give a useful indication of $h_{f_{\mathrm{e}}}$ without the need for individual calibration. The overall range of $h_{f 6}$ covered is 10 to 1,000 , which spans practically the entire range of practical transistor gains.
The tester deals with both silicon and germanium bipolar transistors, $n p n$ or $p n p$. Tests are made at a collector current of about 1 mA and a collector voltage of about 3 V .

## CIRCUIT OPERATION

Transistor TR1 is a common-base a.c. amplifier with a current gain of almost exactly one. All the effective current amplification in the circuit must come from the transistor under test. This is connected as an emitter follower with a current gain of $h_{\mathrm{fe}}+1$.

Handy "Beginner" projects based on simple circuits and featuring a variety of building methods.


The a.c. output of this transistor is fed to the emitter of TR1 and appears virtually unchanged in strength at TRI collector. The current therefore divides between TR1 load resistance, R1 + R2 and whichever range resistance is in circuit. The portion which flows through the range resistance forms the base current of the test transistor and if large enough keeps the oscillation going.
If the range resistance is just low enough to permit oscillation the current gain of the test transistor is the range resistance divided by R2. Since R 2 is $1 \mathrm{k} \Omega$ this means that $h_{\mathrm{fe}}$ is given by the number of kilohms in the range resistance; for example, for a range resistance of about $100 \mathrm{k} \Omega$ $h_{\mathrm{fe}_{\mathrm{e}}}=100$, and so on.

Simple theory says that R1 + R2 should add up to $1 \mathrm{k} \Omega$ but various factors conspire to make the circuit "read low" and R1 is added to compensate for these. (It is ignored in calibrating the tester.) The " +1 " part of the gain of the emitter follower
conveniently disappears because it just compensates for the loading of R1 +R 2 by the range resistances.

## CONSTRUCTION

This project provided the opportunity of trying out an inexpensive plastic box which was seen at last year's Breadboard exhibition. This was described as a "potting box" and is a square, lidless box with two projecting rounded flanges which can be used as fixing brackets for a homemade Formica panel.

The particular "potting box" used for this project is larger than some other types and measures approximately $83 \times 63 \times 43 \mathrm{~mm}$. The depth of this particular size is useful for housing the range switch Sl.

In practice the resistors were not attached to the switch tags like the spokes of a wheel, as shown for clarity in the diagram of Fig. 2 but positioned vertically above the wafer. This reduces sideways spread and enables the common ends of the re-

Fig. 1. Circuit diagram of the Transistor Tester.

sistors to have their leads interconnected by twisting them all together and soldering instead of using separate linking conductors.
By using the usual small ${ }^{1} 4 \mathrm{~W}$ or $1_{3} \mathrm{~W}$ resistors and keeping the leads short the overall depth can be fitted into the box. (Note. Solder the connection to the central tag before attaching the resistors.)
It is an advantage to mount all the circuitry on the back of the panel and so avoid connections between panel and "inside". To achieve the required compactness the circuitry around the transistor TR1 was assembled on a small piece of 0.15 inch matrix stripboard having nine strips by 11 holes. The finished board is held in place by its connecting leads.

## SOCKETS

The jack socket SK1 for the crystal earpiece is also used to switch on the circuit when the plug is inserted. Many commercial jacks are equipped with "break" contacts rather than the required "make" contact but can generally be modified by bending the contact strips to the necessary shape.

At least two transistor sockets are needed one for $n p n$ (SK2) and the other (SK3) for pnp transistors. The Eagle TS10 socket used in the prototype has three contacts arranged like the most common small metal-cased transistors (TO 5 or TO-18 case with their lugs near the emitter lead-out) plus an extra contact near the middle. By connecting this extra contact to the one which takes the base leadout the socket takes some plastic transistors with in-line lead-outs and base in the middle.

Other types of small transistor with different lead-out configurations can usually be made to fit by bending their leads.

It is of course in order to add extra transistor holders wired for other lead-out configurations if desired. The base contacts are commoned with the existing holders and collector contacts of like polarity connected together, similarly emitter contacts of like polarity.

## USING THE TESTER

Plug the transistor under test into the appropriate socket. Plug in the crystal earphone, it must be crystal: a magnetic earphone will not work. Turn S1 until a position is found where the oscillation just stops. The range marking indicates the upper limit of $h_{\text {fe }}$. The next lowest range where oscillation just starts, gives the lower limit. So if the circuit oscillates on " 120 " but not on " 180 " $h_{50}$ lies in the range 120 to 180 .

If no oscillation is obtained either

## Components

Resistors

| R1 | $47 \Omega$ | $R 11$ | $120 \mathrm{k} \Omega$ |
| :--- | :--- | :--- | :--- |
| R2 | $1 \mathrm{k} \Omega$ | $R 12$ | $180 \mathrm{k} \Omega$ |
| R3 | $300 \Omega$ | $R 13$ | $270 \mathrm{k} \Omega$ |
| R4 | $10 \mathrm{k} \Omega$ | $R 14$ | $470 \mathrm{k} \Omega$ |
| R5 | $10 \mathrm{k} \Omega$ | $R 15$ | $680 \mathrm{k} \Omega$ |
| R6 | $15 \mathrm{k} \Omega$ | $R 16$ | $1 \mathrm{M} \Omega$ |
| R7 | $22 \mathrm{k} \Omega$ | $R 17$ | $1 \mathrm{k} \Omega$ |
| R8 | $33 \mathrm{k} \Omega$ | R 18 | $1 \mathrm{k} \Omega$ |
| R9 | $56 \mathrm{k} \Omega$ | $R 19$ | $3.9 \mathrm{k} \Omega$ |
| R10 | $82 \mathrm{k} \Omega$ | R20 | $3.9 \mathrm{k} \Omega$ |
| All | 1 W carbon $\pm 5 \%$ | except |  |
| R2 which is $\pm 2 \%$ |  |  |  |

## Capacitors

C1 $0.01 \mu \mathrm{~F}$ polyester
C2 $0.33 \mu \mathrm{~F}$ polyester
C3 $10 \mu \mathrm{~F} 10 \mathrm{~V}$ elect.
C4 $10 \mu \mathrm{~F} 10 \mathrm{~V}$ elect.
Semiconductor
TR1 BC108B silicon npn

## Miscellaneous

S1 1 pole 12 way rotary switch SK1 3.5 mm jack socket
SK2,3 Small transistor holders (2 off, see text)
B1 9 V PP3 battery
Stripboard, 0.15 inch matrix 9 strips by 11 holes; plastic "potting" box, $83 \times 63 \times 43 \mathrm{~mm}$ (see text); Formica panel $120 \times 75 \mathrm{~mm}$; screws for fixing panel: one pointer knob; battery connector to suit B1; crystal earplece with 3.5 mm plug.
the transistor is a dud or of very low gain or is incorrectly connected. Protection resistors are included in the circuit to prevent damage from incorrect connection. An "unknown
quantity" transistor can be tried in different positions and polarities to establish its polarity and lead-out connections.

Some transistors oscillate when the collector and emitter connections are reversed; that is they work in two positions. In this case the position which gives the higher gain is the correct one.

## CONTINUOUS CALIBRATION

The tester relies on resistor tolerances for its accuracy. Even with the worst possible combination of highlimit and low-limit resistors $h_{\text {fe }}$ should still be indicated within 35 per cent, which is a lot less than most manufacturing tolerances.

For some purposes (such as matching) a continuous adjustment of the range resistance is preferable to switched steps. This can be arranged (at the cost of having to calibrate a variable resistance) by substituting for the switched range resistors a 1 megohm carbon track potentiometer connected as a variable resistance.

For covering a wide range of $h_{f e}$ a log. law or inverse log. law potentiometer is best, despite its erratic calibration. For a narrower range such as 11 to 1,000 , a linear potentiometer may be used to cover the entire range of $h_{f e}$ but it will not be accurately readable at the low end.

The principle of improving discrimination by restricting the range can also be applied to the circuit with S1. If an overall coverage of 100 to 820 were acceptable the twelve resistances could then be $100 \mathrm{k} \Omega$ through to $820 \mathrm{k} \Omega$ as in the standard "E12" series, giving 20 per cent (that is 10 per cent each side of nominal mid-range value) increments.



Electronic components are manufactured in all sorts of different shapes sizes and colours and each marked with a type number, and where applicable, values.

Components marked with values include resistors, capacitors, inductors, potentiometers, Zener diodes.

These markings are either alphanumerically printed on the body or "colour coded", the latter usually appearing as coloured bands or dots.

## RESISTORS

A typical colour-coded resistor is shown in Fig. 1. You will note there are four bands (sometimes a pink, fifth band is included to indicate a high-stability resistor) displaced towards one end of the body. A table for "decoding" these bands appear in Table 1.

Begin decoding with the band nearest to the body end.

The first band gives the most significant digit of the value, with the second band producing the next most significant digit. The third band tells you the factor with which to multiply the first two digits to obtain the nominal value in ohms.

The fourth (and last) band provides information regarding the tolerance about the nominal value. This is a percentage figure and tells you the maximum difference to expect from the nominal value.
colour, but this is soon apparent from the width of the bands.

Unlike resistors, capacitors have a fifth band which informs the user of the maximum a.c. voltage that may be applied before destruction or breakdown of the device occurs.


For example, a C280 capacitor with band colours (from top) reading yELLOW, VIOLET, ORANGE, BLACK, RED, has a value of $47 \times 10^{3} \mathrm{pF} \pm 20 \% 250 \mathrm{~V}$; $47 \times 10^{3} \mathrm{pF}=47,000 \mathrm{pF}$ which is more usually written as $0.047 \mu \mathrm{~F}$ (microfarads).

Older types of ceramic disc and tubular capacitors are dot coded as shown in Fig. 3 and are decoded by Table 1, second section.


## TANTALUM CAPACITORS

Some tantalum bead capacitors use a colour code system, see Fig. 4. There are in fact two similar systems although that at (a) is more common. The code unit is microfarads ( $\mu \mathrm{F}$ ) and the working voltage in volts ( V ).

For example, a type (a) tantalum capacitor with zone coding: blue, GREY, WHITE, GREEN, has a value equal to $6 \cdot 8 \mu \mathrm{~F} 16 \mathrm{~V}$.

The tolerance of tantalum capacitors is usually $\pm 20$ per cent.
Tantalum capacitors are polarised and must be connected in circuit the correct way round to avoid destruction.


Table 1. Composite resistor and capacitor colour code "decoding" table.


# MICROPROE 

The data-bus carries parallel binary data to and from the memory and peripherals. It is a bi-directional bus, and for most microprocessors it is eight bits "wide". (That is, to wire it up, you need eight wires!)
The address-bus is a unidirectional bus driven by the microprocessor itself, and it carries parallel binary information which represents the "address" of the unique location in memory with which the microprocessor wishes to communicate. The "width" of the address-bus determines the range of unique memory locations which can be addressed. A common width is sixteen bits, giving access to 65 , 536 ( $2^{16}$ ) separate locations, each of which may contain an eight-bit data value.
The control-bus is the name usually applied to the assorted control signals which are sent to, or received from, the memory and peripheral components of a system. Each individual control bus line will have its own specific significance, and examples are DBE (Data Bus Enable) and vma (Valid Memory Access).
The nature of control-bus lines, and the control-bus width, varies from chip to chip, whereas the binary symmetry of the data and address buses is a standard feature of most microprocessor chips.

## MEMORY

Memory is an essential part of any microprocessor system, it holds not only the data to be operated on, but also the program which tells the micro' what operations it must carry out.
Sometimes data and programs are segregated into Read/Write memory and Read Only Memory respectively, but this isn't necessarily so, since data can be stored in rom and programs in ram (RAM is a rather unfortunate shorthand for Read/Write Memory), where this is useful.

We will be examining memory devices in more detail in future articles, but for the moment just think of this important system resource as a series of pigeon holes, each of which has its own binary reference number, or address, and the ability to store one word, (a word is a parallel collection of bits) of either data or program instructions.

## INPUT/OUTPUT

The last system ingredient we need to consider is what I have called, in Fig. 2.1, Input/Output. Obviously a microprocessor which is unable to communicate with the outside world is worse than useless. Inputs and Outputs in the form of switch closures, keyboard data, lights and printed text, are the bread and butter of most systems. They are also the only way the microprocessor has of receiving instructions and delivering the results to its human masters!
Input and Output circuitry comes in many shapes and sizes, some very simple (eight toggle switches or eight lamps for example) and some quite complicated (an interface for a printer or or a tape cassette for example).
Once again, we will be examining $\mathrm{I} / \mathrm{o}$ as it is called in future articles and in more depth. But now, back to the Prima Donna of the system, the microprocessor chip itself!

## THE MICRO' CHIP

To start with, let's zoom in on a microprocessor. First, we see a plastic or ceramic dual-in-line package; it has forty pins and is 0.6 inches wide and about two inches long. The pins are actually the visible part of a gold-plated "lead-frame" which appears on closer inspection to radiate from the very centre of the package.

At the focus of this golden tracery is an almost insignificant sliver of a shiny metallic material. Closer still we can see that this sliver is roughly square in shape, measures about 0.25 inch on each side and is connected to the leadframe via square pads around its peripherary and spidery links made of fine gold wire.

Through a magnifying lense, we can see that the surface of this sliver, now revealed as the silicon chip itself, is criss-crossed with an aluminium interconnection pattern
of breathtaking complexity! At this point the information that there are more than 5,000 individual transistors on the chip seems to have the ring of truth.

Further study reveals that the interconnection pattern forms regular geometric arrays on certain areas of the chip's surface. These multi-transistor arrays obviously form the separate functional blocks which go to make up the complete microprocessor. But what blocks are required and what do they do? At this point our eyes fail us. Only the chip makers themselves can recognise the purpose of an integrated array by its appearance, we must content ourselves with a simpler model!

## A FUNCTIONAL MODEL

The block diagram Fig. 2.2 shows, in simplified form, the sort of circuit blocks which are integrated on to a single silicon semiconductor chip to form a microprocessor. This is of course a functional model of a microprocessor chip; it says nothing about the relative complexity of each block, nor does it fully describe the necessary block interconnections.

The internal data bus used in this diagram can be considered to be an "everything" bus, which, for our convenience, can carry binary data of any necessary word length, in any direction. In the microprocessor chip itself the designers have to provide a whole collection of buses to achieve the same result!

## TIMING AND CONTROL

On the left of the diagram is the important Timing and Control section which produces all necessary internal and external control signals together with clock or strobe pulses to ensure that all parts of the system act in synchronism. Exactly which control signals are produced is determined by
(a) A fixed time sequence
(b) The Control bus inputs and
(c) The contents of the Instruction register.
By feeding the instruction register with a regular diet of new binary words, Instruction words in fact, we can control the resources within the microprocessor chip, and hence the entire system, in a sequential fashion.

A sequence of instruction words is normally called a program, and this can be held outside the microprocessor chip in ram or rom, as discussed earlier.
To get instructions from the memory and into the Instruction register, the Timing/Control section of the microprocessor generates a sequence of control signals to implement what is known as an "Instruction-cycle."
The first part of an instruction cycle is called a "Fetch", because during this period an instruction word is "fetched" from memory.

The second part of the cycle is referred to as an "Execute", because during this period the control signals generated depend on the nature of the instruction which


## MICROPROFILE: THE NATIONAL SC/MP



Fig. 2.3. Block diagram of the National SC/MP microprocessor.

The SC/MP microprocessor is a fairly simple eight-bit device, intended mainly for controller type applications. It was originally fabricated using the cheaper PMOS technology, but is now made in NMOS which means it can operate from 5 volt supplies and is faster too. The chip has proved popular with microprocessor hobbyists because of its ease of use and low cost, and it is currently used in the Bywood "SCRUMP1" kits and in the Science of Cambridge MK14, see photo.

One nice feature of the SC/MP is the provision of an on-chip clock oscillator, so that only a crystal is needed externally. One major problem is that the address bus is only 12 bits wide and can therefore directly address only 4096 (212) memory locations. Another four bits is sent out on the data bus during strobe time, but this extension to 16 bits is not incremented automatically and has to be dellberately changed by program instructions. This in effect splits the $64 \mathrm{~K}(\mathrm{~K}=1024)$ memory space up into 16 4K "pages", where the current page number has to be selected by the programmer.
The chip has one eight-bit accumulator and also has the rather unusual feature of an extension register, which among other things is used to implement a serial (bit by bit rather than word by word) input/output channel. Serial 1/0 is used for things like teletypes and cassette storage, so having this facility available on chip can save a lot of external hardware.

Four 16 -bit registers are provided (called "pointers" by National because they can be used to hold a value which points to an address in memory), and one of these is used as the program counter. The remaining three pointers can also be used to hold two data words, rather than a single 16 -bit address, because each eight-bit register half is separately accessible.

The instruction set of this microprocessor is rather basic in comparison to other eight-bit chips, but this can be an advantage for beginners who find it easier to learn!


One unusual and useful feature is a DELAY instruction which causes the chip to pause for a time count which can be selected by the programmer. Accurate time periods can easily be generated with this instruction, provided that a crystal is used with the on-chip clock oscillator.
SC/MP is housed in a 40 -pin d.i.l. package and is readily available from numerous advertisers. Remember that to build a system using any microprocessor you will need a number of other components such as memory and power supplies, so it may be advisable either to buy a kit, or to wait until you have read the rest of this series before committing any hard earned cashl
was fetched, so that the microprocessor can be made to carry out the wishes of the programmer.

## PROGRAM COUNTER

So far so good, the microprocessor can fetch instructions and even execute them. But where does it look for its instructions and how does it know what order to execute them in?

To take this step, we need to consider one more block in Fig. 2.2 , the Program Counter. The Program Counter (P.C.) is a register which holds a binary word, rather like the Instruction register, but it has the extra facility of automatic incrementing or "counting" logic so that whatever binary number is loaded into it can be stepped up by a count of one after each operation of the FetchExecute cycle.

The contents of the Program Counter are sent out on the Address bus during the Fetch activity and are decoded in the memory circuits and used to select the location of the next instruction to be executed.

To start a microprocessor off on the right foot, a Reset signal must be applied to set up starting conditions. One of the things the Reset signal does is to clear the Program Counter to zero, and this means that program execution always starts at address zero and increments up through memory when left to its own devices.

What this means to us, the users, is that we must ensure that our first instruction is located at address zero, so that the microprocessor comes under our control immediately after Reset.

To add a little spice to programming, there are several instruction types which allow the contents of the Program Counter to be modified or replaced by the programmer, and these instructions can be used to force a "Jump" out of the normal sequential flow of instructions when necessary. We will see how useful this can be in later articles.

## CHIP RESOURCES

We can now get instruction words from memory and let them influence the generation of control signals, but we haven't seen them do anything particularly useful yet. What we need to look at next are the remaining chip resources
and how they can be made to do useful work.
What we have left in Fig. 2.2 are the Register Array and the Arithmetic and Logic Unit (ALU), and these are the key to the power of the microprocessor.
To do useful work, the microprocessor must be capable of carrying out instructions to:
(a) Manipulate data at the bit and word level,
(b) Carry out simple binary arithmetic operations such as the addition or substraction of one word from another,
(c) Perform logical operations such as AND and OR on a pair of words, and last but not least,
(d) Test bits or words for certain conditions such as positive, negative, or zero, and to use the result of such a test to decide what part of a program to do next.
All of the above operations use one or more of the registers and the Arithmetic and Logic Unit. A register is a storage area which will hold one word of binary data. Registers differ from ram locations (which also hold one word of binary data) because they are:
(a) More easily accessed by a program because they have a special, limited address range.
(b) More capable, because they have their own set of dedicated instructions which may allow them to be directly incremented, decremented, tested and shifted. (Memory data has to be loaded into a register before it can be manipulated in the same way.)

## REGISTERS

Most microprocessors have one or more special registers called accumulators, which are the most versatile of all. An accumulator is often the implied source of one operand in an instruction, and also the implied destination for the result. For example the instruction line:

> ADD FRED
means "Add the contents of the main memory location known as FRED to the accumulator register, and store the result back into the accumulator."
The registers within a microprocessor chip can also be used to
form addresses for memory reference operations. In a microprocessor with an eight-bit word length, a pair of eight-bit registers can often be used together to form a 16 -bit address.
In other cases special address registers called Index-registers are provided exclusively to hold and to step through, memory addresses.
The difference between general or Index registers being used to hold addresses and the Program Counter (which also holds an address) is that the P.C. holds the address of the next instruction while the other registers hold the addresses of data to be used during the execution of an instruction. The contents of either can appear on the address bus, the P.C. during Fetch and the other during Execute.

## ARITHMETIC AND LOGIC UNIT

The Arithmetic and Logic Unit (ALJ) can be thought of as the "Engine Room" of the microprocessor because it contains a complex collection of logic circuitry to carry out the activities demanded by Arithmetic. Logical and Manipulative instructions, under the control of the Instruction Decoder.
In an eight-bit ALU there will be at least eight binary full adders, detection logic for zero, positive, or negative data values, Logic to shift bits right or left, logic to detect carry or borrow conditions, and lots more.

Associated with the alu there is a special register used to hold the results of tests. The length of this register depends on the number of conditions which can be tested, because one bit is used to "flag" the result of each test.

All Flag Registers, as they are called, have one bit for arithmetic carry between words, and other bits can signal the arithmetic sign of an aLU result, the fact that the contents of an accumulator are zero, and so on.

Information on individual microprocessors can be found in their respective data sheets. They all have their strengths and weaknesses and often some strange idiosyncrasies! Why not have a look at the data on the National SC/MP chip and see if you can find all of its facilities, as I have described them?

To be continued


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MAY ISSUE ON SALE FRIDAY, APRIL 20

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Recognising the tremendous thirst for further knowledge on the understanding and practical applications of microprocessors Texas Instruments have opened a Microprocessor Training Centre at its plant in Bedford.

Heading the new training school is Mike Hughes, Training Manager at II Supply Division. He commented: "Engineers from all industries are finding it necessary to become familiar with microprocessing techniques, but it is difficult for many of them to find the time or opportunity to do so.

## THE FUTURE

The new training centre will alleviate this problem with a series of courses designed as short but intensive training modules with the emphasis on 'hand-on' training."

The centre is designed to give a high teacher-student ratio, and is equipped with four complete sets of hardware to support the practical sessions.

The first courses available at the centre include a special low-cost two day "Introduction to Microprocessing" course. This serves as a starting point for anyone who has only minimal knowledge of logic gates and storage elements, and provides a firm grounding in microprocessor technology.

Run on a strictly "first to enrol first to be served" basis, the courses are open
to all interested parties Engineers can enrol at any level in the course structure, dependent on their requirements and current knowledge of microprocessors.

The courses will be regularly updated to keep pace with the rapid progress in microprocessor technology and applications.

For further information on proposed courses readers should write to: Microprocessor Training Centre, Texas Instruments Ltd, Supply Division, Manton Lane, Bedford MK41 7 PA .

## Market Trends

British manufacturers of small-screen portable monochrome TV's report a 66 per cent upsurge in deliveries with over half a million sets supplied last year. But larger sizes of monochrome sets were less popular with a decline in deliveries from 159,000 to 134,000 . Deliveries of colour sets were on a level with 1977.

Clock radios were popular with big increases in sales but the fastest growth area was in videocassette recorders (VCRs) which quadrupled sales to 80,000 units last year. What a pity they all had to be imported!

## CITIZENS ARREST

The prospect of Citizens band. (CB) radio in the UK received another knock with reports that the Association of Chief Police Oflicers are at best lukewarm, at worst decidedly anti-CB.

Fears of continuous abuse of such a privilege appear to be the chief reason, including its use by criminal elements.

## JUST THE JOB FOR MICRO'S

A recent announcement by the Minister of State for Industry, Mr. Alan Williams, of a 57 m Government aid for
the construction of a new manufacturing plant should bring up to 1,100 new jobs to the high unemployment area of Merseyside.

The plant is for the manufacture of microelectronic devices and is to be built by GEC Fairchild Ltd, a jointly owned subsidiary of Britain's GEC and the Fairchild Camera and Instrument Corporation of the USA. The plant is being erected on a site made available under the Community Land Scheme at Neston, Cheshire.

This project is part of the Government's strategy to couple its vast investment in new technology to help establish jobs in arrears of high unemployment.

## ghips on the line

Control switching on British Rail's Midland Region suburban lines from London to Bedford is to be monitored by a twin microprocessor system supplied by GEC-Elliott Process Automation under a $£ 100,000$ contract.

This is the first time MPUs have been used by BR for remote control of traction power supplies.

## Talkback

Automatic telephone answering machines are now quite common. Ansafone, a leading manufacturer has now produced a machine allowing the owner to tele-

Dr. R. W. Burns, in a talk at the IEE recently, reminded us that the first patent for a colour TV system was taken out in 1895 and that a shadowmask tube was patented in 1938. Ideas were not lacking but it was many years before the technology was able to catch up and make colour TV for all a practical reality.

## Electronics Bazaar

A new show, The Great Britain Electronics Bazaar, is to be staged at London's Alexandra Palace between June 20 to 30 . It will be aimed at' the electronies hobbyist and admission is free to all those who register in advance to attend the show.
phone from anywhere in the world and using a special personalised code activate the machine to replay all the recorded messages and to record, if required, instruction or orders.

This system, the mark-7, has obvious advantages for the long distance traveller who can access the machine at any time in the 24 hours from any time zone.

## -RECRUITING-

The British semiconductor manufacturer INMOS has started a full-scale recruiting campaign for the technical HQ at Bristol. The plan is to develop MPUs in the UK and complementary memory devices in a parallel operation in the USA.

The location of the four production plants has not yet been announced but are expected to be in geographically dispersed areas scheduled for industrial development.

## . . . from the World of Electronics

## BUSINESS CALL

The office phone of the future, with the sort of "extras" executives usually only dream about, will become a reality next year when the Post Office launches a new system.

Known as small business system (SBS), this new phone will harness the power and flexibility of microprocessor control to offer many more facilities over those of ordinary
telephones.

Typical facilities to be provided by SBS include: Hold an incoming call to make a call on the same phone to another phone on the system (and transfer the call to that phone if necessary). Automatic diversion of incoming calls to another phone on the system so that calls can be answered in someone's absence. Executive break-in on internal calls, allowing someone to cut in on an existing conversation to reach someone urgently.
Conference calls, enabling people on up to six phones

## On the road

The EMI-Scanner 7000 series of advanced computerised X-ray equipment is being taken on a four-month European tour by the Medical

## ANALYSIS

## COMMUNICATING WITH LIGHT

What could be the biggest breakthrough in telecommunications since the original invention of the electric telegraph in the early 19 th century is now becoming a reality. Instead of using a metallic wire and an electric current to carry intelligence from one point to another, why not use a modulated light beam and convey the light through an optical duct?
A light beam is capable of carrying vast amounts of information expressed in terms of bits per second. Far more than radio waves, even the microwave systems used in space satellites and from those horn antennas which grace the upper reaches of the Post Office towers in London and other great cities.

Serious work on optical fibre communications systems started in the mid-1960s with the UK in the forefront in Europe with work at STL at Harlow and in the Post Office laboratories. It was an uphill slog involving the development of low-loss fibres and methods of manufacture, the laser and l.e.d. transmitters, the photodiode detectors. After some ten years of laboratory development, experimental systems are now undergoing field trials in many parts of the world. What is more, they seem to be successful.

What is exciting telecommunications engineers throughout the world is that now we have learnt how to make fibreoptic cables they look like being cheaper, lighter, more flexible and yet just as rugged as their metal counterparts. A cable with eight fibres can carry 8,000 two-way telephone conversations. Moreover, the very wide band-width available means that you could have video conferences for business people over telephone lines and more versatile cable TV services for the home

Brian G. Peck
on the system to talk together. Storage and automatic calling of frequentlycalled numbers at the touch of a button. Direct calling between phones on the system for internal office communication.

The basic system can take up to ten exchange lines and serve up to 30 phone exten-sions-but for the smaller company or business office it need involve no more than two lines and, say, ten phones, with the minimum of extras. The system is designed to grow with the


Division of EMI. The $40 f t$ trailer of the demonstration vehicle has two-air-conditioned compartments, one for discusion, the other housing a diagnostic viewing console.

Although sales to the US have fallen away due to spending cuts by American hospitals, the EMI-Scanner is doing well elsewhere in the world, especially in West Germany. Twenty-five systems were sold in a threemonth period.

## New TTL family The possible replacement

of cmos is just one of the many areas of impact that Texas Instruments foresee for their new range of Schottky TTL devices.

This claim was made at a recent press conference announcing the introduction of a Texas third generation TTL family.

## HOME RUN

A microprocessor-controlled electronic baseball game has been introduced to the UK by Micro Electronics Ltd. It uses l.e.d.s to simulate the movements of players and the ball. Sound effects include cheers for a hit and booing (actually a buzz) for an "out".
A feature is that the players can be made to tire during the progress of the game and a realistic alphanumeric score board gives running totals and other indications of the progress of the game.



Fringe Members

THE other day a friend of mine came out with an extraordinary statement. He told me that the devotees of Model Railways were far more numerous than those of Electronics. I must say I very much doubted that statement but I think I would have had quite a job disproving it, because of the difficulty deciding who were the genuine Electronic Hobbyists. In our hobby there are so many fringe members. For example is the chap who makes an Electronic Flash a genuine electronic enthusiast? With the model railway buffs it is more clear cut.
1 rather went off Model Railways ever since a colleague invited my wife and 1 to see his layout. He had it going round a huge table and when we were seated, he said "You are now going to have a rallway tea". The goods trucks were loaded with comestibles and the train set in motion. The idea being, that when it passed you, you took out anything you fancied.

Unfortunately, before it reached us it passed by three small voracious thugs which my friend, in a moment of misguided enthusiasm called his offspring. By the time it reached us it was denuded of everything except two sticks of stringy celery. We left the table with empty stomachs and long faces.
However, as the indigenous African native said when asked how he happened to be in the Judges hen yard, "Well sah, I must have digressed". To get back to electronics the range of TV electronic childrens games is truly impressive, both in number and sophistication. Aeroplanes that fly across a blue sky and drop bombs and anti-aircraft guns that can be aimed at them and shoot them down.

I was discussing this with a retailer friend who did good business over Christmas by selling the parts for a small Crystal Set. He said "I wonder if the children who are given these
expensive toys, really get as much fun out of them as the little lad with an inexpensive crystal set kit, who puts it together and enjoys the thrill of hearing it actually workl I do not think they do! I must say I am inclined to agree with him. On a purely practical level, the latter is much more likely to be a convert to the hobby than the former.

## Readers Problems

Being in the trade, I sometimes feel I should air customers grievances, because although I am pleased to report that we receive surprisingly few complaints, I always have the nagging suspicion, that the same thing may have upset other customers, who just could not be bothered to write. If this is so, then clearing up one problem may set other customers minds at rest.
The first point I would like to make is this. If you suffer a long delay on the arrival of your goods, make sure it is not the Post Office, before you throw the book at your supplier! My house is only eight miles away from our Editors Office, and yet it sometimes takes a week for my letters to reach him.

Sometimes goods are delayed because the supplier himself is held up by the manufacturer, and this brings me to the second point. Customers are sometimes surprised and indignant, because we have paid their cheque into the Bank before they have received the goods. Let me assure all customers, that it is done from the kindliest possible motives. That is, by paying it in promptly the customer has proof that his order has arrived safely.


BY D. P. NEWTON


## ACROSS

1 Basic unit $(6,5)$
7 Transmitter, but not commercial?
9 Circuitous delay from a reaction.
10 Dig up and disconnect dangerously.
11 Touched for electrical purposes.
13 Deep and noisy channel.
14 Communications code for one-to-one connections $(9,6)$
16 Lengthy unit.
17 Extremely short-tempered with certain meter-like connections $(4,5)$.
19 Devices for component privacy?
22 Spectral schizophrenia, best known to be yellow.
25 Trial.
26 This musical device is without analytical ability.

## DOWN

1 Aerial elevator.
2 This far and no further! Unless another connection is made.

3 False god.
4 Intensely intelligent.
5 Lots everywhere make a jump.
6 Temporal location on a daily basis.
7 Coat hanger from a telephone.
8 Emitted from a negative electrode in a vacuum under high tension $(7,3)$.
11 Sharp scholarly deed in making a disc $(3,1,6)$.
12 Core and all in a fruity way.
13 By-pass.
15 Transistor on two legs with its bottom knocked out.
17 Prophetic imagery on the TV.
18 A hot salad dish in the radar aerial?
20 Precipitation generally.
21 A pair is needed for the phones.
23 Runs to the pots (Anag.).
24 Rip a sad drip.
Solution on page 248


# KITS FOR SOUND EFFECTS AND OTHER PROJECTS 



GUITAR EFFECTS PEDAL (P.E. July 75) Modulates the attack, decay and fliter characteristics of an audlo sisnal not only rrom a guitar but from any audio source prodified by manual controis. Possibly the most interesting of all the low-priced sound effects units in our range. Circuit does not duplicate effects from the Guitar Overorive Unit Component set with special foot operated switches Alternative component set with panel switches CUITAR EREQUENCY DOUBLER
(P.E. Aug. 77)

A modified and extended version of the circuit published. GUITAR OVERDRIVE UNBT (P,E, Aug. 76) Sophisticated, versatle Fuzz unit, including variable and the attack and decay and also providing filtering. Does not duplicate the effects from the Guitar Efiects Pedal and can be usod with it and with ouher efectranic instruments. E 6.89
component set using duai rotary poi $\begin{array}{ll}\text { Component set using dual rotary por } & \text { 玉f: } 62\end{array}$ GUITAR SUSTAIN (P.E. Oct. 77) Maintains the natural attack whilet extend Component set, PCB and WIND AND RAIN UNIT
A manually controlled unlt for producing the above-named sounds.
sounds.
COMPONENTS SETS include all necessary resistors, capacitors, semiconductors, potentiometers and grans. formers. Hardware such as cases, sockets but most of these may be bought separately 20\% DISCOUNT VOUCHER (EEE4) TERMS: Goods in current adverts \& list over $E 50$ goods value (excl. PAP \& VAT). Correctly costed. C.W.O., U.K. orders onty. This voucher must accompsny order

## PHONOSONICS

MAIL ORDER SUPPLIERS OF QUALITY PRINTED CIRCUIT BOARDS, KITS AND COMPONENTS TO A WORLD-WIDE MARKET.

VOICE OPERATED FADER (P.E. Dec. 73)
For automaticaily reducing music volume during "talk-over" -particulariy useful for Disco work or for home-movie shows. PHASING UNIT (P.E. Sept. 73)
A simple but effective manually controlled unit for introducing A simple but effective manually controlied uniti Component set (incl. PCB) $\quad$ E3.20 PHASING CONTROL UNIT (P.E. Oct. 74) For use with the above Phasing Unit to automatically control the rate of phasing. Componentsset (ingl, PC
TREMOLO UNITT TREMOLO UNIT
Based upon P.E. Sound Design circuit Component set (incl, PCB) IT (P,E. Apr, 76 TREBLE BOOST UNIT (P.E. Apr. 76)
Glves a much shriller quality to audio signals fed through it.
The depth of boost is manyally adjustable.
WAlL-WAH UNIT (P.E. Apr. 76 )
The Wah-W $h$ effect produced by this unit can be controlled manually or by the integral automatic controller. Componant set (incl. PCB
(P, E, Mar, 77
AUTOWAH UNIT (P.E. Mar. 77) 83.63
Automatically produces Wah-pedal and Swall-pedal sounds ach time a new note is played. Component set, PCB, speclal foot switches

## 

FUZZ UNIT
Simple Fuzz unit based upon P.E. "Sound Design" circuit
P.E. TUNING FORK (P.E. Nov. 75)

Produces 84 switch-selected frequency-accurate tones. A Produces 84 switch-selected frequency-accurate tones. A for tuning acoustic or electronic musical instruments. Maín component set (incl. PCB) SYNTTHESISERER TUNING INDICATOR

## (P.E. July 77)

A simple -octave frequency comparator for use with synhesisers and other instruments where the full versatility of the P.E. Tuning Fork is not required.
Component and PCB (but excl. sw.) (OE Apr 77 ) 45
Automatically controls sound output to within a preset tevel Automatically controls sound output to within a preset level,
E8-58
Component set (incl. PCB) CONSTANT DISPLAY FREQUENCY

## METER (P.E. Aug. 78)

A 5 -dioit frequ. Aug. 78 tor 1 Hz to 99090 Hz with $=1 \mathrm{~Hz}$ sampling rate, Readout does not count visibly or filcker due to display blanking.
Printed circuit board
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MOST car owners know that it is very bad practice to leave the choke control pulled out for longer than necessary. Doing this habitually has two bad effects. Firstly, and most immediately, the fuel consumption rises alarmingly. Secondly-in the longer termengine wear is greatly increased due to the extra fuel delivered by the carburettor washing the protective oil film from the cylinder walls.

Short and long term interests are protected by this project which automatically signals the driver when the choke control remains out after the engine has reached a predetermined temperature.

The project is suitable for both positive and negative-earth
vehicles and requires very little mechanical aptitude to fit it.

The circuit is provided with two sensing devices. The first is a microswitch at the choke control which is in the main battery line and switches on power to the circuit as soon as the choke control is moved out a little. Secondly, there is a thermistor which causes the circuit to activate and the warning lamp to light when the temperature of the engine reaches a certain level providing, of course, the choke control is out (i.e. choke is in use).

## CIRCUIT

The circuit diagram of the Choke Warning Device is shown in Fig. 1 and uses an operational
amplifier (op-amp), IC1. The cheapest type-the 741-is specified. For those constructors who have not used operational amplifiers before, a much-simplified description is included. The operational amplifier, which is housed in an 8-pin d.i.l. package, has two inputs and one output as well as positive and negative power supply connections. The input to pin 2 is called the "-" or "inverting" input whilst the input to pin 3 is called the " + " or "non-inverting" input. The output is at pin 6. If the non-inverting input is at a higher voltage than the inverting input, the output will high, otherwise it will be low. These voltages are measured with respect to the earth (negative) line.

## CIRCUIT DESCRIPTION

In the circuit of Fig. 1 the inverting input voltage is obtained from the slider of the potentiometer VRI which is connected between supply positive and negative. In this way any voltage between zero and full battery voltage (nominally 12 volts) may be supplied to pin 2.

The voltage to the non-inverting input is derived from the potential divided formed by the fixed resistor R1 and the thermistor RTH1 which has a negative temperature coefficient of resistance, that is to say, its resistance reduces as the temperature of the device rises. The thermistor will be remote from the rest of the circuit where it can sense the temperature of the engine.

With VRI correctly adjusted, the output from the op-amp will be high at and above a certain engine temperature. This will only be indicated on LP1, of course, if the choke control is not in use the circuit does not receive power and LP1 is off.

As the output from the op-amp is not sufficient to operate a filament panel light the rest of the circuit is designed to do this. It consists of two transistors connected as a Darlington pair. This gives a very sharp response. When the op-amp switches on, it turns on TR1 which turns on TR2 and hence the indicator. When the engine reaches a certain temperature, then, the indicator lamp will switch on sharply. It will be noted that the variations in voltage which always occur in car battery systems are of no consequence.

Preset VR2 is provided to match the output from the op-amp to the Darlington pair. This will be set to give the correct operation since there are variations in transistors even of the same type.

The panel light will be chosen to blend with the rest of the equipment on the dashboard and can be a 12 volt type rated at up to 3 watts. It may be mounted anywhere to give a neat appearance although a conspicuous position is needed. The author used a panel indicator of the throw-away type. These are particularly small and neat but the bulb cannot be replaced.

The author drilled a very small hole in the position illustrated in Fig. 2. An ordinary lever arm microswitch was then modified by bending the arm very gently then filing the end to a needle.
A suitable bracket was made out of aluminium to support the switch behind the dashboard in such a way that the filed end protruded through the hole a short distance. The switch was so positioned that the choke control knob just switched it off when it was pushed fully in. This may not be possible with some cars.

In more difficult cases the rotary type of microswitch which is


Fig. 1. Complete circuit diagram of the Choke Warning Device.


## MICROSWITCH

The microswitch at the choke control presents the greater problem and the constructor is strongly advised to check his particular car to make sure that it is possible to fit it before building the actual circuit.

Although certain models and light vans have a lever-operated choke control which lends well to direct operation of a microswitch, most cars have a knob which is pulled out from the dashboard.
operated by a piece of wire may be considered. The controlling wire may be bent into a variety of shapes so that the switch may be sited conveniently. In this case care must be taken in choosing suitable wire.
In all this work one thing must be borne in mind. The action of the microswitch must on no account interfere with the operation of the choke control. The control knob must be able to return to its "off" position without obstruction. Only when the constructor is certain that the job can be done should he continue.

As stated previously, the microswitch will switch off when the lever is held in. This means that normally open contacts will be used. The correct contacts may be found by checking with a simple battery and bulb circuit but there is often a diagram of the contact


Fig. 2. One method of mounting the microswitch.
arrangements on the body of the switch itself.

## THERMISTOR

The thermistor is a very delicate component and must be adequately protected. At the same time it must efficiently pick up engine heat. When considering any other method than that suggested it must be remembered that cool air flows freely in the engine compartment so unless the thermal contact is efficient the device will give all sorts of false results depending on the speed of the car. Thin aluminium was used to make the holder for RTH1 as illustrated in Fig. 3. For the prototype the aluminium from an old "Anadin" tin was used. Any other thin aluminium container may be cut up to serve the same purpose.
The channel for the thermistor was made using a nail-the aluminium being squeezed around it using pliers. This nail should be slightly larger than the diameter of the thermistor so that this may be secured deeply in the channel using quick setting epoxy resin adhesive or similar.
The delicate leads from the thermistor should be sleeved with short lengths of plastic insulation.


Fig. 3. A small holder is constructed as shown to accommodate the thermistor.

## COMPDIENTS approximate HISt £3.60

Neither lead must be in contact with the aluminium. The leads should then be brought to a small two-way connector block stuck to the top of the aluminium using the same adhesive.

All materials must be capable of withstanding boiling water temperature at least. The complete assembly should then be attached, again using epoxy resin adhesive, to a suitable metal part of the car engine. It should be kept well clear of the exhaust system and any moving parts.
The author found that the best position was horizontal as no support was needed as the adhesive hardened. It is best to spend some time finding the most suitable place by running the car for a short while then, with the engine switched off, feeling for a good flat surface which is warm to the touch.

Before attaching the thermistor assembly make sure that all traces of oil and dirt have been removed -detergent may be used-to ensure good adhesion. It was found that the clip could be subsequently lifted with one's finger nail, so the device is easy to replace at any time.

## CONSTRUCTION

Construction of the circuit panel itself is very straightforward and non-critical. The suggested layout is shown in Fig. 4 and is based on 0.1 inch pitch stripboard 25 holes by 15 strips. The copper strip must be broken in the places indicated using either a special stripboard tool, a small twist drill or a penknife. Although an i.c. holder is recommended for the op-amp it is possible to solder it direct to the circuit board. This saves a little money but is hardly worthwhile as the i.c. could easily be damaged by excessive heat from the soldering iron.

Be careful to insert the op-amp the correct way round in the holder. Soldering the components


Fig. 4. Stripboard layout, also showing the breaks to be made and other wiring.

## 

Resistors<br>R1 $470 \mathrm{k} \Omega$<br>R2 $100 \mathrm{k} \Omega$

Both 2 watt carbon $\pm 10 \%$
Potentiometers
VR1 $1 \mathrm{M} \Omega$ miniature preset
VR2 $100 \mathrm{k} \Omega$ miniature preset
Semiconductors
TR1, 2 ZTX300 silicon npn (2 off)
IC1 741 operational amplifier ( 8 pin d.i.l.)
Miscellaneous
RTH1 GL16 or similar bead type thermistor approximately 1 megohm at $20^{\circ} \mathrm{C}$
LP1 $\quad 12$ volts up to 3 watts
S1 lever-operated microswitch with one normally open contact
Stripboard: 0.1 inch matrix 15 strips $\times 25$ holes; 8 -pin d.i.l. socket to suit $1 C 1 ; 5 \mathrm{~A}$ terminal block 8 -way; strandard connecting wire.
must be carried out with great care especially to avoid "bridging" between copper strips. Use a heatshunt on the leads of TR1 and TR2 when soldering in position. The whole circuit should then be carefully checked. To begin with, both VR1 and VR2 should be set at approximately mid-position. The external connections-i.e. thermistor leads, microswitch and panel light connections are brought out to a small strip of terminal block. The circuit may then be mounted in a small plastic box. All external wiring to the terminal block must be done with stranded wire as single wire soon fails under vibration.

## NEGATIVE EARTH

If the car is negative earth i.e. the car's battery negative terminal is connected directly to the car body then the negative connection for the circuit is also earthed by taking the lead to a small eyelet and securing it to a self-tapping screw attached to a nearby metal body part.

The positive connection will then be taken to the microswitch and the other microswitch terminal taken to the battery positive. This must not be a direct connection but to a fuse which is only 'live' when the ignition is switched on. There are usually spare outlets from the fuse made with spade type connectors readily available from a motor accessory shop.


## Component Catalogue

It was only recently that we had cause to pass the comment on a catalogue received, ". . . and feel it

It is important to make the connection to the correct side of the fuse. If it is taken to the live side of the fuse (direct to the battery) then, although the circuit will work, the fuse will be ineffective and this could be dangerous in the event of a short circuit. If in doubt a simple check may be made with a 12 volt bulb.

With the fuse removed and one side of the bulb earthed the live side of the fuse may be found. The connection should then be made to the other side of the fuse which is then replaced. During this check the ignition should be switched on.

## POSITIVE EARTH

If the car is of the positive earth type then the procedure is slightly different. In this case, the positive lead from the circuit panel is earthed and the negative lead taken to the microswitch and then to the fuse. The connections are made in exactly the same way.

Make sure that the wires leading from the thermistor unit into the car are protected by a rubber grommet as they pass through the chassis. In many cases space in an existing grommet can be found which saves a lot of time.

## SETTING UP

The unit is checked and set up in the following way. With the ignition switched on and the choke pulled out a little (but with the
engine not running), VR1 should be adjusted one way and then the other. The panel light should come on and go off; VR2 should be adjusted if necessary to give the best effect. When the choke control is pushed in the lamp should go off.

It should be noted that the choke control should not be used excessively during checking as it could lead to difficult starting next time. Preset VR1 should then be left so that the light is just off. The engine should then be started and allowed to run a little. The light should come on as the engine warms up (the choke has to be out, of course). A test drive with an assistant will be needed to set VR1 correctly and over the next day or two further adjustment may be needed. The light should come on when the engine will run comfortably without choke.
It is important to regard this as a device to act as a reminder should the choke be left out. It is not intended as a device to signal the driver when to put the choke in. The choke should be used progressively in the usual way. It should be pushed completely in as soon as possible-the driver should not wait for the light to come on.

Some high-quality cars are already fitted with a choke warning light as standard equipment. You can now put your car into the same category-cheaply!
does not do justice to the service this company provides". We are happy to report that the complete opposite is true of the latest components catalogue received from Walford Electronics.

In keeping with the quality of service this company provides, it would seem that no expense has been spared in the production of their very first components catalogue. Using top quality paper, the pages of the catalogue are clearly laid out with a large main heading and page number at the top.

Most pages are sub-divided into various types under the main heading and contain details of the products, including prices. Also included on most pages is a photograph or illustration of the listed components.

The 13 page transistor section is very good and lists the main parameters and case outlines of over 600 devices. The pages covering integrated circuits lists the type number and function, but do not give pinning details. Apart from components, complete construction kits, audio equipment and test gear are also listed.

It's refreshing to see that Watford have devoted two pages, one in the form of a specimen order, on how to order components. At 50 p (plus 25p post and packing) the cost of the 92 page Watford Electronics Components Catalogue is ${ }^{\text {money }}$ well spent.

## CONSTRUCTIONAL PROJECTS

The components for this month's constructional projects are listed in most of our advertisers' catalogues. Provided readers have taken our advice over the past months and stocked up on new editions, as they became available, there should be no component buying problems.
However, regarding the Shaver Inverter this calls for some Ferranti transistors which may prove troublesome to locate. A complete kit of parts can be obtained from Davian Electronics, 13 Deepdale Avenue, Royton, Oldham OL2 6XD. Price $£ 10 \cdot 80$, including $p \& p$.

## POWER SUPPLY

It would appear from correspondence received that some readers are experiencing difficulty in obtaining the CA3085 specified in the General Purpose Power Supply puplished in our February issue.
The LM305H from Watford Electronics is a direct pin-for-pin replacement.


The MK14 is a complete microcomputer with a keyboard, a display, $8 \times 512$-byte preprogrammed PROMs, and a 256 -byte RAM programmable through the keyboard As such the MK 14 can handle dozens of user-written programs through the hexadecimal keyboard.

Yet in kit form, the MK 14 costs only $£ 39.95$
( $+f 3.20 \mathrm{VAT}$, and $p 8$ ).

## More memory - and peripherals!

Optional extras include:

1. ExtraRAM-256 bytes.
2. 16-line RAMI/O device (allowed for on the PCB) giving further 128 bytes of RAM.
3. Low-cost cassette interface module-which means you can use ordinary tape cassettes/ recorder for storage of data and programs.
4. Revised monitor, to get the most from the cassette interface module. It consists of 2 replacement PROMs, pre-programmed with sub-routines for the interface, offset calculations and single step, and singleoperation data entry.
5. PROM programmer and blank PROM s to set up your own pre-programmed dedicated applications.
All are available now to owners of MK 14.

## A valuable tool-and a training aid

As a computer, it handles operations of all types-from complex games to digital alarm clock functioning, from basic maths to a pulse delay chain. Programs are in the Manual, together with instructions for creating your own genuinely valuable programs. And, of course, it's a superb education and training aidproviding an ideal introduction to computer technology.

## SPECIFICATIONS

-Hexadecimal keyboard 08 -digit, 7 -segment LED display $8 \times 512$ PROM, containing monitor program and interface instructions - 256 bytes of RAM © 4 MHz crystal 05 V regulator © Single 8 V power supply $\bullet$ Space available for extra 256 -byte RAM and 16 port L/O Edge connector access to all data lines and I/O ports

## Free Manual

Every MK 14 kitincludes a Manual which deals with procedures from soldering techniques to interfacing with complex external equipment. Itincludes 20 sample programs including math routines (square root, etc), digital alarm clock, single-step, music box, mastermind and moon landing games, self-replication, general purpose sequencing, etc.

## Designed for fast, easy assembly

The MK 14 can be assembled by anyone with a fine-tip soldering iron and a few hours'spare time, using the illustrated step-by-step instructions provided.

## How to get your MK 14

Getting your MK 14 kit is easy. Just fill in the coupon below, and post it to us today, with a cheque or PO made payable to Science of Cambridge. And, of course, it comes to you with a comprehensive guarantee. If for any reason, you're not completely satisfied with your MK 14, return it to us within 14 days fora full cash refund.

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[^1]WE have now arrived at what is likely to be the most interesting and absorbing stage in the construction of the 2020: the final assembly of parts and wiring up. The latter is a comparatively large task calling for close attention and care throughout, but this work is readily divided into logical stages and can be carried out over a number of sessions, as convenient to the individual constructor.

First read through the whole of this article and study the diagrams. When commencing work, have before you Parts 1, 2, 3 and 4. The circuit diagrams Fig. 1.2a and Fig. 1.2b in particular should be at hand for crossreference throughout the wiring-up operation.

## FINAL ASSEMBLY

## Rear Panel

The rear panel should be fitted to the base plate (as per. Part 4). Now assemble the rear panel components as shown in Fig. 5.3.

See Fig. 5.1 for details of preforming the power transistor leads and assembly of associated items. Correct positioning of the mica washer is most important.

The aerial coaxial socket, the four power transistors, the two fuse
holders, the solder tag and the resistor R104 are secured with 6BA $1_{2}$ inch screws and nuts. All other components have their own locking nuts.
Fit a grommet to the mains lead hole.

## Main Base Plate

Secure the mains transformer. Secure the three electrolytic capacitors C55a, b and C58 (as shown in Fig. 5.3) in their clips with 6BA 1 inch screws and nuts. Fit the R. F. Unit with $4 B A{ }_{8}$ inch screws and nuts.

## Front Panel

It will be more convenient if the front panel is removed from the base plate for the following operation.
Fit the three l.e.d.s to the front panel, having first fitted the correct bushes in each hole, Fig. 5.2a.

Solder two thin leads (about 6 inches in length) to each of the three l.e.d.s, D1, D2 and D3. Now refit the front panel (with the scale panel assembly mounted) to the base plate (five 8BA C/SK screws and nuts). Bring the six l.e.d. leads up and hook temporarily over the tuning drum bracket to clear the area for Board A.
NOTE. The mains switch and the phones jack should NOT be fitted at this stage.

## Circuit Boards

Fit the five p.c.b.s on to the base plate, Fig. 5.3. Locate boards over mounting pillars and push down onto seat of pillars. (If it is ever necessary to remove a board, pinch in the sprung legs to allow the board to be withdrawn from the pillars.)

## INTER-UNIT WIRING

Providing that the specified components have been used and the wiring diagrams are studied carefully, no difficulty should be encountered with the final wiring. Position the wires as shown in the photographs, since the wiring diagrams have been drawn for clarity of connections and do not show the actual physical routing or layout of the wires and cables. The position of the wires is not critical and if in doubt take the shortest route around the p.c.b.s. Do not drape wires across the p.c.b.s except where there is no alternative.

Longer "runs" such as wires from the front panel to the rear panel should dressed closely against the flanges of the base plate, along the side and near edges.

Use plastic covered tinned stranded copper wire $7 / 0 \cdot 2 \mathrm{~mm}$ for all wiring, except where otherwise stated.


Fig. 5.2. Front panel compunents wiring details: (a) l.e.d. tuning indicators (b) phones jack socket (c) mains on/off switch.

## WIRING SCHEDULE

## STAGE 1-BOARD A

First complete the on-board wiring, that is TA3, TAT and the three l.e.d.s, D1, D2 and D3. The leads already attached to D2 and D3 should be shortened to about two inches, which will be adequate to reach TA12 and TA16.

Care is required when making connections to TA12, TA14 and TA16 which are immediately under the tuning drum.

Proceed with remainder of Terminal Pins in numerical order as given in table.

NOTE: Tuning meter/pushbutton wiring is dealt with later under Stage 11.

See Figs. 5.2a, 5.3, 5.4, 5.5.
Terminal

| Pin | Wire to |
| :--- | :--- |
| TA1 | R.F. Unit(8) |
| TA2 | R.F. Unit(6) (screen) |
| TA3 | TA7 |
| TA4 | S2a |
| TA5 | R.F. Unit(3) |
| TA6 | S2a |
| TA7 | (i) R.F. Unit(4) |
| (ii) TA3 |  |
| TA8 | (iii) D1 |
| Dot used |  |
| TA9 | not used |
| TA10 | S13a (Board B) |
| TA11 | S13b (Board B) |
| TA12 | D2. D3 |
| TA13 | D1 |
| TA14 | R.F. Unit(5) |
| TA15 | VR3 |
| TA16 | D2 and D3 |
| TA17 | VR3 |
| TA18 | S2b |
| P.B. Switches (topside) |  |
| S2a | ME1(a) |
| S2b | ME1(b) |
| S3 | VR3 (slider) | Stage 11

STAGE 2-R.F. UNIT

| See Fig. 5.3. |  |
| :---: | :---: |
|  | Wire to |
|  | Aerial socket SK1 |
|  | Aerial socket SK1 cable |
|  | TA5 |
|  | (i) TAT |
|  | (ii) TC3 |
|  | (i) TA14 |
|  | (ii) $\mathrm{C} 1+\mathrm{ve}$ |
| 8 (i) TA2 (screen) |  |
|  |  |
|  | linked (ii) C 1 -ve |

## STAGE 3-BOARD B

NOTE: Screened wiring to pushbutton switches S10, S11, S12, and S 16 is dealt with later, under Stage 10. Likewise, screened cables to VR13 and VR14.

## See Figs. 5.3, 5.4.

Terminal
$\left.\begin{array}{ll}\text { Terminal } & \text { Wire to } \\ \text { Pin } & \text { not used } \\ \text { TB1 } & \text { TE5 } \\ \text { TB2 } & \text { VR13 } \\ \text { TB3a } & \text { VR13 } \\ \text { TB3b } & \text { VRage 10 } \\ \text { TB4 } & \text { VR14 }\end{array}\right\}$ Stag

| TB5a | VR11a |
| :--- | :--- |
| TB5b | VR11b |
| TB6a | VR11a slider |
| TB6b | VR11b slider |
| TB7a | VR11a |
| TB7b | VR11b |
| TB8a | VR12a |
| TB8b | VR12b |
| TB9a | VR12a slider |
| TB9b | VR12b slider |
| TB10a | VR12a |
| TB10b | VR12b |


| $\left.\begin{array}{ll}\text { P.B. Switches (Topside) } \\ \text { Switch } & \text { Wire to } \\ \text { S9 } & \text { no connection } \\ \text { S13a } & \text { TA10 (Board A) } \\ \text { S13b } & \text { TA11 (Board A) } \\ \text { S12a } & \text { TC1a } \\ \text { S12b } & \text { TC1b } \\ \text { S11 } & \\ \text { S10 } & \\ \text { S10 } & \\ \text { S15 } & \text { no connection } \\ \text { S14 } & \text { no connection } \\ \text { no }\end{array}\right\}$ |
| :--- | :--- |

## STAGE 4-BOARD C

NOTE: Connection of screened cables to TC1a and TC16 should be left until Stage 10.

## See Figs 5.3, 5.4

Terminal

| Pin | Wire to |
| :---: | :---: |
| TC1a | S12a) |
| TC1b | S12b Stage 10 |
| TC2 | not used |
| TC3 | (i) R.F. Unit(4) |
|  | (ii) TE9 |
| TC4a | SK4a |
| TC4b | SK4b |
| TC5 | SK4a, b (earth) |

## STAGE 5-BOARD D

All connections to be made with
$16 / 0.2 \mathrm{~mm}$ wire.
NOTE: Connection of screened cables to TD1a and TD1b should be left to Stage 10.

## See Figs. 5.3, 5.4.

| Terminal |  |
| :---: | :---: |
| Pin | Wire to |
| TD1a | VR14a slider Stage 10 |
| TD1b | VR14b slider\} Stage 10 |
| TD2 | common screens |
| TD3 | C58-ve |
| TD4a | TR20a, base |
| TD4b | TR20b, base |
| TD5a | TR20a collector |
| TD5b | TR20b, collector |
| TD6a | TR20a, emitter |
| TD6b | TR20b, emitter |
| TD7a | TR22a, base |
| TD7b | TR22b, base |
| TD8a | TR22a, collector |
| TD8b | TR22b, collector |
| TD9a | TR22a, emitter |
| TD9b | TR22b, emitter |
| TD10a | FS2 |
| TD10b | FS3 |
| TD11 | C58-ve |
| TD12a | C55a +ve |
| TD12b | $\mathrm{C} 55 \mathrm{~b}+\mathrm{ve}$ |
| TD13a | C55a-ve |
| TD13b | C55b-ve |

## STAGE 6-BOARD E

All connections (except pair to ME1) to be made with $16 / 0.2 \mathrm{~mm}$ wire. For ME1 use $7 / 0.2 \mathrm{~mm}$, or thinner wire.
ME1 connections should be left until Stage 11.
Other side of C65 is connected to base plate by solder tag.
See Figs. 5.3, 5.4.
Terminal
$\left.\begin{array}{lc}\text { Pin } & \text { Wire to } \\ \text { TE1 } & \text { R104 } \\ \text { TE2 } & \text { C58-ve } \\ \text { TE3 } & \text { C58+ve } \\ \text { TE4 } & \text { C58-ve } \\ \text { TE5 } & \text { (i) TB2 } \\ \text { TE6 } & \text { (ii) } \mathrm{C65} \\ \text { T1(20V) } \\ \text { TE7 } & \text { T1(0V) } \\ \text { TE8 } & \text { ME1(c) } \\ \text { TE9 } & \text { (i) ME1(d) }\end{array}\right\}$ Stage 11

STAGE 7-
MAINS TRANSFORMER

| Use $16 / 0.2 \mathrm{~mm}$ wire. |  |
| :--- | :--- |
| See Figs. $\mathbf{5 . 2 c}, 5.3$. |  |
| Primary | Wire to |
| 1 | Si7b |
| 2 |  |
| 3 | linked |
| 4 | FS1 |
| SCREEN | Earth terminal |
| Secondary | Wire to |
| 0 | TET |
| 20V | linked |
| oV |  |
| 20 V | TE6 |

## STAGE 8-FRONT PANEL COMPONENTS

First fit SK9 to the front panel, and wire up. Then fit S17 and wire up. Feed mains cable through grommet in rear panel. Connect earth lead to Earth Terminal tag.
Use $16 / 0.2 \mathrm{~mm}$ wire for $\$ 17$ connections.

## See Figs. 5.2, 5.3.

|  | Wire to |
| ---: | :--- |
| SK9a | X4 |
| b | C55a-ve |
| c | X2 |
| d | C55b-ve |
| e | $X 1 \times 3$ |
| S17a | Mains Cable "L" |
| S17a | FS1 |
| S17b | Mains Cable "N" |
| S17b | T1 1 " $)$ |

## STAGE 9-REAR PANEL

 COMPONENTSOther side of C64 is connected to base plate by solder tag.
Use $16 / 0.2 \mathrm{~mm}$ wire for all connections.
See Figs. 5.3, 5.4

| Component | Wire to |
| :--- | :--- |
| FS2 | TD10a |
| FS3 | TD10b |




Fig. 5.3. (Left) Main assembly: chassis-mounted components with wiring details. For circuit boards see Fig. 5.4. Observe carefully the screen arrangements for each individua cable: on some, no connection is made to the screen at this end.

| FS2,3 (com.) TR22a (base) (collector) (emitter) TR20a (base) (collector) (emitter) TR20b (base) (collector) (emitter) TR22b (base) (collector) (emitter) | $\begin{aligned} & \text { C58+ve } \\ & \text { TD7a } \\ & \text { TD8a } \\ & \text { TD9a } \\ & \text { TD4a } \\ & \text { TD5a } \\ & \text { TD6a } \\ & \text { TD4b } \\ & \text { TD5b } \\ & \text { TD6b } \\ & \text { TD7b } \\ & \text { TD8b } \\ & \text { TD9b } \end{aligned}$ |
| :---: | :---: |
| X4 (Red) <br> X2 (Red) <br> X1,2 (Black) | SK9(a) <br> SK9(c) <br> (i) SKg (e) <br> (ii) $\mathrm{C} 58-\mathrm{ve}$ <br> (iii) C 64 |
| SK4a SK4b SK4a, b (earth) | $\begin{aligned} & \text { TC4a } \\ & \text { TC4b } \\ & \text { TC5 } \end{aligned}$ |
| R104 | (i) $\mathrm{C} 58+\mathrm{ve}$ <br> (ii) TE1 TE10 |
| FSt | (i) S17a |
| Earth terminal | (ii) $T 1(4)$ <br> (i) Mains cable "E" <br> (ii) TI (screen) |

## STAGE 10-SCREENED CABLES

Use coaxial cable for SK1.
For all other connections use lightweight screened cable.
Note the correct termination for each cable, Screening must be earthed ONLY where indicated in the diagrams.
See Figs. 5.3, 5.4, 5.5.
(a) Input/Outpuis Sockets

| Socket | Name <br> SK1 | Wire to <br> R.F. <br> R.F. Unit |
| :--- | :--- | :--- |
| (1) inner |  |  |

(b) Complete all remaining screened cable connections, see stages 3, 4 and 5. Add links to SK7-8.

STAGE 11-TUNING METER AND POTENTIOMETER

See Fig. 5.3, 5.4, 5.5.

| ME1 | Wire to |
| :--- | :--- |
| a | S2a |
| $b$ | S2b |
| $c$ | TE8 |
| $d$ | TE9 |
| VR3 |  |
| Slider | S3b |
|  | TA15 |
|  | TA17 |



Fig. 5.5. Pushbutton switches: wiring details. Observe carefully the screen arrangements for each individual cable. The screening on cables associated with S16 is NOT connected at this end.

This kind of connecting wire is available in a variety of colours, and it is recommended that several colours be used to help identification of wiring both during the initial wiring-up and also in the event of any subsequent trouble-shooting or maintenance work.

## SCREENED LEADS

Fit the screened leads last but do observe the earthing arrangements: not all screened leads have their braiding connected to earth at both ends: this is deliberate and is to avoid hum loops. Use $7 / 0 \cdot 1 \mathrm{~mm}$ (single core) p.v.c. insulated lightweight screened cable.

Tick off each wire on the diagrams as you progress.
Twist and tin the ends of flexible wires to avoid "whiskers" which could cause shorts to adjacent pins etc.
Plastic cable ties can be used with advantage to secure groups of leads or cables. In particular, five or six ties should be used to bind together the input/output screened cables which run diagonally across the chassis.
Note that the tuning meter is fitted and wired last of all. This is because some connections have to be made to the switches underneath the meter. When fitting the meter it should be
held in place by double-sided Sellotape at each end, between the meter and the scale pan.

## WIRING SCHEDULE

With a project of the size of the 2020 Tuner Amplifier where the work will extend over a number of "sessions" it is sensible to adopt a planned procedure for carrying out the wiring. The following sequence of operations is recommended. Each item should be ticked off on the list (and on the diagrams) immediately it has been completed.

Stage 1 Board A
Stage 2 R.F. Unit
Stage 3 Board B
Stage 4 Board C
Stage 5 Board D
Stage 6 Board E
Stage 7 Mains Transformer
Stage 8 Front Panel Components
Stage 9 Rear Panel Components
Stage 10 Input/Output Connections
Stage 11 Tuning Meter
Some operations will have already been completed, during earlier stages -but this comprehensive listing provides a useful double check.

To be continued


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| :--- |
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## RADIO WORLD

## A Balanced Level

。NE COMPLAINT which all broadcasting organisations receive frequently is that some listeners consider the balance between the levels of speech and music (or between programmes and advertisements) is poor and results in having to keep adjusting the volume control.
In practice broadcasters go to considerable trouble to try to ensure a correct balance (the IBA for example specifies peak programme levels in nine different categories to take into account subjective differences between music and speech in differing degrees of comparison). Of course, sometimes operational mistakes are made but the simple truth is that it is impossible to please all listeners all of the time-and for very good technical reasons.

Work carried out in Finland some years ago, involving over 3000 listeners, showed conclusively that: (a) young people have preference towards music sounding louder than that preferred by older listeners; (b) what is recognised as a "good balance" between speech and music differs for light and pop music and classical music; (c) preferred listening levels may fall by as much as 6 dB in the 20 minutes following the start of listening; (d) people living in cities are appreciably less critical of "loud" sounding music than those living in the country; and (e) in a noisy environment (particularly applicable to listening to car radios) listeners require speech to be some 6 dB louder, compared to music, than in a quiet domestic environment.

With all these variations, it is no wonder that broadcasters are still, after 50 years of broadcasting, unable to satisfy all listeners, all of the time.

## Exorcising TV Ghosts

One of the most common defects of TV pictures as seen by the ordinary viewer is the ghost image(s) caused by multipath reception due to the radio signals bouncing off high buildings, towers, hills and mountains. Multipath can also produce problems in the reception of "teletext" pages since even short "echoes" can sometimes result in errors. Of course, it is often possible to reduce or even eliminate ghosts by careful choice and adjustment of aerials but at times one comes up against the really persistent ghost.
Today there is a promising technique that seems capable of

## By Pat Hawker, gsva

eliminating one or more ghosts: the charge-coupled-device (c.c.d.) which can be used as a delay line in order to provide a signal which cancels out the ghost(s). Some very successful work along these lines has been reported by the Technical Research Laboratories of NHK, Japan. They have shown that a 64 -element (or preferably a 128 -element) c.c.d. could bring a substantial improvement.

It still remains to be seen whether the cost of such devices, in mass production, can be reduced to a price that would enable them to be put into the ordinary TV set.

## Amateurs into Space

Amateur radio enthusiasts have long been proud of the contribution made to space communications by the OSCAR ("Orbiting Satellite Carrying Amateur Radio") series of satellites of which the first was launched as long ago as December 1961. Apart from making posible longdistance contacts on 144 and 432 MHz transmissions they have proved of enormous educational value in space techniques.

Today there are a number of amateur satellites in orbit, both American and Russian, with the equipment built by amateur groups in a number of countries, including West Germany and Australia. But so far no amateur satellite equipment built in Britain has ever been launched.

Now however a serious attempt to build the first such spacecraft is being undertaken at the University of Surrey, with the support of British industry and the AMSAT-UK group. One of the aims of this work is to provide "real-time" ionospheric data of interest to h.f. as well as v.h.f. amateur operators, as well as a number of experiments of general interest. The project is under the management of Martin Sweeting, G3YJO.

Another specialised field of amateur radio that seems to be attracting increasing support and practical activity in the U.K. is the use of the moon as a large passive reflector: in other words bouncing signals off its surface (moonbounce) to provide a earth-moon-earth path for v.h.f. or u.h.f. signals.

This is no easy task and indeed is difficult to achieve even with a special 1 kW transmitter permit, since it requires a highly sensitive and stable receiver of restricted bandwidth and
very high-gain aerials in order to wrinkle out the very weak returning echoes. The path loss is between about 258 dB at 300 MHz increasing to some 290 dB at about 10 GHz , and a path loss of 280 dB means that to receive back one micromicrowatt of power, an effective radiated power of some 10 -million-million kilowatts would have to be shot along the line of the aerial beaml

Because higher aerial gains can be more readily achieved at 432 MHz and above, most amateur moonbounce operations have been on u.h.f., but recently a South Wales amateur, David Price, GW4CQT has completed a "worked all continents" feat on 144 MHz , possibly a world first for amateur moonbounce.

Commercial and professional interest in moonbounce largely disappeared with the development of the active communications satellite and its main attraction even to amateurs is that, like Everest, it is there. To adapt an old nursery rhyme:
"The moon shines bright,
The stars give light,
And little fading signals,
Will come tomorrow night."
The moon has many peculiarities which affect the bounced signals. Early workers believed that returning signals would be too blurred by the large size of this spherical mirror in the sky to be useful. A breakthrough came some 20 years ago with the realisation that the moon appears to radio signals as a partially polished sphere with an efficient central reflecting area, rather like a bright point on a matt ball bearing.
The leading echo thus contains rather more than half the total echo power and is largely unblurred. In fact the moon is about 7 per cent effective as a reflector when compared to the theoretical "equivalent target cross section" in radar terms. Lunar echoes however do have both slow and rapid fading.

## World at their Fingertips

By the time these words appear, the BBC2 Open Door programme on amateur radio ("World at their Fingertips") will already have been transmitted. The Radio Society of Great Britain took responsibility for the programme at very short notice and, at the time of writing, are in the thick of preparations.
Fortunately Brian Rix, G2DQU, was willing to present the programme which it is hoped will underline how this unique hobby appeals to enthusiasts of all ages, performs valuable community services including emergency communications and involvement with the handicapped, continues to contribute significantly to the development and scientific study of radio, and generates goodwill across international frontiers.

## The Extra ordinar Experiments of

## Proiess Ernest

 Eversure by \#nthony John BassettWhilst Professor Ernest Eversure and his young friend Bob had been discussing and carrying out various modifications and improvements to an Audio amplifier, a team of the Prof's experimental robots had been busily constructing a huge device in another part of the Prof's laboratory. Bob has just been shown this device, and reacted with amazement.
"Your comment that it resembles a giant bathysphere is very appropriate, Bob, as the main structural shell is designed to withstand high pressures both from within and from without.

## VACUUM CHAMBER

"Although this device is intended mainly for use as a large vacuum chamber it can also be pressurised for experiments with gases under pressure, and I intend to use it for all sorts of experiments which I found were difficult in my smaller vacuum chambers. Many of these experiments will demonstrate how electronics can be made to work not only here but also in the vacuum of outer space; not only now, but also in the future."
"Prof., this is tremendous, its like something from a science fiction story."
"Do you read much 'Science Fiction', Bob?"
"Yes, Prof., when I have the time. But recently I've found myself disappointed with a lot of the stories. The trouble is that so many of them are written by people who are against scientific progress, so they describe all sorts of harmful results. These are 'Anti-Science' fiction writers who describe all sorts of really great amazing inventions, which makes the story really interesting at first. Then they make all the inventions go wrong, explode, destroy themselves and kill people. It makes science look very bad; and something makes me feel quite bad too after I've read such terrible things!
"There does seem to be a shortage of fiction that is 'pro-science' Bob. Remember that there are those people in the world who will try very hard to misuse the tremendous new powers made available by science. Possibly in the future, more authors will become inspired by the great potentials of scientific discovery correctly used, to usher in a 'New Age of Science', which I think is only just the beginning. Then pro-science fiction will begin to prevail over the current spate from the anti-science writers, and give people a more balanced and positive feeling, especially regarding the advances
in electronics which is the biggest growth area of science-based technologies!"

## SPACE SUIT

"Now I am about to inspect my new experimental vacuum chamber, as the air has now been removed from inside it. One of the advantages of such a large chamber is that I will be able to actually go inside it, unlike the others which are too small!"
"But Prof., how can you go inside a vacuum-chamber? I have been told that it is not possible to survive in a vacuum."
"Of course, Bob, exposure of the human body to vacuum would have immediate dire consequences. So I have designed a special suit which I will wear. It is similar to the space-suits worn for extra vehicular activity in the latest manned space explorations."
The Prof. whistled up one of his robots which brought the gleaming new space suit and helped him into it as Bob watched enviously.
After careful checks, the Prof. opened the door of the airlock and went inside. Bob watched through the transparent panels of the air lock and vacuum chamber as the Prof. emerged from the airlock into the larger space inside the chamber.

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CE $1708170 \mathrm{~W} / 8$ ahms $60-0-60 \mathrm{~V}$ TOROIDAL POWER SUPPLIES CPS 1 for $2 \times$ CE 608 or $1 \times$ CE 1004 CPS2 for $2 \times$ CE 1004 or $2 / 4 \times$ CE 608
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They could converse through a nearby intercom as the Prof. carefully checked some of the apparatus. "I feel left out, Prof.", Bob complained as he watched. "I wish [ could wear a spacesuit and come inside the vacuum chamber! It looks almost as exciting as being a real explorer in outer space!"
"Okay Bob, if you stand on that platform I will get the robots to measure you for a suit!" Bob eagerly clambered onto the nearby platform and stood with his arms slightly raised as the Prof. instructed from inside the vacuum chamber.

## LASER METROLOGY

Now three robots carefully positioned themselves at equal distances from the platform and pointed strange pieces of electronic apparatus in the direction of Bob's body.
"Prof., what are they doing?" Bob asked apprehensively. "It looks as if the robots are about to blow me apart with ray guns!"
"Too much anti-science fiction, Bob! What the robots are about to do is quite harmless. They will use a modern electronic method of 'Laser Metrology' to measure you. This combines electronic sensors and measuring devices with lowpower laser optics."

The platform began to rotate very slowly and pale laser beams flickered over Bob as the robots used their laser metrology devices to measure him for the spacesuit. "Don't worry, they are specially programmed not to shine their lasers into your eyes, Bob", the Prof. reassured him.
"For something as important as a space suit, the measurements must be accurate as possible and the suit is specially made to fit the wearer. Laser metrology gives the advantage of accurate measurement in three dimensions and will produce a much better fit.
"In the future, similar techniques may be used to measure clients for ordinary clothes. Then, combined with an electronic machine which will make a suit in a matter of moments when fed with the measurements, electronics will have a huge impact on the world of fashion, and enable people to have more appropriate and better clothing according to their needs, conditions, the weather and so on!"
"Wow, Prof. Soon we'll see the instant spray-on suit of clothes in an aerosol can with a disposable micro-processor built into the biodegradable plastic push-button!"
Next the robots brought the materials for Bob's space suit and took them through the airlock into the vacuum chamber where, under the Prof's supervision they began to use a number of interesting electronic devices to aid them in making the spacesuit. One was a laser cutter which they used to trim the plastic material to size.
"The robots will use a number of techniques of fabrication which rely heavily upon electronics for their effectiveness," the Prof. informed him, "and these same techniques will, I expect, be used more in future space missions. In most instances results will be better than could be obtained in open air due to the lack of atmospheric contamination. However, this will mean more electronics yet again. Many of these operations, involving use of heating, are carried out with heat from fuels such as coal, oil and gas here in the Earth's atmosphere.

## SOLAR RADIATION

"To carry out similar operation in space the heat will be produced either by using direct solar radiation with electronically position and focused mirrors, by mechanical friction for operation such as friction welding, or by electrical and electronic means. Experience with these methods could mean an increasing use of electronic methods of heat processing on earth and a reduction in the use of fuels which pollute the environment, as most of these electronic methods produce clean heat with very accurate control."

Bob watched as the laser sliced neatly through the shining plastic and the robots carefully manoeuvred diffusers to dissipate the energy of reflected portions of the beams. "I can see," he observed, "that even inflammable materials may be laser-cut in a vacuum without catching fire, and with some fusible materials the cut portions would be sealed by heat fusion."
"Yes, Bob, and in cutting, joining and heat-treating metals and semiconductors with the aid of electronics in a vacuum, the quality of the final product can be much better than when similar
operations are carried out in air. Many metals and semiconductors, when hot, would absorb oxygen, nitrogen, hydrogen and other gases with which they come into contact, and this can ruin the properties of a highly purified substance."

## DIELECTRIC WELDING

Now the robots began to use a high-frequency dielectric welder to join the seams of the suit.
"This is a method which may be used to join dress materials and clothing fabrics, sheet plastics and small components. When applied to clothing and similar fabrics it has many advantages over older traditional methods such as stitching.
"Dielectric welding doesn't have to be done in a vacuum, it can be done in the air; however, when it is done in a vacuum this avoids the trapping of air-bubbles and airborne dust and impurities within the weld.
"This means that in your space suit the fabrics are being joined with strong, fault-free seams which could not be done so easily by other methods."
"That is good to know," Bob watched as the space suit rapidly took shape before his eyes, "Prof., some of the uses of electronics in space and other environments are really fascinating and I would really like to know a lot more about these things."
"You'll be able to learn about some of them by first hand practical experience very shortly, Bob."

## To be continued

## Crossword No. 14-Solution



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